



## **Control Valve Design Data Form**

Please complete the form to define the project and operating parameters. Include as much information as possible. Shaded areas are required.

Email your inquiry to suppot@redvalve.com.

CUSTOMER			PHONE		
CONTACT PERSON	SON EMAIL				
PROJECT REFERENCE	DELIVERY REQUIRED		DRAWING APPROVAL		
LINE SIZE	BODY MATERIAL		FLANGE CLASS DRILLING		
PIPE SCH.	-				DIVILLING
MODEL	SLEEVE MATERIA	AL			FLOW MEDIUM (Describe):
FLOW DATA	MINIMUM FLOW TO BE CONTROLLED	FLO\	RMAL N TO BE ROLLED	MAXIMUM FLOW TO BE CONTROLLED	SHUTOFF
Q (Flow Rate in U.S. GPM)					YES NO
P1 (Inlet Pressure at Controlled Flow Rate) psig					ANSI/FCI LEAKAGE CLASS
P (Outlet Pressure at Controlled Flow Rate) psig					
SPECIFIC GRAVITY					
cP (Dynamic Viscosity)					According to ANSI/FCI Spec 70-2.
INLET TEMPERATURE (°F)					
Cv (Flow Coefficient)					The information on classifications can be found on next page.
ΔP MAX (Calculated)	NITY (for a)				Tourid on nowpage.
MAXIMUM ALLOWABLE APPROACH VELOC SLEEVE STYLE	<b>311 Γ (</b> Ι <b>β</b> 5)		ACTU TYPE	IATOR	•
ACTUATOR BRAND					FUNCTION
			OPTIONS		
Plant Air Supply: psi minimu	••				
Voltage: V Frequency:	Hz Phase:				
Hydraulic Pressure: psi minimu	m				
Please use separate form for each control	ol valve.				
PREPARED BY:					DATE:
CUSTOMER APPROVAL:					DATE:





sales@lesman.com (800) 953-7626

## Control Valve Seat Leakage Classifications Per Information in ANSI/FCI 70-2

BODY			Series 5200E	Series 5200
STYLE	Series 5200	Series 5200 D-Port	Electrically Actuated	Diaphragm Actuated
Sizes	1" - 4"	6" - 48"	1" - 48"	1" - 3"
Flange Drilling	ASME B16.1 Class 125 ASME B 16.5 Class 150	ASME B16.1 Class 125 ASME B 16.5 Class 150	ASME B16.1 Class 125 ASME B 16.5 Class 150	ASME B16.1 Class 125 ASME B 16.5 Class 150
Body Materials	Ductile Iron A536-65-45-12	Ductile Iron A536-65-45-12	Ductile Iron A536-65-45-12	Ductile Iron A536-65-45-12
Class of Shutoff*	Class V	Class V	Class V	Class V
Actuator	ATO/ATC	ATO/ATC	Pneumatic	ATO/ATC
	ATO/FCS	ATO/FCS	Hydraulic	ATO/FCS
	ATC/FOS	ATC/FOS	Electric Modulating	ATC/FOS
Cv	Pre-pinched	Pre-pinched	Pre-pinched	Pre-pinched
BODY STYLE	Series 5300	Series 5400	Series 5700	Series 9000
Sizes	2" - 48"	4" - 48"	2" - 48"	1" - 12"
Flange Drilling	ASME B16.1 Class 125 ASME B 16.5 Class 150	ASME B16.1 Class 125 ASME B 16.5 Class 150	ASME B16.1 Class 125 ASME B 16.5 Class 150	ASME B16.1 Class 125 ASME B 16.5 Class 150
Body Materials	Steel Fabricated Stainless Steel Fabricated	Ductile Iron A536-65-45-12	Ductile Iron A536-65-45-12	Ductile Iron A536-65-45-12
Class of Shutoff*	Class V	Class V	Class V	Class IV
Actuator	Pneumatic	Pneumatic	Pneumatic	Manual
	Hydraulic	Hydraulic	Hydraulic	Hydraulic
	Electric	Electric	Electric	Electric
	Modulating		Modulating	Modulating
Cv	Pre-pinched	Centerline Pinch	Centerline Pinch	Pre-pinched

 $<sup>\</sup>ensuremath{^{\star}}$  See following page for leakage class information.





## **Control Valve Seat Leakage Classifications**

(800) 953-7626

_			4 3 1 0 1 / 2 0 1 - 2 0
Per	Information	ın	ANSI/FCI 70-2

TABLE 1					
Leakage Class	Maximum Seat Leakage	Test Medium	Test Pressure	Test Procedure	
I				By agreement between user and seller, no test required	
II	0.5% of rated capacity	Air or water at 50-125 °F (10-51 °C)	45-60 psig or maximum operating differential, whichever is lower	Type A	
III	0.1% of rated capacity	Air or water at 50-125 °F (10-51 °C)	45-60 psig or maximum operating differential, whichever is lower	Type A	
IV	0.01% of rated capacity	Air or water at 50-125 °F (10-51 °C)	45-60 psig or maximum operating differential, whichever is lower	Type A	
V	0.0005 ml per minute of water per inch of port diameter per psi differential	Water at 50-125 °F (10-51 °C)	Maximum service pressure drop across valve plug; not to exceed ANSI body rating	Туре В	
VI	Not to exceed amounts in Table 2	Air or nitrogen at 50-125 °F (10-51 °C)	50 psig or maximum rated differential pressure across valve plug, whichever is lower	Type C	

Type A: Leakage flow and pressure data accurate to +/- 10% of reading; pressure applied to valve inlet with outlet open to atmosphere or connected to low head loss measuring device; full normal closing thrust from actuator

Type B: Leakage flow and pressure data accurate to +/- 10% of reading after letting leakage flow stabilize; pressure applied to valve inlet after filling entire body cavity and connected plumbing and stroking valve plug closed; net actuator thrust to be specified max;

Type C: Pressure applied to inlet with outlet connected to suitable measuring device; actuator adjusted to operating conditions specified with full normal closing thrust; allow sufficient time for leakage flow to stabilize

TABLE 2* *directly from ANSI/FCI 70-2, p. 3			
Nominal Seat Diameter			
Millimeters (Inches)	ml per Minute	Bubbles per Minute	
≤ 25 (≤ 1)	0.15	1	
38 (1.5)	0.30	2	
51 (2)	0.45	3	
64 (2.5)	0.60	4	
76 (3)	0.90	6	
102 (4)	1.70	11	
152 (6)	4.00	27	
203 (8)	6.75	45	
250 (10)	11.1		
300 (12)	16.0		
350 (14)	21.6		
400 (16)	28.4		