

Getting started

When start up the controller for the first time, it is required to enter the initial password and a new password. The initial password is 1234.

Overview

This document is a quick start guide for UDC2800 controller. For detailed instructions, see UDC2800 Product Manual.

To Download the Product Manual:

- In a web browser, enter <https://process.honeywell.com/us/en/support/product-documents-downloads>, and login.
If you are a new user, register at this website first.
- In the Search box, enter **UDC2800 Product Manual (#51-52-25-157)**, and click the Search icon.
- Select **DOCUMENT TYPE & PRODUCT** filters, if required. The All search Results page appears with the search results.
- Click the package to download it.

Model Number Interpretation

Write your controller's model number in the spaces provided below and circle the corresponding items in each table. This information will also be useful when you wire your controller.

Instructions

- Select the desired key number. The arrow to the right marks the selection available.
- Make the desired selections from Tables I through VI using the column below the proper arrow. A dot (•) denotes availability.

| Key Number | I | II | III | IV | V | VI |
|------------|-------|-------|-------|-------|-------|-------|
| _____ | _____ | _____ | _____ | _____ | _____ | _____ |



KEY NUMBER

| Description |
|---|
| Digital Controller for use with 100 to 240Vac Power |
| Digital Controller for use with 24Vac/dc Power |

| Selection | Availability |
|-----------|--------------|
| DC2800 | ↓ |
| DC2900 | ↓ |

TABLE I - Specify Control Output and/or Alarms

| | |
|--|---|
| Output #1 | Current Output (4 to 20ma, 0 to 20 ma) Electro Mechanical Relay (5 Amp Form C) Open Collector transistor output Dual 2 Amp Relays (Both are Form A) (Heat/Cool Applications) |
| Output #2 and Alarm #1 or Alarms 1 and 2 | No Additional Outputs or Alarms One Alarm Relay Only E-M Relay (5 Amp Form C) Plus Alarm 1 (5 Amp Form C Relay) Open Collector Plus Alarm 1 (5 Amp Form C Relay) |

| | | |
|---|---|---|
| C | * | * |
| E | * | * |
| T | * | * |
| R | * | * |
| 0 | * | * |
| B | * | * |
| E | * | * |
| T | * | * |

TABLE II - Communications and Software

| | |
|----------------|---|
| Communications | None Auxiliary Output/Digital Inputs (1 Aux and 1 DI or 2 DI) RS-485 Modbus Plus Auxiliary Output/Digital Inputs 10/100M Base-T Ethernet (Modbus RTU) Plus Auxiliary Output/Digital Inputs |
| Software | Limit Controller Standard Software Dual Loop and Internal Cascade Control Standard S/W and Set Point Programming |
| Future Options | None |

| | | |
|---|---|---|
| 0 | * | * |
| 1 | * | * |
| 2 | * | * |
| 3 | * | * |
| L | e | e |
| S | * | * |
| D | * | * |
| F | * | * |
| 0 | * | * |

TABLE III - Input 1 and Input 2

| | |
|------------------|--|
| Input 1 (Note 1) | TC, RTD, mV, 0-5V, 1-5V, 0-10V TC, RTD, mV, 0-5V, 1-5V, 0-10V, 0-20mA, 4-20mA |
| Input 2 | None TC, RTD, mV, 0-5V, 1-5V, 0-10V TC, RTD, mV, 0-5V, 1-5V, 0-10V, 0-20mA, 4-20mA Slidewire Input for Position Proportional (Requires 2 Relay Outputs) Carbon, Oxygen or Dewpoint (Provides 2 Inputs) |

| | | |
|----|---|---|
| 1 | * | * |
| 2 | * | * |
| 00 | * | * |
| 10 | * | * |
| 20 | * | * |
| 40 | a | a |
| 60 | b | b |

Note 1: Input 1 can can be changed in the field using external resistors.

TABLE IV - Options

| | |
|----------------|--|
| Approvals | CE (Standard) CE, UL, and CSA |
| Tags | None Stainless Steel Customer ID Tag - 3 lines w/22 characters/line |
| Future Options | None |

| | | |
|---|---|---|
| 0 | * | * |
| 1 | * | * |
| 0 | * | * |
| T | * | * |
| 0 | * | * |

TABLE V - Documentation

| | |
|-------------|--|
| Documents | Quick Start Guide - English |
| Certificate | None Certificate of Conformance (F3391) |

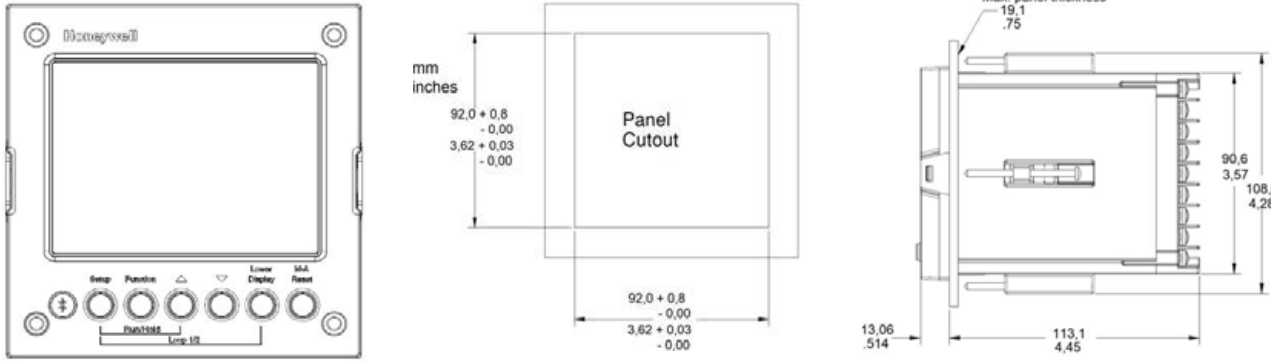
| | | |
|---|---|---|
| 0 | * | * |
| 0 | * | * |
| C | * | * |

TABLE VI - Extended Warranty

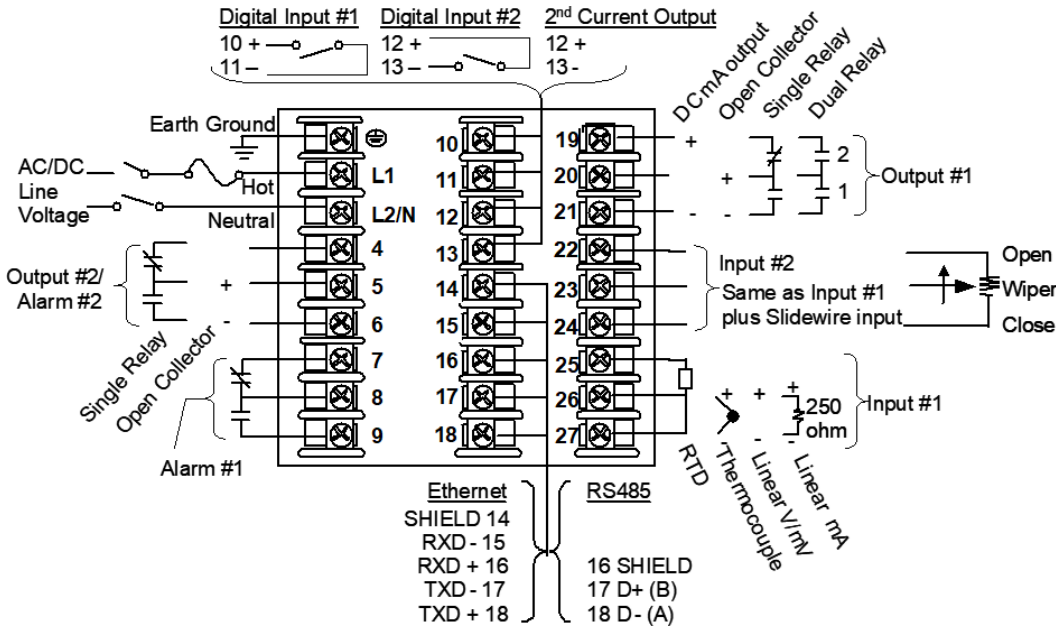
| | |
|-------------------|---|
| Extended Warranty | None Extended Warranty Additional 1 year Extended Warranty Additional 2 years |
|-------------------|---|

| | | |
|---|---|---|
| 0 | * | * |
| 1 | * | * |
| 2 | * | * |

Dimensions and Mounting



Wiring



Attention: It is recommended to set up an uninterrupted power supply to avoid fluctuations on the device power line, as such fluctuations may cause device availability issues.

Configuration Procedure

| Step | Operation | Press | Result |
|------|-------------------------------|---|---|
| 1 | Enter Set Up Mode | Setup key | Enter in the first set up group, Security. |
| 2 | Select any Set Up group | Setup key or Increment or Decrement keys | Sequentially displays the other set up groups shown in the prompt hierarchy. See Configuration Record Sheet for prompts. You can also use the Increment or Decrement keys to scan the set-up groups in both directions. Stop at the set-up group tile that describes the group of parameters you want to configure. Then proceed to the next step. |
| 3 | Select a Function parameter | Function key Increment or Decrement keys | Enter in the first function prompt of the selected set up group. Press Increment or Decrement keys to display the other function prompts of the selected set up group. Stop at the function prompt that you want to change. |
| 4 | Change the Value or Selection | Function key Increment or Decrement keys | Enter in the value or selection of the selected function prompt. Increment or decrement the value or selection that appears for the selected function prompt. You can press the Increment and Decrement keys at the same time to move the current editable digit one step left. |
| 5 | Enter the Value or Selection | Function key | Enter value or selection made into memory. |
| 6 | Exit Configuration | Lower Display key | Exit the set-up mode and returns to the main screen. |

Configuration Record Sheet

Enter the value or selection for each prompt on this sheet so you will have a record of how your controller was configured.

| Group Prompt | Function Prompt | Value or Selection | Factory Setting | Group Prompt | Function Prompt | Value or Selection | Factory Setting |
|--------------|---------------------|--------------------|-----------------|--------------|-----------------------|--------------------|-----------------|
| Security | Password | _____ | 0 | Accutune | Fuzzy Suppression | _____ | Disable |
| | Lockout | _____ | Calibration | | Accutune | _____ | Disable |
| | Auto/Man Key | _____ | Enable | | Duplex Output | _____ | Manual |
| | Run/Hold Key | _____ | Enable | | Accutune 2 | _____ | Disable |
| | SP Select Key | _____ | Enable | | Duplex Output 2 | _____ | Manual |
| | Restore Settings | _____ | Disable | | Error Status | Read Only | None |
| | Restore* | _____ | Disable | | Error Status 2 | Read Only | None |
| | Change Password | _____ | -- | | | | |
| | | | | | | | |
| Tuning | Proportional Band 1 | _____ | -- | Tuning 2 | Proportional Band 5 | _____ | -- |
| | or | | | | or | | |
| | Gain 1 | _____ | 1 | | Gain 5 | _____ | 1 |
| | or | | | | or | | |
| | Rate Min | _____ | 0 | | Rate Min | _____ | 0 |
| | Reset Mins/Rpt 1 | _____ | 1 | | Reset Mins/Rpt 5 | _____ | 1 |
| | or | | | | or | | |
| | Reset Rpts/Min 1 | _____ | -- | | Reset Rpts/Min 5 | _____ | -- |
| | Manual Reset | _____ | 0 | | Manual Reset | _____ | 0 |
| | Proportional Band 2 | _____ | -- | | Proportional Band 6 | _____ | -- |
| | or | | | | or | | |
| | Gain 2 | _____ | 1 | | Gain 6 | _____ | 1 |
| | Rate 2 Min | _____ | 0 | | Rate 6 Min | _____ | 0 |
| | Reset Mins/Rpt 2 | _____ | 1 | | Reset Mins/Rpt 6 | _____ | 1 |
| | or | | | | or | | |
| | Reset Rpts/Min 2 | _____ | -- | | Reset Rpts/Min 6 | _____ | -- |
| | Proportional Band 3 | _____ | -- | | Proportional Band 7 | _____ | -- |
| | or | | | | or | | |
| | Gain 3 | _____ | 1 | | Gain 7 | _____ | 1 |
| | Rate 3 Min | _____ | 0 | | Rate 7 Min | _____ | 0 |
| | Reset Mins/Rpt 3 | _____ | 1 | | Reset Mins/Rpt 7 | _____ | 1 |
| | or | | | | or | | |
| | Reset Rpts/Min 3 | _____ | -- | | Reset Rpts/Min 7 | _____ | -- |
| | Proportional Band 4 | _____ | -- | | Proportional Band 8 | _____ | -- |
| | or | | | | or | | |
| | Gain 4 | _____ | 1 | | Gain 8 | _____ | 1 |
| | Rate 4 Min | _____ | 0 | | Rate 8 Min | _____ | 0 |
| | Reset Mins/Rpt 4 | _____ | 1 | | Reset Mins/Rpt 8 | _____ | 1 |
| | or | | | | or | | |
| | Reset Rpts/Min 4 | _____ | -- | | Reset Rpts/Min 8 | _____ | -- |
| | Cycle Time 1 Sec | _____ | 20 | | Cycle Time 5 Sec | _____ | 20 |
| | Cycle Time 2 Sec | _____ | 20 | | Cycle Time 6 Sec | _____ | 20 |
| Options | Auxiliary Output | _____ | Disable | Display | Decimal Digits | _____ | None |
| | CO Range | _____ | 4-20 mA | | Decimal Digits Loop 2 | _____ | None |
| | CO Low Value | _____ | 0 | | Temperature Unit | _____ | None |
| | CO High Value | _____ | 100 | | Input 2 Ratio | _____ | Disable |
| | DI 1 Function | _____ | None | | Language | _____ | English |
| | DI 1 Combination | _____ | Disable | | TC Diagnostics | _____ | Enable |
| | DI 2 Function | _____ | None | | Theme | _____ | White |
| | DI 2 Combination | _____ | Disable | | | | |
| | DI on Loop 2 | _____ | Disable | | | | |
| | | | | | | | |

| Group Prompt | Function Prompt | Value or Selection | Factory Setting | Group Prompt | Function Prompt | Value or Selection | Factory Setting |
|--------------|----------------------|--------------------|-----------------|-----------------|-----------------------|--------------------|-----------------|
| Algorithms | Control Algorithm | _____ | PID A | SR Ramp/Program | SP Ramp Function | _____ | Disable |
| | PID Loops | _____ | 1 Loop | | Ramp Time Min | _____ | 3 |
| | Control Algorithm 2 | _____ | PID A | | Ramp Final SP | _____ | 1000 |
| | Output Override | _____ | Disable | | SP Rate Function | _____ | Disable |
| | Timer Function | _____ | Disable | | Rate Up EU/HRr | _____ | 0 |
| | Period Hrs:Mins | _____ | 0.01 | | Rate Down EU/Hr | _____ | 0 |
| | Start Trigger | _____ | Keyboard | | Rate Up EU/HRr Loop2 | _____ | 0 |
| | Low Display | _____ | Timer Remaining | | Rate Down EU/Hr Loop2 | _____ | 0 |
| | Reset Trigger | _____ | Keyboard | | SP Program Function | _____ | Disable |
| | Increment | _____ | Minutes | | Soak Deviation | _____ | 0 |
| | Input Algorithm 1 | _____ | None | | Program Termination | _____ | Last SP |
| | Math K | _____ | 1 | | Program End State | _____ | Disable |
| | Calculated High | _____ | 1000 | | Key Reset/Rerun | _____ | Disable |
| | Calculated Low | _____ | 0 | | Hot Start | _____ | Disable |
| | Algorithm 1 Input A | _____ | Input 1 | | | | |
| | Algorithm 1 Input B | _____ | Input 2 | | | | |
| | Algorithm 1 Input C | _____ | None | | | | |
| | Percent CO | _____ | 0.2 | | | | |
| | Algorithm 1 Bias | _____ | 0 | | | | |
| | Percent H2 | _____ | 1 | | | | |
| Control | PV Source | _____ | Input 1 | Control 2 | PV Source | _____ | Input 1 |
| | PID Sets | _____ | 1 Set | | Link Loops | _____ | Disable |
| | Switchover Value 1/2 | _____ | 0 | | PID Sets | _____ | 1 Set |
| | Switchover Value 2/3 | _____ | 0 | | Switchover Value 1/2 | _____ | 0 |
| | Switchover Value 3/4 | _____ | 0 | | Switchover Value 2/3 | _____ | 0 |
| | Local SP Source | _____ | 1 Local SP | | Switchover Value 3/4 | _____ | 0 |
| | Remote SP Source | _____ | None | | Local SP Source | _____ | 1 Local SP |
| | Autobias | _____ | Disable | | Remote SP Source | _____ | None |
| | SP Tracking | _____ | None | | Autobias | _____ | Disable |
| | Power Up Mode | _____ | Manual/Local SP | | SP Tracking | _____ | None |
| | TPSC Power Up Mode | _____ | Failsafe | | Power Up Mode | _____ | Manual/Local SP |
| | SP High Limit | _____ | 1000 | | SP High Limit | _____ | 1000 |
| | SP Low Limit | _____ | 0 | | SP Low Limit | _____ | 0 |
| | Action Direction | _____ | Reverse | | Action Direction | _____ | Reverse |
| | Output Rate | _____ | Disable | | Output Rate | _____ | Disable |
| | Rate Up % Min | _____ | 0 | | Rate Up % Min | _____ | 0 |
| | Rate Down % Min | _____ | 0 | | Rate Down % Min | _____ | 0 |
| | Output High Limit | _____ | 100 | | Output High Limit | _____ | 100 |
| | Output Low Limit | _____ | 0 | | Output Low Limit | _____ | 0 |
| | Integral High Limit | _____ | 100 | | Integral High Limit | _____ | 100 |
| | Integral Low Limit | _____ | 0 | | Integral Low Limit | _____ | 0 |
| | Dropoff | _____ | 0 | | Dropoff | _____ | 0 |
| | Deadband | _____ | 1 | | Deadband | _____ | 1 |
| Input 1 | Output Hysteresis | _____ | 0.5 | Input 2 | Failsafe Mode | _____ | Non Latching |
| | Failsafe Mode | _____ | Non Latching | | Failsafe Value | _____ | 1 |
| | Failsafe Value | _____ | 1 | | Preset Manual Output | _____ | 0 |
| | SW Failsafe Value | _____ | -- | | Preset Auto Output | _____ | 0 |
| | Preset Manual Output | _____ | 0 | | Proportion Unit | _____ | Gain |
| | Preset Auto Output | _____ | 0 | | Reset Unit | _____ | Minutes/Repeat |
| | Proportion Unit | _____ | Gain | | | | |
| | Reset Unit | _____ | Minutes/Repeat | | | | |
| | Input 1 Type | _____ | 0-10 mV | | Input 2 Type | _____ | 0-10 mV |
| | Input 1 Transmitter | _____ | Linear | | Input 2 Transmitter | _____ | Linear |
| | Input 1 High Value | _____ | 1000 | | Input 2 High Value | _____ | 1000 |
| | Input 1 Low Value | _____ | 0 | | Input 2 Low Value | _____ | 0 |
| | Input 1 Ratio | _____ | 1 | | Input 2 Ratio | _____ | 1 |
| | Input 1 Bias | _____ | 0 | | Input 2 Bias | _____ | 0 |
| | Input 1 Filter | _____ | 1 | | Input 2 Filter | _____ | 1 |
| | Input 1 Burnout | _____ | No Burnout | | Input 2 Burnout | _____ | No Burnout |

| Group Prompt | Function Prompt | Value or Selection | Factory Setting | Group Prompt | Function Prompt | Value or Selection | Factory Setting |
|--|------------------------|--------------------|-------------------|---|-----------------------|--------------------|-------------------|
| Alarms | A1S1 Type | _____ | None | Communication | Bluetooth Function | _____ | Disable |
| | A1S1 Value | _____ | 90 | | Bluetooth ID | Read only | UXXXXXXXX |
| | A1S1 State | _____ | High Alarm | | Bluetooth MAC Address | Read only | XX:XX:XX:XX:XX:XX |
| | A1S1 Event | _____ | End of Segment | | Communication Type | _____ | Disable |
| | A1S1 Delay | _____ | 0 | | Modbus Address | _____ | 3 |
| | A1S1 Hysteresis | _____ | 0.1 | | Baud Rate | _____ | 19200 |
| | A1S2 Type | _____ | None | | Response Delay | _____ | 1 |
| | A1S2 Value | _____ | 10 | | Word Order for Float | _____ | FP B 0123 |
| | A1S2 State | _____ | Low Alarm | | Ethernet Address | _____ | 10.0.0.2 |
| | A1S2 Event | _____ | Begin of Segment | | Subnet Mask Address | _____ | 255.255.255.0 |
| | A1S2 Delay | _____ | 0 | | Default Gateway | _____ | 0.0.0.0 |
| | A1S2 Hysteresis | _____ | 0.1 | | Shed Function | _____ | Disable |
| | A2S1 Type | _____ | None | | Shed Time | _____ | 30 |
| | A2S1 Value | _____ | 95 | | Shed Mode | _____ | Last Mode |
| | A2S1 State | _____ | High Alarm | | Shed SP Recall | _____ | To Local SP |
| | A2S1 Event | _____ | End of Segment | | Computer SP Unit | _____ | Engineering Unit |
| | A2S1 Delay | _____ | 0 | | Computer SP Ratio | _____ | 1 |
| | A2S1 Hysteresis | _____ | 0.1 | | Computer SP Bias | _____ | 0 |
| | A2S2 Type | _____ | None | | Computer SP Ratio 2 | _____ | 1 |
| | A2S2 Value | _____ | 5 | | Computer SP Bias 2 | _____ | 0 |
| | A2S2 State | _____ | Low Alarm | | Local Loopback | _____ | Disable |
| | A2S2 Event | _____ | Begin of Segment | | | | |
| | A2S2 Delay | _____ | 0 | | | | |
| | A2S2 Hysteresis | _____ | 0.1 | | | | |
| | Alarm Output 1 | _____ | Non Latching | | | | |
| | Alarm Blocking | _____ | Disable | | | | |
| | AO/CO Diagnostic | _____ | Disable | | | | |
| Communication with Ethernet board (Accessible via Communication set up group or Honeywell EasySet) | Bluetooth Function | _____ | Disable | Communication with RS485 board (Accessible via Communication set up group or Honeywell EasySet) | Bluetooth Function | _____ | Disable |
| | Bluetooth ID | Read only | UXXXXXXXX | | Bluetooth ID | Read only | UXXXXXXXX |
| | Bluetooth MAC Address | Read only | XX:XX:XX:XX:XX:XX | | Bluetooth MAC Address | Read only | XX:XX:XX:XX:XX:XX |
| | Communication Type | _____ | Disable | | Communication Type | _____ | Disable |
| | Modbus Address | _____ | 3 | | Modbus Address | _____ | 3 |
| | Baud Rate | _____ | 19200 | | Baud Rate | _____ | 19200 |
| | Response Delay | _____ | 1 | | Response Delay | _____ | 1 |
| | Word Order for Float | _____ | FP B 0123 | | Word Order for Float | _____ | FP B 0123 |
| | Ethernet Address | _____ | 10.0.0.2 | | Shed Function | _____ | Disable |
| | Subnet Mask Address | _____ | 255.255.255.0 | | Shed Time | _____ | 30 |
| | Default Gateway | _____ | 0.0.0.0 | | Shed Mode | _____ | Last Mode |
| | Shed Function | _____ | Disable | | Shed SP Recall | _____ | To Local SP |
| | Shed Time | _____ | 30 | | Computer SP Unit | _____ | Engineering Unit |
| | Shed Mode | _____ | Last Mode | | Computer SP Ratio | _____ | 1 |
| | Shed SP Recall | _____ | To Local SP | | Computer SP Bias | _____ | 0 |
| | Computer SP Unit | _____ | Engineering Unit | | Local Loopback | _____ | Disable |
| | Computer SP Ratio | _____ | 1 | | | | |
| | Computer SP Bias | _____ | 0 | | | | |
| | | | | | | | |
| | | | | | | | |
| Status | Software Version | Read only | -- | | | | |
| | Failsafe Status | Read only | -- | | | | |
| | Failsafe Status Loop 2 | Read only | -- | | | | |
| | Self Tests | Read Only | -- | | | | |

Start Up Procedure for Operation

It is required to enter the initial password and a new password when start up the controller for the first time. The initial password is 1234. For more information of interface displays, see "Function of displays" in *UDC2800 Product Manual*.

| Step | Operation | Press | Result |
|------|--------------------------|-----------------------------|---|
| 1 | Select Manual Mode | Man Auto key | Until "Manual" is displayed under MODE. The controller is in manual mode. |
| 2 | Adjust the Output | Increment or Decrement keys | Lower Display = OUT and the output value in %. To adjust the output value and ensure that the final control element is functioning correctly. |
| 3 | Enter the Local Setpoint | Lower Display key | Until the required "SP" and the Local Setpoint Value are displayed. |
| | | Increment or Decrement keys | To adjust the local setpoint to the value at which you want the process variable maintained. Attention: The local setpoint 1 cannot be changed if the Setpoint Ramp function is running. |
| 4 | Select Automatic Mode | Man Auto key | Until "Auto" is displayed under MODE. The controller is in Automatic mode. The controller will automatically adjust the output to maintain the process variable at setpoint. |
| 5 | Tune the Controller | Setup key | Make sure the controller has been configured properly and all the values and selections have been recorded on the Configuration Record Sheet. Refer to Tuning Set Up group to ensure that the selections for Proportional Band or Gain, Rate Min, and Reset Mins/Rpt, or Reset Rpts/Min have been entered. Use Accutune to tune the controller. See "Accutune III" in <i>UDC2800 Product Manual</i> . |

Setpoints

You can configure the following setpoints for the UDC2800 controller.

- A Single Local Setpoint
- 2 Local Setpoints
- 3 Local Setpoints
- 4 Local Setpoints
- Up to 4 Local Setpoints and 1 Remote Setpoint

Changing the Setpoint value

| Step | Operation | Press | Result |
|------|---------------------|-----------------------------|--|
| 1 | Select the Setpoint | Low Display key | Until you see: Lower Display = SP or 2SP or 3SP, or 4SP (Value) |
| 2 | Adjust the Output | Increment or Decrement keys | To change the Local Setpoint to the value at which you want the process maintained. The display "blinks" if you attempt to enter setpoint values beyond the high and low limits. The configured setpoint will be stored immediately. |

Switching between Setpoints

You can switch Local and Remote setpoints or between two Local setpoints when configured.

Attention: The Remote Setpoint value cannot be changed at the keyboard.

To switch between Setpoints

Press the Function key to switch the four Local Setpoints and/or the Remote Setpoint.

Attention: "KEY ERROR" appears if:

- the remote setpoint or additional local setpoints are not configured as a setpoint source.
- you attempt to change the setpoint while a setpoint ramp/program is running.
- you attempt to change the setpoint with the setpoint select function key disabled.
- while a setpoint ramp/program is not terminated.

Viewing the operating parameters

Under the main screen, press the Lower Display key to scroll through the operating parameters listed in table below. The lower display will show only those parameters and their values that apply to your specific model.

| Lower Display | Description |
|---|---|
| OUT XXXX | Output value is shown in percent with one decimal point when Control Algorithm is NOT configured as Three Position Step Control (TPSC), and Slidewire is connected. |
| OUT XXX | Output value is shown in percent with no decimal point when Control Algorithm is NOT configured as Three Position Step Control (TPSC), Output Algorithm is configured as Position Proportion, and Slidewire fails. |
| COUT XXX.X | Appears when Shed function is Enabled, and Output Override register is successful override by Modbus (In Slave Mode). |
| EOUT XXX.X | Appears when Shed function is Enabled, and the controller is in Slave Mode, push A/M key to enter Emergency Mode. |
| POS XXX | Slidewire Position – Used only with TPSC applications that use a slidewire input. |
| SP XXXX.XXX | Local Setpoint #1, appears when Control Algorithm is configured as ANY algorithm except Disable in the Algorithms set up group. It also appears for current setpoint when using SP Ramp. |
| 2SP XXXX.XXX | Local Setpoint #2, appears when the following two conditions are satisfied: <ul style="list-style-type: none">In the Algorithms set up group, configure Control Algorithm as ANY algorithm except Disable.In the Control set up group, configure Local SP Source as 2/3/4 Local SPs. |
| 3SP XXXX.XXX | Local Setpoint #3, appears when the following two conditions are satisfied: <ul style="list-style-type: none">In the Algorithms set up group, configure Control Algorithm as ANY algorithm except Disable.In the Control set up group, configure Local SP Source as 3/4 Local SPs. |
| 4SP XXXX.XXX | Local Setpoint #4, appears when the following two conditions are satisfied: <ul style="list-style-type: none">In the Algorithms set up group, configure Control Algorithm as ANY algorithm except Disable.In the Control set up group, configure Local SP Source as 4 Local SPs. |
| RSP XXXX.XXX | Remote Setpoint, appears when the following two conditions are satisfied: <ul style="list-style-type: none">In the Algorithms set up group, configure Control Algorithm as ANY algorithm except Disable.In the Control set up group, configure Remote SP Source as ANY selection except Disable. |
| CSP XXXX.XXX | Computer Setpoint when SP is in override. <ul style="list-style-type: none">In the Algorithms set up group, configure Control Algorithm as ANY algorithm except Disable.In the Communication set up group, enable Shed Function. And CSP is successfully override by SP override through Modbus. |
| SPN XXXX.XXX | Setpoint Now—Current Setpoint when SP Rate is enabled. The SP XXXX.XXX display shows the “target” or final setpoint value. SPN is not equal with the target SP. |
| DEV XXX.X | Deviation |
| 1 IN XXXX.XXX | Input 1—Used only with combinational input algorithms. |
| 2 IN XXXX.XXX | Input 2 |
| PID Set X | Tuning Parameter, where X is either 1, 2, 3 or 4. |
| BIAS XXXX | BIAS, displays the manual reset value for algorithm PD+MR. |
| OTI XXX | OUTPUT OVERRIDE (2 PID LOOPS ONLY)—Appears when internal loop 1 output value is displayed, this represents the internal output 1 value before override. |
| AUX XXX.X | Auxiliary Output, displayed only when output algorithm is not Current Duplex. |
| TEL O XXH: XXM Or TEL O XXM: XXS | Elapsed Time, time that has elapsed on the Timer in Hours: Minutes, or Minutes: Seconds. The "O" is a clockwise running clock. |
| TRE O XXH: XXM Or TRE O XXM: XXS | Time Remaining, time remaining on the Timer in Hours: Minutes, or Minutes: Seconds. The "O" is a counter clockwise running clock. |
| RAMP XXXM: XXS | Setpoint Ramp Time—Time remaining in the Setpoint Ramp in minutes. |
| PXSX RA XXH:XXM:XXS PXSX RA XXX/M (0-999) PXSX RA XXX/H (0-999) | Program X (1-8) Segment X (1-8) Ramp XXH:XXM:XXS remaining X and XX is current program or segment or time remaining Initial hold states Ramp time should be remaining time |
| PXSX SK XXH:XXM:XXS | Program X (1-8) Segment (1-8) Soak XXH:XXM:XXS remaining X and XX is current program or segment or time remaining Initial hold states Soak time should be remaining time |
| Recycle XX | Number of SP Program Recycles Remaining |
| To Begin | Reset SP Program to Start of First Segment |
| Rerun | Reset SP Program to Start of Current Segment |
| ACTU TUNE OFF | Limit Cycle Tuning Not Running, appears when Accutune is enabled but not operating. |
| ACTU DO SLOW | Limit Cycle Tuning with the objective of producing damped or Dahlin tuning parameters, depending upon the detected process deadtime. The tuning parameters calculated by this selection are aimed at reducing PV overshoot of the SP setting. |
| ACTU DO FAST | Limit Cycle Tuning with the objective of producing quarter-damped tuning parameters. This tuning may result in PV overshoot of the SP setting. |

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Support

For support, contact your local Honeywell Process Solutions Customer Contact Center (CCC). To find your local CCC visit the website, <https://www.honeywellprocess.com/en-US/contactus/customer-support-contacts/Pages/default.aspx>.

How to report a security vulnerability

For the purpose of submission, a security vulnerability is defined as a software defect or weakness that can be exploited to reduce the operational or security capabilities of the software.

Honeywell investigates all reports of security vulnerabilities affecting Honeywell products and services.

To report a potential security vulnerability against any Honeywell product, please follow the instructions at: <https://www.honeywell.com/en-us/product-security>.

Documentation feedback

You can find the most up-to-date documents on the Honeywell Process Solutions Support website at: www.honeywellprocess.com.

If you have comments about Honeywell Process Solutions documentation, send your feedback to: hpsdocs@Honeywell.com.

Use this email address to provide feedback, or to report errors and omissions in the documentation. For immediate help with a technical problem, contact HPS Technical Support through your local Customer Contact Center, or by raising a support request on the Honeywell Process Solutions Support website.

Training classes

Honeywell holds technical training classes that are taught by process control systems experts. For more information about these classes, contact your Honeywell representative, or see <http://www.automationcollege.com>.

Factory Information

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