

## Temperature measurement

### Temperature transmitters

#### Field transmitters/Field indicator

SITRANS TF320 (HART, universal)

#### Overview



SITRANS TF320 in dual chamber enclosure



SITRANS TF320 in single chamber enclosure

- 2-wire temperature transmitter with and without HART communication interface
- Universal input for virtually any type of temperature sensor
- Can be configured via PC, HART 7 or optional local operation

#### Benefits

- Universally applicable as a temperature transmitter with galvanic isolation for:
  - Resistance thermometer (2-wire, 3-wire, 4-wire connection)
  - Thermocouples
  - Linear resistances, potentiometer and DC voltage sources
- Local operation of the temperature transmitter via display (single chamber enclosure) or control keys accessible from outside (dual chamber enclosure)
- Rugged single or dual chamber enclosure made of die-cast aluminum or stainless steel 316L
- Electronic compartment isolated (watertight) from terminal compartment in dual chamber enclosure
- Degree of protection IP66/67/68 (1.5 m/2 h)
- Electromagnetic compatibility according to DIN EN 61326 and NE21
- Test terminals for direct read-out of the output signal without breaking the current loop
- Remote installation option:
  - Measuring point is difficult to access
  - Measuring point is subjected to high temperatures
  - Measuring point is subjected to vibration through plant
  - Long neck pipes and thermowells must be avoided
- Mounted directly on sensors
- Temperature transmitters of the "intrinsically safe protection type, increased safety for zone 2, flameproof and dust-protected" type of protection can be installed in hazardous areas. The transmitter meets the requirements of the EU Directive 2014/34/EU (ATEX), the FM and CSA regulations as well as other national approvals, e.g. EACEx, NEPSI, KCs, Inmetro.
- SIL2/3 (with order note C20)

#### Application

SITRANS TF320 can be used everywhere where temperatures need to be measured under particularly adverse conditions and where a user-friendly local display is ideal. Which is why users from all industries have opted for this field device. The rugged enclosure protects the electronics. The stainless steel model is almost completely resistant to sea water and other aggressive substances. The inner workings offer high measuring accuracy, universal input and a wide range of diagnostic options.

## Temperature measurement

Temperature transmitters

Field transmitters/Field indicator

### SITRANS TF320 (HART, universal)

#### Function

##### Configuration

The communication capability over the HART protocol V 7 permits parameterization using a PC or HART communicator (hand-held communicator). The SIMATIC PDM makes it easy.

For the SITRANS TF320 without HART functionality, parameters are assigned with the PC. A special modem and the software tool SIPROM T are available for this purpose.

The optional local operation on the device gives you the possibility to configure the device's most important functions very quickly.

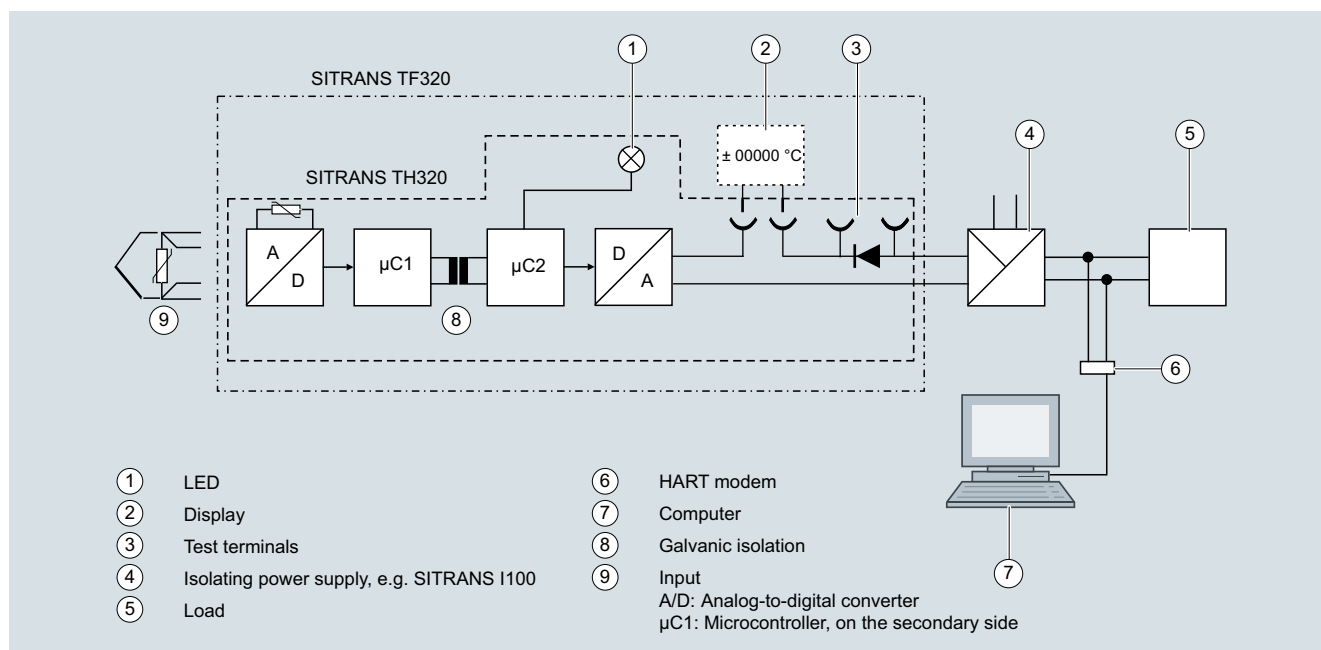
##### Principle of operation

##### SITRANS TF320 as temperature transmitter

The input signal, whether resistance thermometer (RTD), thermocouple (TC),  $\Omega$  or mV signal, is amplified and linearized. Input and output side are galvanically isolated. An internal cold junction is integrated for measurements with thermocouples.

The device outputs a temperature-linear direct current from 4 to 20 mA. As well as the analog transmission of measured values from 4 to 20 mA, the HART version also supports digital communication for online diagnostics, measured value transmission, and configuration.

SITRANS TF320 automatically detects when a sensor should be interrupted or is indicating a short-circuit. The practical test terminals allow direct measurement of 4 to 20 mA signals over an ammeter without interrupting the output current loop.



Function block diagram SITRANS TF320 with integrated SITRANS TH320

# Temperature measurement

## Temperature transmitters

### Field transmitters/Field indicator

SITRANS TF320 (HART, universal)

#### Technical specifications

##### General

|                                                             |                                                                                         |
|-------------------------------------------------------------|-----------------------------------------------------------------------------------------|
| Supply voltage <sup>1) 2)</sup>                             |                                                                                         |
| • Without explosion protection (non-Ex)                     | 10.5 ... 48 V DC                                                                        |
| • with explosion protection (Ex i)                          | 10.5 ... 30 V DC                                                                        |
| Additional minimum supply voltage when using test terminals | 0.8 V                                                                                   |
| Maximum power loss                                          | ≤ 850 mW                                                                                |
| Minimum load resistance at supply voltage > 37 V            | (V <sub>supply</sub> - 37 V)/23 mA                                                      |
| Insulation voltage, test/operation                          |                                                                                         |
| • Without explosion protection (non-Ex)                     | 2.5 kV AC/55 V AC                                                                       |
| • with explosion protection (Ex i)                          | 2.5 kV AC/42 V AC                                                                       |
| Polarity protection                                         | All inputs and outputs                                                                  |
| Write protection                                            | Wire jumper (transmitter), switch (on display) or software                              |
| Warm-up time                                                | < 5 min                                                                                 |
| Starting time                                               | < 2.75 s                                                                                |
| Programming                                                 | SIPROM T and HART                                                                       |
| Signal-to-noise ratio                                       | > 60 dB                                                                                 |
| Long-term stability                                         | Better than:<br>• ± 0.05% of measuring span/year<br>• ± 0.18% of measuring span/5 years |
| Response time                                               | 4 ... 20 mA: ≤ 55 ms<br>HART: ≤ 75 ms (typically 70 ms)                                 |
| Programmable damping                                        | 0 ... 60 s                                                                              |
| Signal dynamic                                              |                                                                                         |
| • Input                                                     | 24 bit                                                                                  |
| • Output                                                    | 18 bit                                                                                  |
| Influence of change in supply voltage                       | < 0.005% of measuring span/V DC                                                         |

##### Input

###### Resistance thermometer (RTD)

|                                                                    |                                                                            |
|--------------------------------------------------------------------|----------------------------------------------------------------------------|
| Input type                                                         |                                                                            |
| • Pt10 ... 10000                                                   | • IEC 60751<br>• JIS C 1604-8<br>• GOST 6651_2009<br>• Callendar-Van Dusen |
| • Ni10 ... 10000                                                   | • DIN 43760-1987<br>• GOST 6651-2009/OIML R84:2003                         |
| • Cu5 ... 1000                                                     | • Edison Copper Winding No. 15<br>• GOST 6651-2009/OIML R84:2003           |
| Type of connection                                                 | 2-wire, 3-wire or 4-wire                                                   |
| Line resistance per wire                                           | Max. 50 Ω                                                                  |
| Input current                                                      | < 0.15 mA                                                                  |
| Effect of the line resistance (with 3-wire and 4-wire connections) | < 0.002 Ω/Ω                                                                |
| Cable, wire-wire capacity                                          |                                                                            |
| • Pt1000, Pt10000 (IEC 60751 and JIS C 1604-8)                     | Max. 30 nF                                                                 |
| • All other input types                                            | Max. 50 nF                                                                 |
| Fault detection, programmable                                      | None, short-circuited, defective, short-circuited or defective             |

##### Note

When the low limit for the configured input type is below the constant detection limit for short-circuited inputs, the detection of short circuits is disabled regardless of the configuration of the fault detection.

|                                                                              |                                                                |
|------------------------------------------------------------------------------|----------------------------------------------------------------|
| Detection limit for short-circuited input                                    | 15 Ω                                                           |
| Fault detection time (RTD)                                                   | ≤ 75 ms (typically 70 ms)                                      |
| Fault detection time (for 3-wire and 4-wire)                                 | ≤ 2 000 ms                                                     |
| <u>Thermocouples (TC)</u>                                                    |                                                                |
| Input type                                                                   |                                                                |
| • B                                                                          | IEC 60584-1                                                    |
| • E                                                                          | IEC 60584-1                                                    |
| • J                                                                          | IEC 60584-1                                                    |
| • K                                                                          | IEC 60584-1                                                    |
| • L                                                                          | DIN 43710                                                      |
| • Lr                                                                         | GOST 3044-84                                                   |
| • N                                                                          | IEC 60584-1                                                    |
| • R                                                                          | IEC 60584-1                                                    |
| • S                                                                          | IEC 60584-1                                                    |
| • T                                                                          | IEC 60584-1                                                    |
| • U                                                                          | DIN 43710                                                      |
| • W3                                                                         | ASTM E988-96                                                   |
| • W5                                                                         | ASTM E988-96                                                   |
| • LR                                                                         | GOST 3044-84                                                   |
| Cold junction compensation (CJC)                                             | Constant, internal or external over Pt100 or Ni100 RTD         |
| • Temperature range internal CJC                                             | -50 ... +100 °C (-58 ... +212 °F)                              |
| • Connection external CJC                                                    | 2-wire or 3-wire                                               |
| • External CJC, line resistance per wire (for 3-wire and 4-wire connections) | 50 Ω                                                           |
| • Effect of the line resistance (with 3-wire and 4-wire connections)         | < 0.002 Ω/Ω                                                    |
| • Input current external CJC                                                 | < 0.15 mA                                                      |
| • Temperature range external CJC                                             | -50 ... +135 °C (-58 ... +275 °F)                              |
| • Cable, wire-wire capacity                                                  | Max. 50 nF                                                     |
| • Total line resistance                                                      | Max. 10 kΩ                                                     |
| • Fault detection, programmable                                              | None, short-circuited, defective, short-circuited or defective |
| <b>Note</b>                                                                  |                                                                |
| The short-circuited fault detection only applies to the CJC input.           |                                                                |
| • Fault detection time (TC)                                                  | ≤ 75 ms (typically 70 ms)                                      |
| • Fault detection time, external CJC (for 3-wire and 4-wire)                 | ≤ 2 000 ms                                                     |
| <u>Linear resistance</u>                                                     |                                                                |
| Input range                                                                  | 0 ... 100 kΩ                                                   |
| Minimum measuring span                                                       | 25 Ω                                                           |
| Type of connection                                                           | 2-wire, 3-wire or 4-wire                                       |
| Line resistance per wire                                                     | Max. 50 Ω                                                      |
| Input current                                                                | < 0.15 mA                                                      |
| Effect of the line resistance (with 3-wire and 4-wire connections)           | < 0.002 Ω/Ω                                                    |
| Cable, wire-wire capacity                                                    |                                                                |
| • R > 400 Ω                                                                  | Max. 30 nF                                                     |
| • R ≤ 400 Ω                                                                  | Max. 50 nF                                                     |
| Fault detection, programmable                                                | None, defective                                                |

## Temperature measurement

### Temperature transmitters

#### Field transmitters/Field indicator

#### SITRANS TF320 (HART, universal)

|                                                                                                                                                                                                              |                                                                                    |                                                                                                                                                          |                                                                                                                                              |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Potentiometers</b>                                                                                                                                                                                        |                                                                                    | <b>Rated conditions</b>                                                                                                                                  |                                                                                                                                              |
| Input range                                                                                                                                                                                                  | 10 $\Omega$ ... 100 k $\Omega$                                                     | Ambient temperature                                                                                                                                      | -50 ... +85 °C (-58 ... +185 °F)                                                                                                             |
| Minimum measuring span                                                                                                                                                                                       | 25 $\Omega$                                                                        | <ul style="list-style-type: none"> <li>Without local operation in single chamber enclosure</li> </ul>                                                    | -40 ... +85 °C (-40 ... +185 °F)                                                                                                             |
| Type of connection                                                                                                                                                                                           | 2-wire, 3-wire or 4-wire                                                           | <ul style="list-style-type: none"> <li>With local operation</li> <li>For transmitters with functional safety</li> </ul>                                  | -40 ... +80 °C (-40 ... +176 °F)                                                                                                             |
| Line resistance per wire                                                                                                                                                                                     | Max. 50 $\Omega$                                                                   | Storage temperature                                                                                                                                      | -50 ... +85 °C (-58 ... +185 °F)                                                                                                             |
| Input current                                                                                                                                                                                                | < 0.15 mA                                                                          | Reference temperature for sensor calibration                                                                                                             | 24 °C $\pm$ 1.0 °C (75.2 °F $\pm$ 1.8 °F)                                                                                                    |
| Effect of the line resistance (with 4-wire and 5-wire connections)                                                                                                                                           | < 0.002 $\Omega/\Omega$                                                            | Relative humidity                                                                                                                                        | < 99% (no condensation)                                                                                                                      |
| Cable, wire-wire capacity                                                                                                                                                                                    |                                                                                    | Degree of protection                                                                                                                                     |                                                                                                                                              |
| <ul style="list-style-type: none"> <li>R &gt; 400 <math>\Omega</math></li> <li>R <math>\leq</math> 400 <math>\Omega</math></li> </ul>                                                                        | Max. 30 nF<br>Max. 50 nF                                                           | <ul style="list-style-type: none"> <li>Temperature transmitter enclosure</li> <li>Terminals</li> </ul>                                                   | IP66/IP67/IP68<br>IP00                                                                                                                       |
| Fault detection, programmable                                                                                                                                                                                | None, short-circuited, defective, short-circuited or defective                     | <b>Mechanical construction</b>                                                                                                                           |                                                                                                                                              |
| <b>Note</b>                                                                                                                                                                                                  |                                                                                    | Weight                                                                                                                                                   |                                                                                                                                              |
| When the configured potentiometer size is below the constant detection limit for short-circuited inputs, the detection of short circuits is disabled regardless of the configuration of the fault detection. |                                                                                    | <ul style="list-style-type: none"> <li>Single chamber enclosure</li> <li>Dual chamber enclosure</li> </ul>                                               | 0.85 kg (1.87 lb)<br><ul style="list-style-type: none"> <li>Aluminum: 1.3 kg (2.87 lb)</li> <li>Stainless steel: 3.3 kg (7.28 lb)</li> </ul> |
| Detection limit for short-circuited input                                                                                                                                                                    | 15 $\Omega$                                                                        | Maximum core cross-section                                                                                                                               |                                                                                                                                              |
| Fault detection time, wiper arm (no short-circuit detection)                                                                                                                                                 | $\leq$ 75 ms (typically 70 ms)                                                     | <ul style="list-style-type: none"> <li>Single chamber enclosure</li> <li>Dual chamber enclosure</li> </ul>                                               | 1.5 mm <sup>2</sup> (AWG 16)<br>2.5 mm <sup>2</sup> (AWG 14)                                                                                 |
| Fault detection time, element                                                                                                                                                                                | $\leq$ 2 000 ms                                                                    | Tightening torque for clamping screws                                                                                                                    | 0.5 ... 0.6 Nm                                                                                                                               |
| Fault detection time (for 4-wire and 5-wire)                                                                                                                                                                 | $\leq$ 2 000 ms                                                                    | Vibrations                                                                                                                                               | IEC 60068-2-6                                                                                                                                |
| <b>Supply voltage</b>                                                                                                                                                                                        |                                                                                    | <ul style="list-style-type: none"> <li>2 ... 25 Hz</li> <li>25 ... 100 Hz</li> </ul>                                                                     | $\pm$ 1.6 mm (0.07 inch)<br>$\pm$ 4 g                                                                                                        |
| Measuring range                                                                                                                                                                                              |                                                                                    | <b>Certificates and approvals</b>                                                                                                                        |                                                                                                                                              |
| <ul style="list-style-type: none"> <li>Unipolar</li> <li>Bipolar</li> </ul>                                                                                                                                  | -100 ... 1700 mV<br>-800 ... +800 mV                                               | <u>Explosion protection ATEX/IECEx and others</u>                                                                                                        |                                                                                                                                              |
| Minimum measuring span                                                                                                                                                                                       | 2.5 mV                                                                             | Certificates <sup>3)</sup>                                                                                                                               |                                                                                                                                              |
| Input resistance                                                                                                                                                                                             | 10 M $\Omega$                                                                      | "Intrinsic safety ia/ib" type of protection                                                                                                              |                                                                                                                                              |
| Cable, wire-wire capacity                                                                                                                                                                                    |                                                                                    | <ul style="list-style-type: none"> <li>ATEX</li> </ul>                                                                                                   |                                                                                                                                              |
| <ul style="list-style-type: none"> <li>Input range: -100 ... 1700 mV</li> <li>Input range: -20 ... 100 mV</li> </ul>                                                                                         | Max. 30 nF<br>Max. 50 nF                                                           | <ul style="list-style-type: none"> <li>IECEx and others</li> </ul>                                                                                       |                                                                                                                                              |
| Fault detection, programmable                                                                                                                                                                                | None, defective                                                                    | <ul style="list-style-type: none"> <li>EACEx</li> </ul>                                                                                                  |                                                                                                                                              |
| Fault detection time                                                                                                                                                                                         | $\leq$ 75 ms (typically 70 ms)                                                     | "Intrinsic safety ic" type of protection                                                                                                                 |                                                                                                                                              |
| <b>Output and HART communication</b>                                                                                                                                                                         |                                                                                    | <ul style="list-style-type: none"> <li>ATEX</li> <li>IECEx and others</li> <li>EACEx</li> </ul>                                                          |                                                                                                                                              |
| Normal range, programmable                                                                                                                                                                                   | 3.8 ... 20.5 mA/20.5 ... 3.8 mA                                                    | "Non-sparking/increased safety nA/ec" type of protection                                                                                                 |                                                                                                                                              |
| Extended range (output limits), programmable                                                                                                                                                                 | 3.5 ... 23 mA/23 ... 3.5 mA                                                        | <ul style="list-style-type: none"> <li>ATEX</li> </ul>                                                                                                   |                                                                                                                                              |
| Programmable input/output limits                                                                                                                                                                             |                                                                                    | <ul style="list-style-type: none"> <li>IECEx and others</li> </ul>                                                                                       |                                                                                                                                              |
| <ul style="list-style-type: none"> <li>Fault current</li> <li>Fault current setting</li> </ul>                                                                                                               | Enable/disable<br>3.5 ... 23 mA                                                    | <ul style="list-style-type: none"> <li>EACEx</li> </ul>                                                                                                  |                                                                                                                                              |
| Update time                                                                                                                                                                                                  | 10 ms                                                                              | <ul style="list-style-type: none"> <li>IECEx and others</li> </ul>                                                                                       |                                                                                                                                              |
| Load (with current output)                                                                                                                                                                                   | $\leq (V_{\text{Supply}} - 10.5)/0.023 \Omega$                                     | <ul style="list-style-type: none"> <li>EACEx</li> <li>"Flameproof enclosure db" type of protection</li> </ul>                                            |                                                                                                                                              |
| Load stability                                                                                                                                                                                               | < 0.01% of measuring span/100 $\Omega$ (measuring span = currently selected range) | <ul style="list-style-type: none"> <li>ATEX</li> <li>IECEx and others</li> <li>EACEx</li> <li>"Protection by enclosure tb" type of protection</li> </ul> |                                                                                                                                              |
| Input fault detection, programmable (detection of input short circuits is ignored with TC and voltage inputs)                                                                                                | 3.5 ... 23 mA                                                                      | <ul style="list-style-type: none"> <li>ATEX</li> <li>IECEx and others</li> <li>EACEx</li> </ul>                                                          |                                                                                                                                              |
| NAMUR NE43 Upscale                                                                                                                                                                                           | > 21 mA                                                                            | <ul style="list-style-type: none"> <li>ATEX</li> <li>IECEx and others</li> <li>EACEx</li> </ul>                                                          |                                                                                                                                              |
| NAMUR NE43 Downscale                                                                                                                                                                                         | < 3.6 mA                                                                           | <ul style="list-style-type: none"> <li>ATEX</li> <li>IECEx and others</li> <li>EACEx</li> </ul>                                                          |                                                                                                                                              |
| HART protocol versions                                                                                                                                                                                       | HART 7                                                                             | <ul style="list-style-type: none"> <li>ATEX</li> <li>IECEx and others</li> <li>EACEx</li> </ul>                                                          |                                                                                                                                              |
| <b>Measuring accuracy</b>                                                                                                                                                                                    |                                                                                    | <ul style="list-style-type: none"> <li>ATEX</li> <li>IECEx and others</li> <li>EACEx</li> </ul>                                                          |                                                                                                                                              |
| Input accuracy                                                                                                                                                                                               | See "Input accuracy" table                                                         | <ul style="list-style-type: none"> <li>ATEX</li> <li>IECEx and others</li> <li>EACEx</li> </ul>                                                          |                                                                                                                                              |
| Output accuracy                                                                                                                                                                                              | See "Output accuracy" table                                                        | <ul style="list-style-type: none"> <li>ATEX</li> <li>IECEx and others</li> <li>EACEx</li> </ul>                                                          |                                                                                                                                              |

## Explosion protection CSA/FM for Canada and USA

|                                                      |                                                                                                                                                               |
|------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Certificates                                         | FMxxCAxxxx<br>FMxxUSxxxx                                                                                                                                      |
| "Intrinsic safety ia" type of protection             | IS, CL I, Div 1, GP ABCD, T6 ... T4<br>Ex ia IIC T6 ... T4 Ga<br>AEx ia IIC T6 ... T4 Ga or:<br>Ex ib [ia Ga] IIC T6...T4 Gb<br>AEx ib [ia Ga] IIC T6...T4 Gb |
| "Non incandive field wiring NIFW" type of protection | NIFW, CL I, Div 2, GP ABCD T6 ... T4                                                                                                                          |
| "Non incandive NI" type of protection                | NI, CL I, Div 2, GP ABCD T6...T4<br>Ex nA IIC T6 ... T4 Gc<br>AEx nA IIC T6 ... T4 Gc                                                                         |
| "Explosion-proof XP" type of protection              | XP/ CL I / DIV1 / GP ABCD / T6...T4<br>CL I / Zn1 / AEx/Ex d IIC T6...T4 Gb                                                                                   |
| "Dust-protected DIP" type of protection              | DIP/ CL II, III / DIV 1 / GP EFG / T6...T4<br>Zn21 / AEx/Ex tb IIC T100°C Gb                                                                                  |

- 1) Note that the minimum supply voltage must correspond to the value measured at the terminals of the SITRANS TF320.  
All external voltage drops must be taken into consideration.
- 2) Protect the device from overvoltage with the help of a suitable power supply or suitable overvoltage protection equipment.
- 3) Additional available certificates are listed on the Internet at <http://www.siemens.com/processinstrumentation/certificates>

## Measuring ranges/Minimum measuring span

### RTD

| Input type            | Standard                     | Measuring range in °C (°F)      | $\alpha_0$ in °C <sup>-1</sup> (°F <sup>-1</sup> ) | Minimum measuring span in °C (°F) |
|-----------------------|------------------------------|---------------------------------|----------------------------------------------------|-----------------------------------|
| <b>Pt10 ... 10000</b> | IEC 60751                    | -200 ... +850 (-328 ... +1 562) | 0.003851 (0.002139)                                | 10 (50)                           |
|                       | JIS C 1604-8                 | -200 ... +649 (-328 ... +1 200) | 0.003916 (0.002176)                                | 10 (50)                           |
|                       | GOST 6651_2009               | -200 ... +850 (-328 ... +1 562) | 0.003910 (0.002172)                                | 10 (50)                           |
|                       | Callendar-Van Dusen          | -200 ... +850 (-328 ... +1 562) | -                                                  | 10 (50)                           |
| <b>Ni10 ... 10000</b> | DIN 43760-1987               | -60 ... +250 (-76 ... +482)     | 0.006180 (0.003433)                                | 10 (50)                           |
|                       | GOST 6651-2009/OIML R84:2003 | -60 ... +180 (-76 ... +356)     | 0.006170 (0.003428)                                | 10 (50)                           |
| <b>Cu5 ... 1000</b>   | Edison Copper Winding No. 15 | -200 ... +260 (-328 ... +500)   | 0.004270 (0.002372)                                | 100 (212)                         |
|                       | GOST 6651-2009/OIML R84:2003 | -180 ... +200 (-292 ... +392)   | 0.004280 (0.002378)                                | 100 (212)                         |
|                       | GOST 6651-94                 | -50 ... +200 (-58 ... +392)     | 0.004260 (0.002367)                                | 100 (212)                         |

### TC

| Input type | Standard     | Measuring range in °C (°F)            | Minimum measuring span in °C (°F) |
|------------|--------------|---------------------------------------|-----------------------------------|
| B          | IEC 60584-1  | 0 (85) ... 1 820 (32 (185) ... 3 308) | 100 (212)                         |
| E          | IEC 60584-1  | -200 ... +1 000 (-392 ... +1 832)     | 50 (122)                          |
| J          | IEC 60584-1  | -100 ... +1 200 (-212 ... +2 192)     | 50 (122)                          |
| K          | IEC 60584-1  | -180 ... +1 372 (-356 ... +2 502)     | 50 (122)                          |
| L          | DIN 43710    | -200 ... +900 (-392 ... +1 652)       | 50 (122)                          |
| Lr         | GOST 3044-84 | -200 ... +800 (-392 ... +1 472)       | 50 (122)                          |
| N          | IEC 60584-1  | -180 ... +1 300 (-356 ... +2 372)     | 50 (122)                          |
| R          | IEC 60584-1  | -50 ... +1 760 (-122 ... +3 200)      | 100 (212)                         |
| S          | IEC 60584-1  | -50 ... +1 760 (-122 ... +3 200)      | 100 (212)                         |
| T          | IEC 60584-1  | -200 ... +400 (-392 ... +752)         | 50 (122)                          |
| U          | DIN 43710    | -200 ... +600 (-392 ... +1 112)       | 50 (122)                          |
| W3         | ASTM E988-96 | 0 ... 2 300 (32 ... 4 172)            | 100 (212)                         |
| W5         | ASTM E988-96 | 0 ... 2 300 (32 ... 4 172)            | 100 (212)                         |
| LR         | GOST 3044-84 | -200 ... +800 (-392 ... +1472)        | 50 (122)                          |

## Temperature measurement

Temperature transmitters

Field transmitters/Field indicator

### SITRANS TF320 (HART, universal)

#### Input accuracy

##### Basic values

| Input type               | Basic accuracy                                                                                                                                         | Temperature coefficient <sup>1)</sup>                          |
|--------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------|
| <b>RTD</b>               |                                                                                                                                                        |                                                                |
| Pt10                     | $\leq \pm 0.8\text{ °C (1.44 °F)}$                                                                                                                     | $\leq \pm 0.020\text{ °C/°C (°F/°F)}$                          |
| Pt20                     | $\leq \pm 0.4\text{ °C (0.72 °F)}$                                                                                                                     | $\leq \pm 0.010\text{ °C/°C (°F/°F)}$                          |
| Pt50                     | $\leq \pm 0.16\text{ °C (0.288 °F)}$                                                                                                                   | $\leq \pm 0.004\text{ °C/°C (°F/°F)}$                          |
| Pt100                    | $\leq \pm 0.04\text{ °C (0.072 °F)}$                                                                                                                   | $\leq \pm 0.002\text{ °C/°C (°F/°F)}$                          |
| Pt200                    | $\leq \pm 0.08\text{ °C (0.144 °F)}$                                                                                                                   | $\leq \pm 0.002\text{ °C/°C (°F/°F)}$                          |
| Pt500                    | $T_{\max.} < 180\text{ °C (356 °F)} = \leq \pm 0.08\text{ °C (0.144 °F)}$<br>$T_{\max.} > 180\text{ °C (356 °F)} = \leq \pm 0.16\text{ °C (0.288 °F)}$ | $\leq \pm 0.002\text{ °C/°C (°F/°F)}$                          |
| Pt1000                   | $\leq \pm 0.08\text{ °C (0.144 °F)}$                                                                                                                   | $\leq \pm 0.002\text{ °C/°C (°F/°F)}$                          |
| Pt2000                   | $T_{\max.} < 300\text{ °C (572 °F)} = \leq \pm 0.08\text{ °C (0.144 °F)}$<br>$T_{\max.} > 300\text{ °C (572 °F)} = \leq \pm 0.4\text{ °C (0.72 °F)}$   | $\leq \pm 0.002\text{ °C/°C (°F/°F)}$                          |
| Pt10000                  | $\leq \pm 0.16\text{ °C (0.288 °F)}$                                                                                                                   | $\leq \pm 0.002\text{ °C/°C (°F/°F)}$                          |
| Pt x                     | Largest tolerance of neighboring points                                                                                                                | Largest temperature coefficient of neighboring points          |
| Ni10                     | $\leq \pm 1.6\text{ °C (2.88 °F)}$                                                                                                                     | $\leq \pm 0.020\text{ °C/°C (°F/°F)}$                          |
| Ni20                     | $\leq \pm 0.8\text{ °C (1.44 °F)}$                                                                                                                     | $\leq \pm 0.010\text{ °C/°C (°F/°F)}$                          |
| Ni50                     | $\leq \pm 0.32\text{ °C (0.576 °F)}$                                                                                                                   | $\leq \pm 0.004\text{ °C/°C (°F/°F)}$                          |
| Ni100                    | $\leq \pm 0.16\text{ °C (0.288 °F)}$                                                                                                                   | $\leq \pm 0.002\text{ °C/°C (°F/°F)}$                          |
| Ni120                    | $\leq \pm 0.16\text{ °C (0.288 °F)}$                                                                                                                   | $\leq \pm 0.002\text{ °C/°C (°F/°F)}$                          |
| Ni200                    | $\leq \pm 0.16\text{ °C (0.288 °F)}$                                                                                                                   | $\leq \pm 0.002\text{ °C/°C (°F/°F)}$                          |
| Ni500                    | $\leq \pm 0.16\text{ °C (0.288 °F)}$                                                                                                                   | $\leq \pm 0.002\text{ °C/°C (°F/°F)}$                          |
| Ni1000                   | $\leq \pm 0.16\text{ °C (0.288 °F)}$                                                                                                                   | $\leq \pm 0.002\text{ °C/°C (°F/°F)}$                          |
| Ni2000                   | $\leq \pm 0.16\text{ °C (0.288 °F)}$                                                                                                                   | $\leq \pm 0.002\text{ °C/°C (°F/°F)}$                          |
| Ni10000                  | $\leq \pm 0.32\text{ °C (0.576 °F)}$                                                                                                                   | $\leq \pm 0.002\text{ °C/°C (°F/°F)}$                          |
| Ni x                     | Largest tolerance of neighboring points                                                                                                                | Largest temperature coefficient of neighboring points          |
| Cu5                      | $\leq \pm 1.6\text{ °C (2.88 °F)}$                                                                                                                     | $\leq \pm 0.040\text{ °C/°C (°F/°F)}$                          |
| Cu10                     | $\leq \pm 0.8\text{ °C (1.44 °F)}$                                                                                                                     | $\leq \pm 0.020\text{ °C/°C (°F/°F)}$                          |
| Cu20                     | $\leq \pm 0.4\text{ °C (0.72 °F)}$                                                                                                                     | $\leq \pm 0.010\text{ °C/°C (°F/°F)}$                          |
| Cu50                     | $\leq \pm 0.16\text{ °C (0.288 °F)}$                                                                                                                   | $\leq \pm 0.004\text{ °C/°C (°F/°F)}$                          |
| Cu100                    | $\leq \pm 0.08\text{ °C (0.144 °F)}$                                                                                                                   | $\leq \pm 0.002\text{ °C/°C (°F/°F)}$                          |
| Cu200                    | $\leq \pm 0.08\text{ °C (0.144 °F)}$                                                                                                                   | $\leq \pm 0.002\text{ °C/°C (°F/°F)}$                          |
| Cu500                    | $\leq \pm 0.16\text{ °C (0.288 °F)}$                                                                                                                   | $\leq \pm 0.002\text{ °C/°C (°F/°F)}$                          |
| Cu1000                   | $\leq \pm 0.08\text{ °C (0.144 °F)}$                                                                                                                   | $\leq \pm 0.002\text{ °C/°C (°F/°F)}$                          |
| Cu x                     | Largest tolerance of neighboring points                                                                                                                | Largest temperature coefficient of neighboring points          |
| <b>Linear resistance</b> |                                                                                                                                                        |                                                                |
| 0 ... 400 $\Omega$       | $\leq \pm 40\text{ m}\Omega$                                                                                                                           | $\leq \pm 2\text{ m}\Omega/\text{°C (1.11 m}\Omega/\text{°F)}$ |
| 0 ... 100 k $\Omega$     | $\leq \pm 4\text{ }\Omega$                                                                                                                             | $\leq \pm 0.2\text{ }\Omega/\text{°C (0.11 }\Omega/\text{°F)}$ |
| <b>Potentiometers</b>    |                                                                                                                                                        |                                                                |
| 0 ... 100%               | $< 0.05\%$                                                                                                                                             | $< \pm 0.005\%$                                                |
| <b>Supply voltage</b>    |                                                                                                                                                        |                                                                |
| mV: -20 ... 100 mV       | $\leq \pm 5\text{ }\mu\text{V}$                                                                                                                        | $\leq \pm 0.2\text{ }\mu\text{V/°C (0.11 }\mu\text{V/°F)}$     |
| mV: -100 ... 1700 mV     | $\leq \pm 0.1\text{ mV}$                                                                                                                               | $\leq \pm 36\text{ }\mu\text{V/°C (20 }\mu\text{V/°F)}$        |
| mV: $\pm 800\text{ mV}$  | $\leq \pm 0.1\text{ mV}$                                                                                                                               | $\leq \pm 32\text{ }\mu\text{V/°C (17.8 }\mu\text{V/°F)}$      |
| <b>TC</b>                |                                                                                                                                                        |                                                                |
| E                        | $\leq \pm 0.2\text{ °C (0.36 °F)}$                                                                                                                     | $\leq \pm 0.025\text{ °C/°C (°F/°F)}$                          |
| J                        | $\leq \pm 0.25\text{ °C (0.45 °F)}$                                                                                                                    | $\leq \pm 0.025\text{ °C/°C (°F/°F)}$                          |
| K                        | $\leq \pm 0.25\text{ °C (0.45 °F)}$                                                                                                                    | $\leq \pm 0.025\text{ °C/°C (°F/°F)}$                          |
| L                        | $\leq \pm 0.35\text{ °C (0.63 °F)}$                                                                                                                    | $\leq \pm 0.025\text{ °C/°C (°F/°F)}$                          |
| N                        | $\leq \pm 0.4\text{ °C (0.72 °F)}$                                                                                                                     | $\leq \pm 0.025\text{ °C/°C (°F/°F)}$                          |
| T                        | $\leq \pm 0.25\text{ °C (0.45 °F)}$                                                                                                                    | $\leq \pm 0.025\text{ °C/°C (°F/°F)}$                          |
| U                        | $< 0\text{ °C (32 °F)} \leq \pm 0.8\text{ °C (1.44 °F)}$<br>$\geq 0\text{ °C (32 °F)} \leq \pm 0.4\text{ °C (0.72 °F)}$                                | $\leq \pm 0.025\text{ °C/°C (°F/°F)}$                          |
| Lr                       | $\leq \pm 0.2\text{ °C (0.36 °F)}$                                                                                                                     | $\leq \pm 0.1\text{ °C/°C (°F/°F)}$                            |
| R                        | $< 200\text{ °C (392 °F)} \leq \pm 0.5\text{ °C (0.9 °F)}$<br>$\geq 200\text{ °C (392 °F)} \leq \pm 1\text{ °C (1.8 °F)}$                              | $\leq \pm 0.1\text{ °C/°C (°F/°F)}$                            |
| S                        | $< 200\text{ °C (392 °F)} \leq \pm 0.5\text{ °C (0.9 °F)}$<br>$\geq 200\text{ °C (392 °F)} \leq \pm 1\text{ °C (1.8 °F)}$                              | $\leq \pm 0.1\text{ °C/°C (°F/°F)}$                            |

# Temperature measurement

## Temperature transmitters

### Field transmitters/Field indicator

#### SITRANS TF320 (HART, universal)

| Input type      | Basic accuracy                       | Temperature coefficient <sup>1)</sup> |
|-----------------|--------------------------------------|---------------------------------------|
| W3              | $\leq \pm 0.6\text{ °C (1.08 °F)}$   | $\leq \pm 0.1\text{ °C/°C (°F/°F)}$   |
| W5              | $\leq \pm 0.4\text{ °C (0.72 °F)}$   | $\leq \pm 0.1\text{ °C/°C (°F/°F)}$   |
| B <sup>2)</sup> | $\leq \pm 1\text{ °C (1.8 °F)}$      | $\leq \pm 0.1\text{ °C/°C (°F/°F)}$   |
| B <sup>3)</sup> | $\leq \pm 3\text{ °C (5.4 °F)}$      | $\leq \pm 0.1\text{ °C/°C (°F/°F)}$   |
| B <sup>4)</sup> | $\leq \pm 8\text{ °C (14.4 °F)}$     | $\leq \pm 0.8\text{ °C/°C (°F/°F)}$   |
| B <sup>5)</sup> | Not specified                        | Not specified                         |
| CJC (internal)  | $< \pm 0.5\text{ °C (0.9 °F)}$       | Included in basic accuracy            |
| CJC (external)  | $\leq \pm 0.08\text{ °C (0.144 °F)}$ | $\leq \pm 0.002\text{ °C/°C (°F/°F)}$ |

<sup>1)</sup> Temperature coefficients correspond to the specified values or 0.002% of the input span, depending on which value is greater.

<sup>2)</sup> Accuracy of the specification range  $> 400\text{ °C (752 °F)}$

<sup>3)</sup> Accuracy of the specification range  $> 160\text{ °C (320 °F)} < 400\text{ °C (752 °F)}$

<sup>4)</sup> Accuracy of the specification range  $> 85\text{ °C (185 °F)} < 160\text{ °C (320 °F)}$

<sup>5)</sup> Accuracy of the specification range  $< 85\text{ °C (185 °F)}$

#### Output accuracy

| Output type   | Basic accuracy                                                    | Temperature coefficient                                                                 |
|---------------|-------------------------------------------------------------------|-----------------------------------------------------------------------------------------|
| Analog output | $\leq \pm 1.6\text{ }\mu\text{A (0.01% of the full output span)}$ | $\leq \pm 0.48\text{ }\mu\text{A/K (}\leq \pm 0.003\text{% of the full output span/K)}$ |



| Options                                                                                            | Order Code |
|----------------------------------------------------------------------------------------------------|------------|
| Append "-Z" to Article No., add order code and, if applicable, free text.                          |            |
| <b>Cable gland included</b>                                                                        |            |
| Plastic                                                                                            | A00        |
| Metal                                                                                              | A01        |
| Stainless steel                                                                                    | A02        |
| Stainless steel 316L/1.4404                                                                        | A03        |
| CMP, for XP devices                                                                                | A10        |
| CAPRI ADE 4F, CuZn, cable inner diameter 7 ... 12 mm, cable outer diameter 10 ... 16 mm            | A11        |
| CAPRI ADE 4F, stainless steel, cable inner diameter 7 ... 12 mm, cable outer diameter 10 ... 16 mm | A12        |
| <b>Mounting cable glands/plugs</b>                                                                 |            |
| Cable gland mounted                                                                                | A97        |
| Device plug for output, mounted right                                                              | A98        |
| <b>Device options</b>                                                                              |            |
| Double layer coating (epoxy resin and polyurethane) 120 µm of enclosure and lid                    | D20        |
| Degree of protection IP66 / IP68 (not for device plugs M12 and Han)                                | D30        |
| Stainless steel Ex plate 1.4404/316L                                                               | D42        |
| <b>General approval without Ex approval</b>                                                        |            |
| Worldwide (CE, RCM) except EAC, FM, KCC                                                            | E00        |
| <b>Explosion protection certificates</b>                                                           |            |
| ATEX (Europe) and IECEx (world)                                                                    | E47        |
| <b>Mounting brackets (only dual chamber enclosure)</b>                                             |            |
| Wall/pipe mounting bracket for dual chamber enclosure, steel                                       | H01        |
| Wall/pipe mounting bracket for dual chamber enclosure, stainless steel 304                         | H02        |
| Wall/pipe mounting bracket for dual chamber enclosure, stainless steel 316L                        | H03        |

## Temperature measurement

### Temperature transmitters

### Field transmitters/Field indicator

#### SITRANS TF320 (HART, universal)

##### Accessories

|                                                                                                | Article No.          |
|------------------------------------------------------------------------------------------------|----------------------|
| Additional accessories for assembly, connection and transmitter configuration, see page 2/154. |                      |
| <b>Modems</b>                                                                                  |                      |
| Modem with USB interface and SIPROM T software                                                 | <b>7NG3092-8KN</b>   |
| HART modem with USB interface                                                                  | <b>7MF4997-1DB</b>   |
| <b>Thread adapter</b>                                                                          |                      |
| Thread adapter M20x1.5 (male thread) to ½-14 NPT (female thread)                               | <b>7MP1990-0BA00</b> |
| Thread adapter M20x1.5 (male thread) to G½ (female thread)                                     | <b>7MP1990-0BB00</b> |
| <b>Local operation</b>                                                                         |                      |
| Local operation for temperature transmitter in dual chamber enclosure                          | <b>7MF7902-1AD</b>   |
| Mounting system for local operation 7MF7902-1AD in single chamber enclosure                    | <b>7MF7902-1AS</b>   |
| <b>Mounting brackets (only dual chamber enclosure)</b>                                         |                      |
| Wall/pipe mounting bracket for dual chamber enclosure, steel, 5/16-24UNF                       | <b>7MF7900-1AB</b>   |
| Wall/pipe mounting bracket for dual chamber enclosure, steel, M8                               | <b>7MF7900-1AC</b>   |
| Wall/pipe mounting bracket for dual chamber enclosure, stainless steel 316L, 5/16-24UNF        | <b>7MF7900-1AH</b>   |
| Wall/pipe mounting bracket for dual chamber enclosure, stainless steel 316L, M8                | <b>7MF7900-1AJ</b>   |
| <b>Mounting system (only single chamber enclosures)</b>                                        |                      |
| Pipe mounting kit for single chamber enclosure, stainless steel 316L                           | <b>7MF7900-1AK</b>   |
| Wall mounting kit for single chamber enclosure, stainless steel 316L                           | <b>7MF7900-1AL</b>   |
| <b>Cable gland</b>                                                                             |                      |
| Cable gland, gray, non-Ex, M20                                                                 | <b>7MF7906-1AB</b>   |
| Cable gland, gray, non-Ex, NPT                                                                 | <b>7MF7906-1BB</b>   |
| Cable gland, metal, non-Ex, NPT                                                                | <b>7MF7906-1BD</b>   |
| Cable gland, metal, non-Ex, M20                                                                | <b>7MF7906-1AD</b>   |
| Cable gland, metal, Ex-d, NPT                                                                  | <b>7MF7906-1BE</b>   |
| Cable gland, metal, Ex-d, M20                                                                  | <b>7MF7906-1AE</b>   |
| Cable gland, 316L, non-Ex, NPT                                                                 | <b>7MF7906-1BH</b>   |
| Cable gland, 316L, non-Ex, M20                                                                 | <b>7MF7906-1AH</b>   |
| Cable gland, 316L, Ex-d, NPT                                                                   | <b>7MF7906-1BJ</b>   |
| Cable gland, 316L, Ex-d, M20                                                                   | <b>7MF7906-1AJ</b>   |
| Cable gland, E1FX Tri-Star ½-14 NPT, CMP                                                       | <b>7MF7906-1NE</b>   |
| Cable gland, ½ NPT Capri ADE 4F cpl., CuZn                                                     | <b>7MF7906-1PE</b>   |
| Cable gland, ½ NPT Capri ADE 4F cpl., stainless steel                                          | <b>7MF7906-1PJ</b>   |

|                                                                                    | Article No.        |
|------------------------------------------------------------------------------------|--------------------|
| <b>Plug and cable socket</b>                                                       |                    |
| Plug Han 7D, plastic, straight                                                     | <b>7MF7906-2AB</b> |
| Plug Han 7D, plastic, angled                                                       | <b>7MF7906-2AC</b> |
| Plug Han 7D, metal, straight, blue                                                 | <b>7MF7906-2AQ</b> |
| Plug Han 7D, metal, straight, grey                                                 | <b>7MF7906-2AN</b> |
| Plug Han 7D, metal, angled, blue                                                   | <b>7MF7906-2AR</b> |
| Plug Han 7D, metal, angled, grey                                                   | <b>7MF7906-2AP</b> |
| Plug Han 8D, plastic, straight                                                     | <b>7MF7906-2EB</b> |
| Plug Han 8D, plastic, angled                                                       | <b>7MF7906-2EC</b> |
| Plug Han 8D, metal, straight, blue                                                 | <b>7MF7906-2EQ</b> |
| Plug Han 8D, metal, straight, grey                                                 | <b>7MF7906-2EN</b> |
| Plug Han 8D, metal, angled, blue                                                   | <b>7MF7906-2ER</b> |
| Plug Han 8D, metal, angled, grey                                                   | <b>7MF7906-2EP</b> |
| Cable socket, plastic, for plug Han 7D                                             | <b>7MF7906-2BB</b> |
| Cable socket, plastic, for plug Han 8D                                             | <b>7MF7906-2FB</b> |
| Cable socket, metal, for Han 7D blue                                               | <b>7MF7906-2BQ</b> |
| Cable socket, metal, for Han 8D blue                                               | <b>7MF7906-2FQ</b> |
| Cable socket, metal, for Han 7D grey                                               | <b>7MF7906-2BN</b> |
| Cable socket, metal, for Han 8D grey                                               | <b>7MF7906-2FN</b> |
| Plug M12 with cable socket, stainless steel                                        | <b>7MF7906-3AB</b> |
| <b>Overvoltage protection</b>                                                      |                    |
| Overvoltage protection up to 20 kV, M20                                            | <b>7MF7906-3AC</b> |
| Overvoltage protection up to 20 kV, NPT                                            | <b>7MF7906-3AD</b> |
| <b>Lid</b>                                                                         |                    |
| Closed lid aluminum, painted 2x, without glass window, with seal NBR               | <b>7MF7901-1BB</b> |
| Closed lid aluminum, painted 2x, without glass window, with seal FVMQ              | <b>7MF7901-1BC</b> |
| Lid aluminum 2x coated, with glass window, with seal NBR                           | <b>7MF7901-1BG</b> |
| Lid aluminum 2x coated, with glass window, with seal FVMQ                          | <b>7MF7901-1BH</b> |
| Closed lid stainless steel precision casting, without glass window, with seal NBR  | <b>7MF7901-2AB</b> |
| Closed lid stainless steel precision casting, without glass window, with seal FVMQ | <b>7MF7901-2AC</b> |
| Lid stainless steel precision casting, with glass window, with seal NBR            | <b>7MF7901-2AG</b> |
| Lid stainless steel precision casting, with glass window, with seal FVMQ           | <b>7MF7901-2AH</b> |

##### Ordering example

SITRANS TF320 (single chamber enclosure)

7NG0340-0BA01-0AF2-Z Y01+Y17+P10

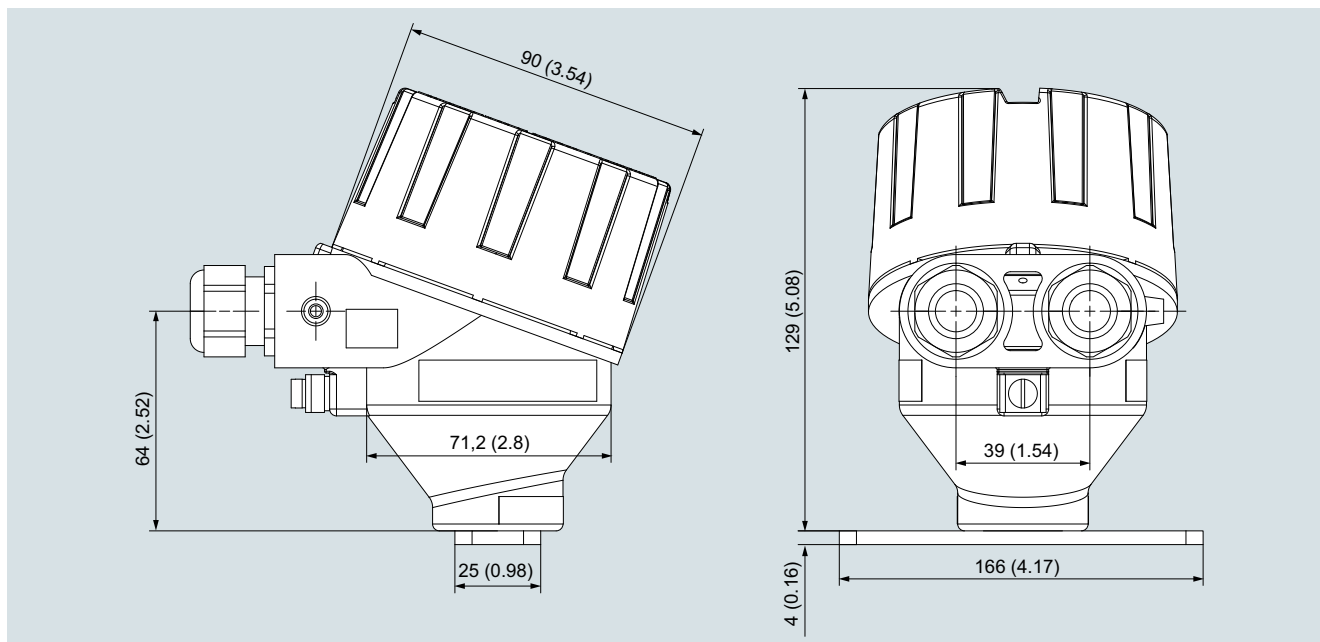
Y01: -10 ... +100 °C

Y17: TICA123

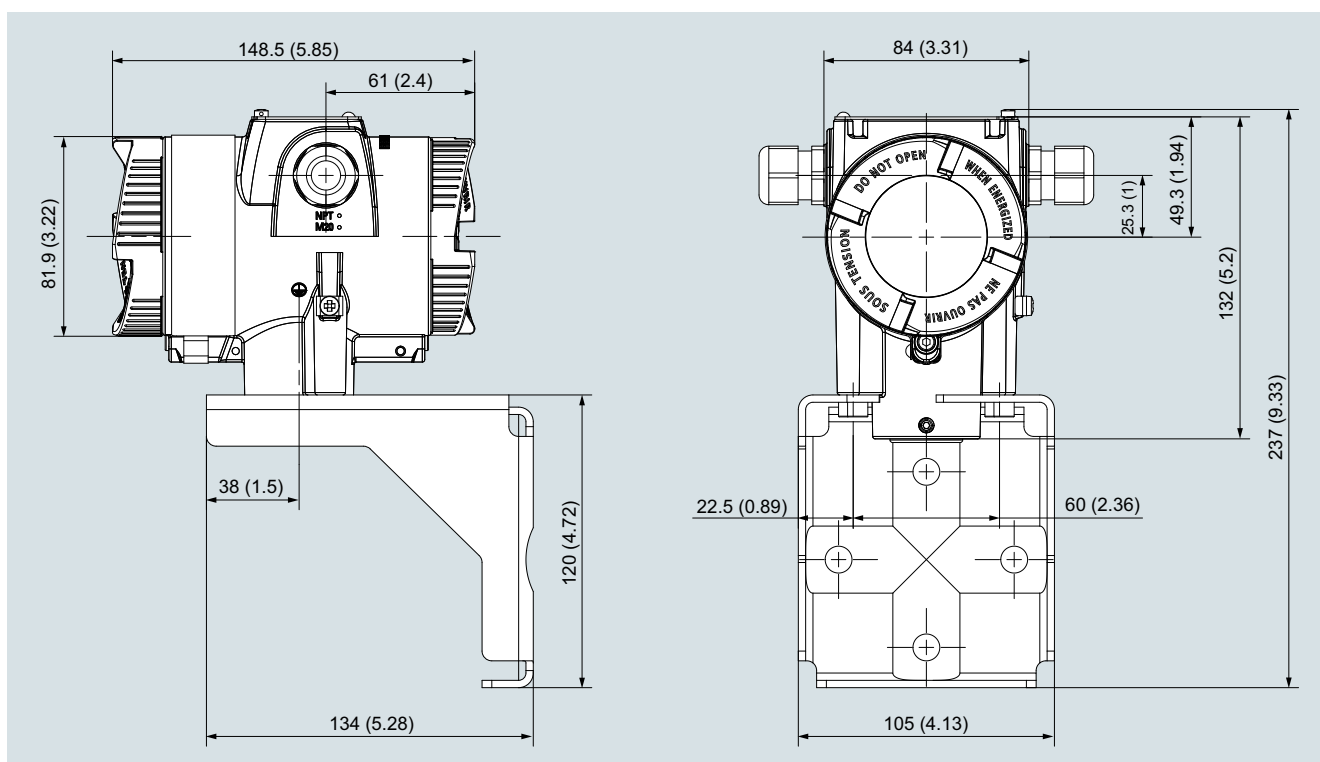
##### Factory setting

- Pt100 (IEC 60751) in 3-wire connection
- Measuring range: 0 ... 100 °C (32 ... 212 °F)
- Fault current
  - Input circuit wire break: 22.8 mA
  - Input circuit short circuit: 22.4 mA
  - Input monitoring wire break and short-circuit
- No trimming of input and output (offset)
- Damping 0.0 s

## Dimensional drawings



SITRANS TF320, single chamber enclosure, dimensions in mm (inch)



SITRANS TF320, dual chamber enclosure, dimensions in mm (inch)

## Temperature measurement

Temperature transmitters

Field transmitters/Field indicator

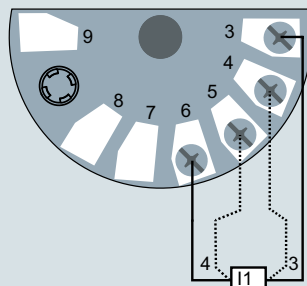
### SITRANS TF320 (HART, universal)

#### Circuit diagrams

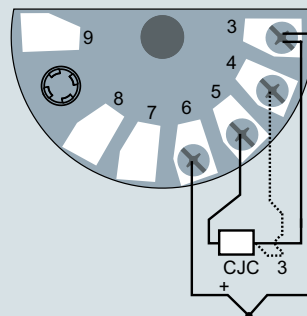
##### Connections

##### Input connection

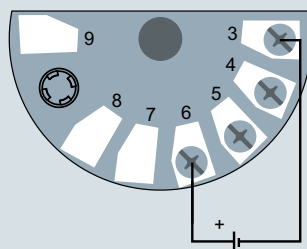
2



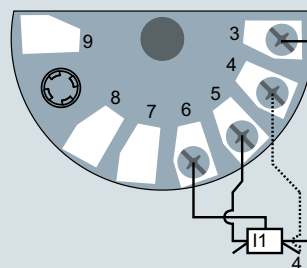
2-wire, 3-wire or 4-wire RTD or  
linear resistance



TC (internal CJC or  
external 2-wire or 3-wire CJC)



Voltage input  
(unipolar or bipolar)



3-wire or 4-wire potentiometer

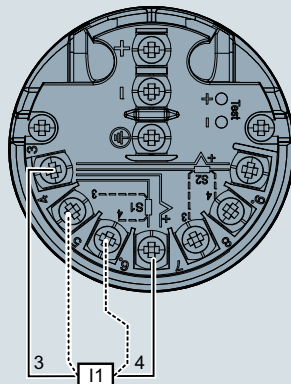
SITRANS TF320 in single chamber enclosure (7NG034\*), input connection assignment

# Temperature measurement

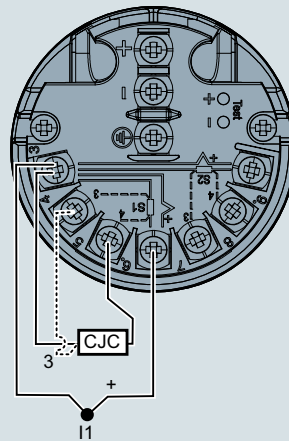
Temperature transmitters  
Field transmitters/Field indicator

SITRANS TF320 (HART, universal)

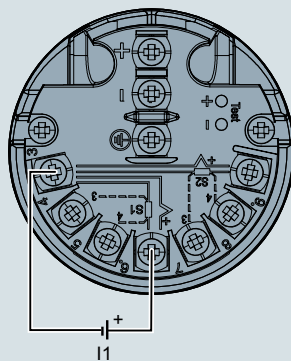
2



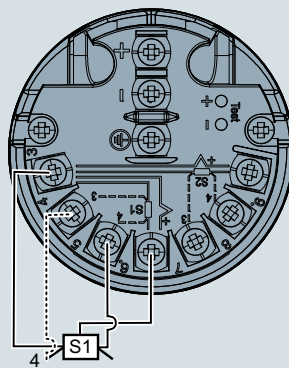
2-wire, 3-wire or 4-wire RTD or  
linear resistance I1: Input 1



TC (internal CJC or  
external 2-wire or 3-wire CJC)



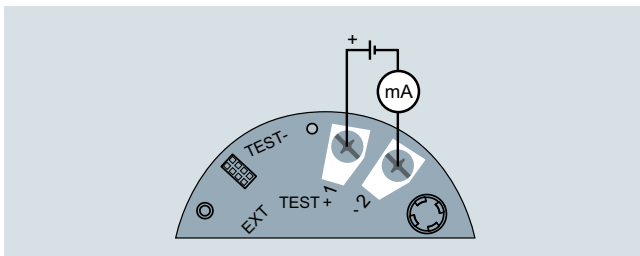
Voltage input  
(unipolar or bipolar)



3-wire or 4-wire potentiometer

SITRANS TF320 in dual chamber enclosure (7NG035\*), input connection assignment

## Output connection



SITRANS TF320 in single chamber enclosure (7NG034\*), output connection assignment

## Temperature measurement

Temperature transmitters

Field transmitters/Field indicator

### SITRANS TF420 (HART, universal)

#### Overview



SITRANS TF420 in dual chamber enclosure



SITRANS TF420 in single chamber enclosure

- 2-wire temperature transmitter with HART communication interface
- Universal input for virtually any type of temperature sensor
- Connection of two independent input circuits for redundant operation (high input availability)
- Input drift detection
- Can be configured via PC, HART 7 or optional local operation

#### Benefits

- Universally applicable as a temperature transmitter with galvanic isolation for:
  - Resistance thermometer (2-wire, 3-wire, 4-wire connection)
  - Thermocouples
  - Linear resistances, potentiometer and DC voltage sources
- Local operation of the temperature transmitter via display (single chamber enclosure) or control keys accessible from outside (dual chamber enclosure)
- Rugged single or dual chamber enclosure made of die-cast aluminum or stainless steel 316/316L
- Electronic compartment isolated (watertight) from terminal compartment in dual chamber enclosure
- Degree of protection IP66/67/68 (1.5 m/2 h)
- Electromagnetic compatibility according to DIN EN 61326 and NE21
- Test terminals for direct read-out of the output signal without breaking the current loop
- Remote installation option:
  - Measuring point is difficult to access
  - Measuring point is subjected to high temperatures
  - Measuring point is subjected to vibration through plant
  - Long neck pipes and thermowells must be avoided
- Mounted directly on sensors
- Temperature transmitters of the "intrinsically safe protection type, increased safety for zone 2, flameproof and dust-protected" type of protection can be installed in hazardous areas. The transmitter meets the requirements of the EU Directive 2014/34/EU (ATEX), the FM and CSA regulations as well as other national approvals, e.g. EACEx, NEPSI, KCs, Inmetro.
- SIL2/3 (with order note C20)

#### Application

SITRANS TF420 with its two sensor inputs can be used everywhere where temperatures need to be measured without interruption under particularly adverse conditions and where a convenient local display is ideal. Which is why users from all industries have opted for this field device. The rugged enclosure protects the electronics. The stainless steel model is almost completely resistant to sea water and other aggressive substances. The inner workings offer high measuring accuracy, universal input and a wide range of diagnostic options.

## Function

### Configuration

The communication capability over the HART protocol V 7 permits parameterization using a PC or HART communicator (hand-held communicator). The SIMATIC PDM makes it easy.

The optional local operation on the device gives you the possibility to configure the device's most important functions very quickly.

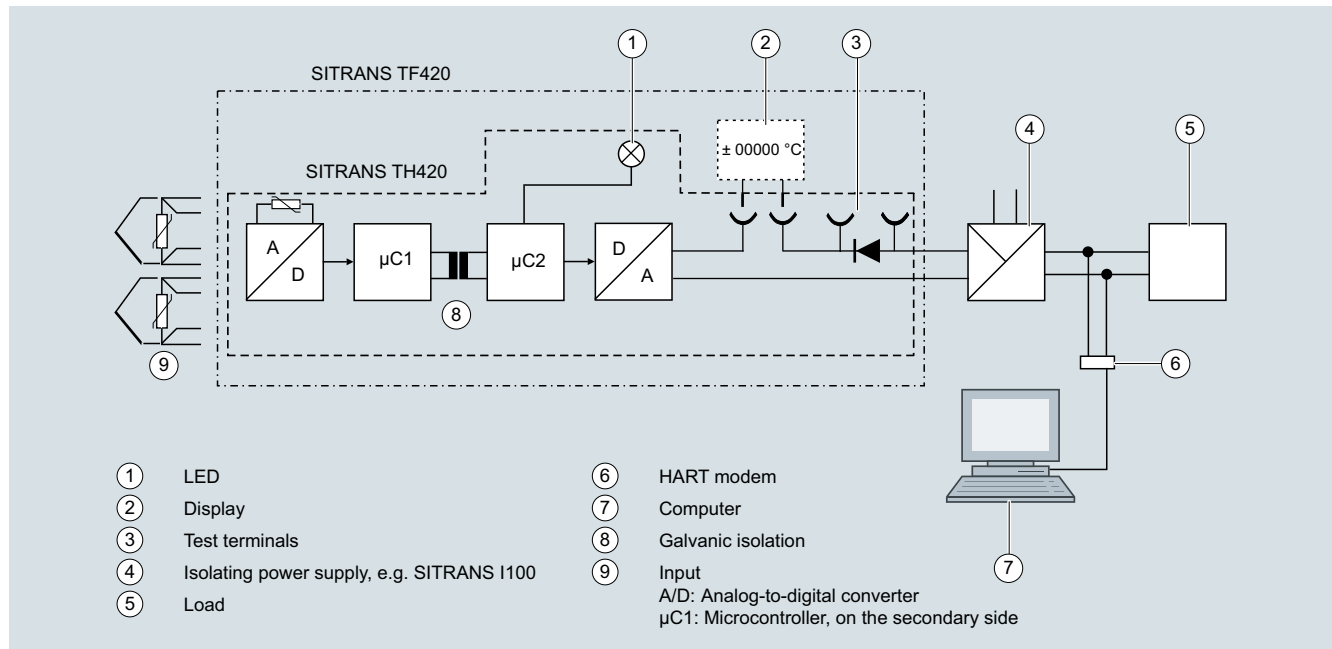
### Principle of operation

#### SITRANS TF420 as temperature transmitter

Two sensor signals, whether resistance thermometers (RTD), thermocouples (TC),  $\Omega$  or mV signals, are amplified and linearized. Input and output side are galvanically isolated. An internal cold junction is integrated for measurements with thermocouples.

The device outputs a temperature-linear direct current from 4 to 20 mA. As well as the analog transmission of measured values from 4 to 20 mA, the HART version also supports digital communication for online diagnostics, measured value transmission, and configuration.

SITRANS TF420 automatically detects when a sensor should be interrupted or is indicating a short-circuit. If the back-up functionality has been selected in the primary value display, the SITRANS TF420 automatically switches to the 2nd input without interrupting the measured value; e.g. primary value input 1 with input 2 as backup. The practical test terminals allow direct measurement of 4 to 20 mA signals over an ammeter without interrupting the output current loop.



Function block diagram SITRANS TF420 with integrated SITRANS TH420

## Temperature measurement

### Temperature transmitters

### Field transmitters/Field indicator

#### SITRANS TF420 (HART, universal)

#### Technical specifications

##### General

|                                                             |                                                                                         |
|-------------------------------------------------------------|-----------------------------------------------------------------------------------------|
| Supply voltage <sup>1) 2)</sup>                             |                                                                                         |
| • Without explosion protection (non-Ex)                     | 10.5 ... 48 V DC                                                                        |
| • with explosion protection (Ex i)                          | 10.5 ... 30 V DC                                                                        |
| Additional minimum supply voltage when using test terminals | 0.8 V                                                                                   |
| Maximum power loss                                          | ≤ 850 mW                                                                                |
| Minimum load resistance at supply voltage > 37 V            | (V <sub>supply</sub> - 37 V)/23 mA                                                      |
| Insulation voltage, test/operation                          |                                                                                         |
| • Without explosion protection (non-Ex)                     | 2.5 kV AC/55 V AC                                                                       |
| • with explosion protection (Ex i)                          | 2.5 kV AC/42 V AC                                                                       |
| Polarity protection                                         | All inputs and outputs                                                                  |
| Write protection                                            | Wire jumper (transmitter), switch (on display) or software                              |
| Warm-up time                                                | < 5 min                                                                                 |
| Starting time                                               | < 2.75 s                                                                                |
| Programming                                                 | HART                                                                                    |
| Signal-to-noise ratio                                       | > 60 dB                                                                                 |
| Long-term stability                                         | Better than:<br>• ± 0.05% of measuring span/year<br>• ± 0.18% of measuring span/5 years |
| Response time                                               | 4 ... 20 mA: ≤ 55 ms<br>HART: ≤ 75 ms (typically 70 ms)                                 |
| Programmable damping                                        | 0 ... 60 s                                                                              |
| Signal dynamic                                              |                                                                                         |
| • Input                                                     | 24 bit                                                                                  |
| • Output                                                    | 18 bit                                                                                  |
| Influence of change in supply voltage                       | < 0.005% of measuring span/V DC                                                         |

##### Input

##### Resistance thermometer (RTD)

|                                                                    |                                                                            |
|--------------------------------------------------------------------|----------------------------------------------------------------------------|
| Input type                                                         |                                                                            |
| • Pt10 ... 10000                                                   | • IEC 60751<br>• JIS C 1604-8<br>• GOST 6651_2009<br>• Callendar-Van Dusen |
| • Ni10 ... 10000                                                   | • DIN 43760-1987<br>• GOST 6651-2009/OIML R84:2003                         |
| • Cu5 ... 1000                                                     | • Edison Copper Winding No. 15<br>• GOST 6651-2009/OIML R84:2003           |
| Type of connection                                                 | 2-wire, 3-wire or 4-wire                                                   |
| Line resistance per wire                                           | Max. 50 Ω                                                                  |
| Input current                                                      | < 0.15 mA                                                                  |
| Effect of the line resistance (with 3-wire and 4-wire connections) | < 0.002 Ω/Ω                                                                |
| Cable, wire-wire capacity                                          |                                                                            |
| • Pt1000, Pt10000 (IEC 60751 and JIS C 1604-8)                     | Max. 30 nF                                                                 |
| • All other input types                                            | Max. 50 nF                                                                 |
| Fault detection, programmable                                      | None, short-circuited, defective, short-circuited or defective             |

##### Note

When the low limit for the configured input type is below the constant detection limit for short-circuited inputs, the detection of short circuits is disabled regardless of the configuration of the fault detection.

|                                                                              |                                                                |
|------------------------------------------------------------------------------|----------------------------------------------------------------|
| Detection limit for short-circuited input                                    | 15 Ω                                                           |
| Fault detection time (RTD)                                                   | ≤ 75 ms (typically 70 ms)                                      |
| Fault detection time (for 3-wire and 4-wire)                                 | ≤ 2 000 ms                                                     |
| <u>Thermocouples (TC)</u>                                                    |                                                                |
| Input type                                                                   |                                                                |
| • B                                                                          | IEC 60584-1                                                    |
| • E                                                                          | IEC 60584-1                                                    |
| • J                                                                          | IEC 60584-1                                                    |
| • K                                                                          | IEC 60584-1                                                    |
| • L                                                                          | DIN 43710                                                      |
| • Lr                                                                         | GOST 3044-84                                                   |
| • N                                                                          | IEC 60584-1                                                    |
| • R                                                                          | IEC 60584-1                                                    |
| • S                                                                          | IEC 60584-1                                                    |
| • T                                                                          | IEC 60584-1                                                    |
| • U                                                                          | DIN 43710                                                      |
| • W3                                                                         | ASTM E988-96                                                   |
| • W5                                                                         | ASTM E988-96                                                   |
| • LR                                                                         | GOST 3044-84                                                   |
| Cold junction compensation (CJC)                                             | Constant, internal or external over Pt100 or Ni100 RTD         |
| • Temperature range internal CJC                                             | -50 ... +100 °C (-58 ... +212 °F)                              |
| • Connection external CJC                                                    | 2-wire or 3-wire                                               |
| • External CJC, line resistance per wire (for 3-wire and 4-wire connections) | 50 Ω                                                           |
| • Effect of the line resistance (with 3-wire and 4-wire connections)         | < 0.002 Ω/Ω                                                    |
| • Input current external CJC                                                 | < 0.15 mA                                                      |
| • Temperature range external CJC                                             | -50 ... +135 °C (-58 ... +275 °F)                              |
| • Cable, wire-wire capacity                                                  | Max. 50 nF                                                     |
| • Total line resistance                                                      | Max. 10 kΩ                                                     |
| • Fault detection, programmable                                              | None, short-circuited, defective, short-circuited or defective |
| <b>Note</b>                                                                  |                                                                |
| The short-circuited fault detection only applies to the CJC input.           |                                                                |
| • Fault detection time (TC)                                                  | ≤ 75 ms (typically 70 ms)                                      |
| • Fault detection time, external CJC (for 3-wire and 4-wire)                 | ≤ 2 000 ms                                                     |
| <u>Linear resistance</u>                                                     |                                                                |
| Input range                                                                  | 10 Ω ... 100 kΩ                                                |
| Minimum measuring span                                                       | 25 Ω                                                           |
| Type of connection                                                           | 2-wire, 3-wire or 4-wire                                       |
| Line resistance per wire                                                     | Max. 50 Ω                                                      |
| Input current                                                                | < 0.15 mA                                                      |
| Effect of the line resistance (with 3-wire and 4-wire connections)           | < 0.002 Ω/Ω                                                    |
| Cable, wire-wire capacity                                                    |                                                                |
| • R > 400 Ω                                                                  | Max. 30 nF                                                     |
| • R ≤ 400 Ω                                                                  | Max. 50 nF                                                     |
| Fault detection, programmable                                                | None, defective                                                |

# Temperature measurement

## Temperature transmitters

### Field transmitters/Field indicator

#### SITRANS TF420 (HART, universal)

|                                                                                                                                                                                                              |                                                                                    |                                                                                                                                                          |                                                                                                                                              |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Potentiometers</b>                                                                                                                                                                                        |                                                                                    | <b>Rated conditions</b>                                                                                                                                  |                                                                                                                                              |
| Input range                                                                                                                                                                                                  | 0 ... 100 k $\Omega$                                                               | Ambient temperature                                                                                                                                      | -50 ... +85 °C (-58 ... +185 °F)                                                                                                             |
| Minimum measuring span                                                                                                                                                                                       | 25 $\Omega$                                                                        | <ul style="list-style-type: none"> <li>Without local operation in single chamber enclosure</li> </ul>                                                    | -40 ... +85 °C (-40 ... +185 °F)                                                                                                             |
| Type of connection                                                                                                                                                                                           | 2-wire, 3-wire or 4-wire                                                           | <ul style="list-style-type: none"> <li>With local operation</li> <li>For transmitters with functional safety</li> </ul>                                  | -40 ... +80 °C (-40 ... +176 °F)                                                                                                             |
| Line resistance per wire                                                                                                                                                                                     | Max. 50 $\Omega$                                                                   | Storage temperature                                                                                                                                      | -50 ... +85 °C (-58 ... +185 °F)                                                                                                             |
| Input current                                                                                                                                                                                                | < 0.15 mA                                                                          | Reference temperature for sensor calibration                                                                                                             | 24 °C $\pm$ 1.0 °C (75.2 °F $\pm$ 1.8 °F)                                                                                                    |
| Effect of the line resistance (with 4-wire and 5-wire connections)                                                                                                                                           | < 0.002 $\Omega/\Omega$                                                            | Relative humidity                                                                                                                                        | < 99% (no condensation)                                                                                                                      |
| Cable, wire-wire capacity                                                                                                                                                                                    |                                                                                    | Degree of protection                                                                                                                                     |                                                                                                                                              |
| <ul style="list-style-type: none"> <li>R &gt; 400 <math>\Omega</math></li> <li>R <math>\leq</math> 400 <math>\Omega</math></li> </ul>                                                                        | Max. 30 nF<br>Max. 50 nF                                                           | <ul style="list-style-type: none"> <li>Temperature transmitter enclosure</li> <li>Terminals</li> </ul>                                                   | IP66/IP67/IP68<br>IP00                                                                                                                       |
| Fault detection, programmable                                                                                                                                                                                | None, short-circuited, defective, short-circuited or defective                     | <b>Mechanical construction</b>                                                                                                                           |                                                                                                                                              |
| <b>Note</b>                                                                                                                                                                                                  |                                                                                    | Weight                                                                                                                                                   |                                                                                                                                              |
| When the configured potentiometer size is below the constant detection limit for short-circuited inputs, the detection of short circuits is disabled regardless of the configuration of the fault detection. |                                                                                    | <ul style="list-style-type: none"> <li>Single chamber enclosure</li> <li>Dual chamber enclosure</li> </ul>                                               | 0.85 kg (1.87 lb)<br><ul style="list-style-type: none"> <li>Aluminum: 1.3 kg (2.87 lb)</li> <li>Stainless steel: 3.3 kg (7.28 lb)</li> </ul> |
| Detection limit for short-circuited input                                                                                                                                                                    | 15 $\Omega$                                                                        | Maximum core cross-section                                                                                                                               |                                                                                                                                              |
| Fault detection time, wiper arm (no short-circuit detection)                                                                                                                                                 | $\leq$ 75 ms (typically 70 ms)                                                     | <ul style="list-style-type: none"> <li>Single chamber enclosure</li> <li>Dual chamber enclosure</li> </ul>                                               | 1.5 mm <sup>2</sup> (AWG 16)<br>2.5 mm <sup>2</sup> (AWG 14)                                                                                 |
| Fault detection time, element                                                                                                                                                                                | $\leq$ 2 000 ms                                                                    | Tightening torque for clamping screws                                                                                                                    | 0.5 ... 0.6 Nm                                                                                                                               |
| Fault detection time (for 4-wire and 5-wire)                                                                                                                                                                 | $\leq$ 2 000 ms                                                                    | Vibrations                                                                                                                                               | IEC 60068-2-6                                                                                                                                |
| <b>Supply voltage</b>                                                                                                                                                                                        |                                                                                    | <ul style="list-style-type: none"> <li>2 ... 25 Hz</li> <li>25 ... 100 Hz</li> </ul>                                                                     | $\pm$ 1.6 mm (0.07 inch)<br>$\pm$ 4 g                                                                                                        |
| Measuring range                                                                                                                                                                                              |                                                                                    | <b>Certificates and approvals</b>                                                                                                                        |                                                                                                                                              |
| <ul style="list-style-type: none"> <li>Unipolar</li> <li>Bipolar</li> </ul>                                                                                                                                  | -100 ... 1700 mV<br>-800 ... +800 mV                                               | <u>Explosion protection ATEX/IECEx and others</u>                                                                                                        |                                                                                                                                              |
| Minimum measuring span                                                                                                                                                                                       | 2.5 mV                                                                             | Certificates <sup>3)</sup>                                                                                                                               |                                                                                                                                              |
| Input resistance                                                                                                                                                                                             | 10 M $\Omega$                                                                      | "Intrinsic safety ia/ib" type of protection                                                                                                              |                                                                                                                                              |
| Cable, wire-wire capacity                                                                                                                                                                                    |                                                                                    | <ul style="list-style-type: none"> <li>ATEX</li> </ul>                                                                                                   |                                                                                                                                              |
| <ul style="list-style-type: none"> <li>Input range: -100 ... 1700 mV</li> <li>Input range: -20 ... 100 mV</li> </ul>                                                                                         | Max. 30 nF<br>Max. 50 nF                                                           | <ul style="list-style-type: none"> <li>IECEx and others</li> </ul>                                                                                       |                                                                                                                                              |
| Fault detection, programmable                                                                                                                                                                                | None, defective                                                                    | <ul style="list-style-type: none"> <li>EACEx</li> </ul>                                                                                                  |                                                                                                                                              |
| Fault detection time                                                                                                                                                                                         | $\leq$ 75 ms (typically 70 ms)                                                     | "Intrinsic safety ic" type of protection                                                                                                                 |                                                                                                                                              |
| <b>Output and HART communication</b>                                                                                                                                                                         |                                                                                    | <ul style="list-style-type: none"> <li>ATEX</li> <li>IECEx and others</li> <li>EACEx</li> </ul>                                                          |                                                                                                                                              |
| Normal range, programmable                                                                                                                                                                                   | 3.8 ... 20.5 mA/20.5 ... 3.8 mA                                                    | "Non-sparking/increased safety nA/ec" type of protection                                                                                                 |                                                                                                                                              |
| Extended range (output limits), programmable                                                                                                                                                                 | 3.5 ... 23 mA/23 ... 3.5 mA                                                        | <ul style="list-style-type: none"> <li>ATEX</li> </ul>                                                                                                   |                                                                                                                                              |
| Programmable input/output limits                                                                                                                                                                             |                                                                                    | <ul style="list-style-type: none"> <li>IECEx and others</li> </ul>                                                                                       |                                                                                                                                              |
| <ul style="list-style-type: none"> <li>Fault current</li> <li>Fault current setting</li> </ul>                                                                                                               | Enable/disable<br>3.5 ... 23 mA                                                    | <ul style="list-style-type: none"> <li>EACEx</li> </ul>                                                                                                  |                                                                                                                                              |
| Update time                                                                                                                                                                                                  | 10 ms                                                                              | <ul style="list-style-type: none"> <li>IECEx and others</li> </ul>                                                                                       |                                                                                                                                              |
| Load (with current output)                                                                                                                                                                                   | $\leq$ (V <sub>Supply</sub> - 10.5)/0.023 $\Omega$                                 | <ul style="list-style-type: none"> <li>EACEx</li> <li>"Flameproof enclosure db" type of protection</li> </ul>                                            |                                                                                                                                              |
| Load stability                                                                                                                                                                                               | < 0.01% of measuring span/100 $\Omega$ (measuring span = currently selected range) | <ul style="list-style-type: none"> <li>ATEX</li> <li>IECEx and others</li> <li>EACEx</li> <li>"Protection by enclosure tb" type of protection</li> </ul> |                                                                                                                                              |
| Input fault detection, programmable (detection of input short circuits is ignored with TC and voltage inputs)                                                                                                | 3.5 ... 23 mA                                                                      | <ul style="list-style-type: none"> <li>ATEX</li> <li>IECEx and others</li> <li>EACEx</li> </ul>                                                          |                                                                                                                                              |
| NAMUR NE43 Upscale                                                                                                                                                                                           | > 21 mA                                                                            | <ul style="list-style-type: none"> <li>ATEX</li> <li>IECEx and others</li> <li>EACEx</li> </ul>                                                          |                                                                                                                                              |
| NAMUR NE43 Downscale                                                                                                                                                                                         | < 3.6 mA                                                                           | <ul style="list-style-type: none"> <li>ATEX</li> <li>IECEx and others</li> <li>EACEx</li> </ul>                                                          |                                                                                                                                              |
| HART protocol versions                                                                                                                                                                                       | HART 7                                                                             | <ul style="list-style-type: none"> <li>ATEX</li> <li>IECEx and others</li> <li>EACEx</li> </ul>                                                          |                                                                                                                                              |
| <b>Measuring accuracy</b>                                                                                                                                                                                    |                                                                                    | <ul style="list-style-type: none"> <li>ATEX</li> <li>IECEx and others</li> <li>EACEx</li> </ul>                                                          |                                                                                                                                              |
| Input accuracy                                                                                                                                                                                               | See "Input accuracy" table                                                         | <ul style="list-style-type: none"> <li>ATEX</li> <li>IECEx and others</li> <li>EACEx</li> </ul>                                                          |                                                                                                                                              |
| Output accuracy                                                                                                                                                                                              | See "Output accuracy" table                                                        | <ul style="list-style-type: none"> <li>ATEX</li> <li>IECEx and others</li> <li>EACEx</li> </ul>                                                          |                                                                                                                                              |

## Temperature measurement

### Temperature transmitters

### Field transmitters/Field indicator

#### SITRANS TF420 (HART, universal)

##### Explosion protection CSA/FM for Canada and USA

|                                                      |                                                                                                                                                               |
|------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Certificates                                         | FMxxCAxxxx<br>FMxxUSxxxx                                                                                                                                      |
| "Intrinsic safety ia" type of protection             | IS, CL I, Div 1, GP ABCD, T6 ... T4<br>Ex ia IIC T6 ... T4 Ga<br>AEx ia IIC T6 ... T4 Ga or:<br>Ex ib [ia Ga] IIC T6...T4 Gb<br>AEx ib [ia Ga] IIC T6...T4 Gb |
| "Non incandive field wiring NIFW" type of protection | NIFW, CL I, Div 2, GP ABCD T6 ... T4                                                                                                                          |
| "Non incandive NI" type of protection                | NI, CL I, Div 2, GP ABCD T6...T4<br>Ex nA IIC T6 ... T4 Gc<br>AEx nA IIC T6 ... T4 Gc                                                                         |
| "Explosion-proof XP" type of protection              | XP/ CL I / DIV1 / GP ABCD / T6...T4<br>CL I / Zn1 / AEx/Ex d IIC T6...T4 Gb                                                                                   |
| "Dust-protected DIP" type of protection              | DIP/ CL II, III / DIV 1 / GP EFG / T6...T4<br>Zn21 / AEx/Ex tb IIC T100°C Gb                                                                                  |

<sup>1)</sup> Note that the minimum supply voltage must correspond to the value measured at the terminals of the SITRANS TF420.

All external voltage drops must be taken into consideration.

<sup>2)</sup> Protect the device from overvoltage with the help of a suitable power supply or suitable overvoltage protection equipment.

<sup>3)</sup> Additional available certificates are listed on the Internet at <http://www.siemens.com/processinstrumentation/certificates>

#### Measuring ranges/Minimum measuring span

##### RTD

| Input type            | Standard                     | Measuring range in °C (°F)      | $\alpha_0$ in °C <sup>-1</sup> (°F <sup>-1</sup> ) | Minimum measuring span in °C (°F) |
|-----------------------|------------------------------|---------------------------------|----------------------------------------------------|-----------------------------------|
| <b>Pt10 ... 10000</b> | IEC 60751                    | -200 ... +850 (-328 ... +1 562) | 0.003851 (0.002139)                                | 10 (50)                           |
|                       | JIS C 1604-8                 | -200 ... +649 (-328 ... +1 200) | 0.003916 (0.002176)                                | 10 (50)                           |
|                       | GOST 6651_2009               | -200 ... +850 (-328 ... +1 562) | 0.003910 (0.002172)                                | 10 (50)                           |
|                       | Callendar-Van Dusen          | -200 ... +850 (-328 ... +1 562) | -                                                  | 10 (50)                           |
| <b>Ni10 ... 10000</b> | DIN 43760-1987               | -60 ... +250 (-76 ... +482)     | 0.006180 (0.003433)                                | 10 (50)                           |
|                       | GOST 6651-2009/OIML R84:2003 | -60 ... +180 (-76 ... +356)     | 0.006170 (0.003428)                                | 10 (50)                           |
| <b>Cu5 ... 1000</b>   | Edison Copper Winding No. 15 | -200 ... +260 (-328 ... +500)   | 0.004270 (0.002372)                                | 100 (212)                         |
|                       | GOST 6651-2009/OIML R84:2003 | -180 ... +200 (-292 ... +392)   | 0.004280 (0.002378)                                | 100 (212)                         |
|                       | GOST 6651-94                 | -50 ... +200 (-58 ... +392)     | 0.004260 (0.002367)                                | 100 (212)                         |

##### TC

| Input type | Standard     | Measuring range in °C (°F)            | Minimum measuring span in °C (°F) |
|------------|--------------|---------------------------------------|-----------------------------------|
| B          | IEC 60584-1  | 0 (85) ... 1 820 (32 (185) ... 3 308) | 100 (212)                         |
| E          | IEC 60584-1  | -200 ... +1 000 (-392 ... +1 832)     | 50 (122)                          |
| J          | IEC 60584-1  | -100 ... +1 200 (-212 ... +2 192)     | 50 (122)                          |
| K          | IEC 60584-1  | -180 ... +1 372 (-356 ... +2 502)     | 50 (122)                          |
| L          | DIN 43710    | -200 ... +900 (-392 ... +1 652)       | 50 (122)                          |
| Lr         | GOST 3044-84 | -200 ... +800 (-392 ... +1 472)       | 50 (122)                          |
| N          | IEC 60584-1  | -180 ... +1 300 (-356 ... +2 372)     | 50 (122)                          |
| R          | IEC 60584-1  | -50 ... +1 760 (-122 ... +3 200)      | 100 (212)                         |
| S          | IEC 60584-1  | -50 ... +1 760 (-122 ... +3 200)      | 100 (212)                         |
| T          | IEC 60584-1  | -200 ... +400 (-392 ... +752)         | 50 (122)                          |
| U          | DIN 43710    | -200 ... +600 (-392 ... +1 112)       | 50 (122)                          |
| W3         | ASTM E988-96 | 0 ... 2 300 (32 ... 4 172)            | 100 (212)                         |
| W5         | ASTM E988-96 | 0 ... 2 300 (32 ... 4 172)            | 100 (212)                         |
| LR         | GOST 3044-84 | -200 ... +800 (-392 ... +1472)        | 50 (122)                          |

# Temperature measurement

## Temperature transmitters

### Field transmitters/Field indicator

#### SITRANS TF420 (HART, universal)

#### Input accuracy

##### Basic values

| Input type               | Basic accuracy                                                                                                                                         | Temperature coefficient <sup>1)</sup>                          |
|--------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------|
| <b>RTD</b>               |                                                                                                                                                        |                                                                |
| Pt10                     | $\leq \pm 0.8\text{ °C (1.44 °F)}$                                                                                                                     | $\leq \pm 0.020\text{ °C/°C (°F/°F)}$                          |
| Pt20                     | $\leq \pm 0.4\text{ °C (0.72 °F)}$                                                                                                                     | $\leq \pm 0.010\text{ °C/°C (°F/°F)}$                          |
| Pt50                     | $\leq \pm 0.16\text{ °C (0.288 °F)}$                                                                                                                   | $\leq \pm 0.004\text{ °C/°C (°F/°F)}$                          |
| Pt100                    | $\leq \pm 0.04\text{ °C (0.072 °F)}$                                                                                                                   | $\leq \pm 0.002\text{ °C/°C (°F/°F)}$                          |
| Pt200                    | $\leq \pm 0.08\text{ °C (0.144 °F)}$                                                                                                                   | $\leq \pm 0.002\text{ °C/°C (°F/°F)}$                          |
| Pt500                    | $T_{\max.} < 180\text{ °C (356 °F)} = \leq \pm 0.08\text{ °C (0.144 °F)}$<br>$T_{\max.} > 180\text{ °C (356 °F)} = \leq \pm 0.16\text{ °C (0.288 °F)}$ | $\leq \pm 0.002\text{ °C/°C (°F/°F)}$                          |
| Pt1000                   | $\leq \pm 0.08\text{ °C (0.144 °F)}$                                                                                                                   | $\leq \pm 0.002\text{ °C/°C (°F/°F)}$                          |
| Pt2000                   | $T_{\max.} < 300\text{ °C (572 °F)} = \leq \pm 0.08\text{ °C (0.144 °F)}$<br>$T_{\max.} > 300\text{ °C (572 °F)} = \leq \pm 0.4\text{ °C (0.72 °F)}$   | $\leq \pm 0.002\text{ °C/°C (°F/°F)}$                          |
| Pt10000                  | $\leq \pm 0.16\text{ °C (0.288 °F)}$                                                                                                                   | $\leq \pm 0.002\text{ °C/°C (°F/°F)}$                          |
| Pt x                     | Largest tolerance of neighboring points                                                                                                                | Largest temperature coefficient of neighboring points          |
| Ni10                     | $\leq \pm 1.6\text{ °C (2.88 °F)}$                                                                                                                     | $\leq \pm 0.020\text{ °C/°C (°F/°F)}$                          |
| Ni20                     | $\leq \pm 0.8\text{ °C (1.44 °F)}$                                                                                                                     | $\leq \pm 0.010\text{ °C/°C (°F/°F)}$                          |
| Ni50                     | $\leq \pm 0.32\text{ °C (0.576 °F)}$                                                                                                                   | $\leq \pm 0.004\text{ °C/°C (°F/°F)}$                          |
| Ni100                    | $\leq \pm 0.16\text{ °C (0.288 °F)}$                                                                                                                   | $\leq \pm 0.002\text{ °C/°C (°F/°F)}$                          |
| Ni120                    | $\leq \pm 0.16\text{ °C (0.288 °F)}$                                                                                                                   | $\leq \pm 0.002\text{ °C/°C (°F/°F)}$                          |
| Ni200                    | $\leq \pm 0.16\text{ °C (0.288 °F)}$                                                                                                                   | $\leq \pm 0.002\text{ °C/°C (°F/°F)}$                          |
| Ni500                    | $\leq \pm 0.16\text{ °C (0.288 °F)}$                                                                                                                   | $\leq \pm 0.002\text{ °C/°C (°F/°F)}$                          |
| Ni1000                   | $\leq \pm 0.16\text{ °C (0.288 °F)}$                                                                                                                   | $\leq \pm 0.002\text{ °C/°C (°F/°F)}$                          |
| Ni2000                   | $\leq \pm 0.16\text{ °C (0.288 °F)}$                                                                                                                   | $\leq \pm 0.002\text{ °C/°C (°F/°F)}$                          |
| Ni10000                  | $\leq \pm 0.32\text{ °C (0.576 °F)}$                                                                                                                   | $\leq \pm 0.002\text{ °C/°C (°F/°F)}$                          |
| Ni x                     | Largest tolerance of neighboring points                                                                                                                | Largest temperature coefficient of neighboring points          |
| Cu5                      | $\leq \pm 1.6\text{ °C (2.88 °F)}$                                                                                                                     | $\leq \pm 0.040\text{ °C/°C (°F/°F)}$                          |
| Cu10                     | $\leq \pm 0.8\text{ °C (1.44 °F)}$                                                                                                                     | $\leq \pm 0.020\text{ °C/°C (°F/°F)}$                          |
| Cu20                     | $\leq \pm 0.4\text{ °C (0.72 °F)}$                                                                                                                     | $\leq \pm 0.010\text{ °C/°C (°F/°F)}$                          |
| Cu50                     | $\leq \pm 0.16\text{ °C (0.288 °F)}$                                                                                                                   | $\leq \pm 0.004\text{ °C/°C (°F/°F)}$                          |
| Cu100                    | $\leq \pm 0.08\text{ °C (0.144 °F)}$                                                                                                                   | $\leq \pm 0.002\text{ °C/°C (°F/°F)}$                          |
| Cu200                    | $\leq \pm 0.08\text{ °C (0.144 °F)}$                                                                                                                   | $\leq \pm 0.002\text{ °C/°C (°F/°F)}$                          |
| Cu500                    | $\leq \pm 0.16\text{ °C (0.288 °F)}$                                                                                                                   | $\leq \pm 0.002\text{ °C/°C (°F/°F)}$                          |
| Cu1000                   | $\leq \pm 0.08\text{ °C (0.144 °F)}$                                                                                                                   | $\leq \pm 0.002\text{ °C/°C (°F/°F)}$                          |
| Cu x                     | Largest tolerance of neighboring points                                                                                                                | Largest temperature coefficient of neighboring points          |
| <b>Linear resistance</b> |                                                                                                                                                        |                                                                |
| 0 ... 400 $\Omega$       | $\leq \pm 40\text{ m}\Omega$                                                                                                                           | $\leq \pm 2\text{ m}\Omega/\text{°C (1.11 m}\Omega/\text{°F)}$ |
| 0 ... 100 k $\Omega$     | $\leq \pm 4\text{ }\Omega$                                                                                                                             | $\leq \pm 0.2\text{ }\Omega/\text{°C (0.11 }\Omega/\text{°F)}$ |
| <b>Potentiometers</b>    |                                                                                                                                                        |                                                                |
| 0 ... 100%               | $< 0.05\%$                                                                                                                                             | $< \pm 0.005\%$                                                |
| <b>Supply voltage</b>    |                                                                                                                                                        |                                                                |
| mV: -20 ... 100 mV       | $\leq \pm 5\text{ }\mu\text{V}$                                                                                                                        | $\leq \pm 0.2\text{ }\mu\text{V/°C (0.11 }\mu\text{V/°F)}$     |
| mV: -100 ... 1700 mV     | $\leq \pm 0.1\text{ mV}$                                                                                                                               | $\leq \pm 36\text{ }\mu\text{V/°C (20 }\mu\text{V/°F)}$        |
| mV: $\pm 800\text{ mV}$  | $\leq \pm 0.1\text{ mV}$                                                                                                                               | $\leq \pm 32\text{ }\mu\text{V/°C (17.8 }\mu\text{V/°F)}$      |
| <b>TC</b>                |                                                                                                                                                        |                                                                |
| E                        | $\leq \pm 0.2\text{ °C (0.36 °F)}$                                                                                                                     | $\leq \pm 0.025\text{ °C/°C (°F/°F)}$                          |
| J                        | $\leq \pm 0.25\text{ °C (0.45 °F)}$                                                                                                                    | $\leq \pm 0.025\text{ °C/°C (°F/°F)}$                          |
| K                        | $\leq \pm 0.25\text{ °C (0.45 °F)}$                                                                                                                    | $\leq \pm 0.025\text{ °C/°C (°F/°F)}$                          |
| L                        | $\leq \pm 0.35\text{ °C (0.63 °F)}$                                                                                                                    | $\leq \pm 0.025\text{ °C/°C (°F/°F)}$                          |
| N                        | $\leq \pm 0.4\text{ °C (0.72 °F)}$                                                                                                                     | $\leq \pm 0.025\text{ °C/°C (°F/°F)}$                          |
| T                        | $\leq \pm 0.25\text{ °C (0.45 °F)}$                                                                                                                    | $\leq \pm 0.025\text{ °C/°C (°F/°F)}$                          |
| U                        | $< 0\text{ °C (32 °F)} \leq \pm 0.8\text{ °C (1.44 °F)}$<br>$\geq 0\text{ °C (32 °F)} \leq \pm 0.4\text{ °C (0.72 °F)}$                                | $\leq \pm 0.025\text{ °C/°C (°F/°F)}$                          |
| Lr                       | $\leq \pm 0.2\text{ °C (0.36 °F)}$                                                                                                                     | $\leq \pm 0.1\text{ °C/°C (°F/°F)}$                            |
| R                        | $< 200\text{ °C (392 °F)} \leq \pm 0.5\text{ °C (0.9 °F)}$<br>$\geq 200\text{ °C (392 °F)} \leq \pm 1\text{ °C (1.8 °F)}$                              | $\leq \pm 0.1\text{ °C/°C (°F/°F)}$                            |
| S                        | $< 200\text{ °C (392 °F)} \leq \pm 0.5\text{ °C (0.9 °F)}$<br>$\geq 200\text{ °C (392 °F)} \leq \pm 1\text{ °C (1.8 °F)}$                              | $\leq \pm 0.1\text{ °C/°C (°F/°F)}$                            |

## Temperature measurement

Temperature transmitters

Field transmitters/Field indicator

### SITRANS TF420 (HART, universal)

| Input type      | Basic accuracy                       | Temperature coefficient <sup>1)</sup> |
|-----------------|--------------------------------------|---------------------------------------|
| W3              | $\leq \pm 0.6\text{ °C}$ (1.08 °F)   | $\leq \pm 0.1\text{ °C/°C}$ (°F/°F)   |
| W5              | $\leq \pm 0.4\text{ °C}$ (0.72 °F)   | $\leq \pm 0.1\text{ °C/°C}$ (°F/°F)   |
| B <sup>2)</sup> | $\leq \pm 1\text{ °C}$ (1.8 °F)      | $\leq \pm 0.1\text{ °C/°C}$ (°F/°F)   |
| B <sup>3)</sup> | $\leq \pm 3\text{ °C}$ (5.4 °F)      | $\leq \pm 0.1\text{ °C/°C}$ (°F/°F)   |
| B <sup>4)</sup> | $\leq \pm 8\text{ °C}$ (14.4 °F)     | $\leq \pm 0.8\text{ °C/°C}$ (°F/°F)   |
| B <sup>5)</sup> | Not specified                        | Not specified                         |
| CJC (internal)  | $< \pm 0.5\text{ °C}$ (0.9 °F)       | Included in basic accuracy            |
| CJC (external)  | $\leq \pm 0.08\text{ °C}$ (0.144 °F) | $\leq \pm 0.002\text{ °C/°C}$ (°F/°F) |

<sup>1)</sup> Temperature coefficients correspond to the specified values or 0.002% of the input span, depending on which value is greater.

<sup>2)</sup> Accuracy of the specification range > 400 °C (752 °F)

<sup>3)</sup> Accuracy of the specification range > 160 °C (320 °F) < 400 °C (752 °F)

<sup>4)</sup> Accuracy of the specification range > 85 °C (185 °F) < 160 °C (320 °F)

<sup>5)</sup> Accuracy of the specification range < 85 °C (185 °F)

#### Output accuracy

| Output type               | Basic accuracy                                                    | Temperature coefficient                                                              |
|---------------------------|-------------------------------------------------------------------|--------------------------------------------------------------------------------------|
| Average value measurement | Average of accuracy of input 1 and input 2                        | Average of temperature coefficient of input 1 and input 2                            |
| Differential measurement  | Sum of accuracy of input 1 and input 2                            | Sum of temperature coefficient of input 1 and input 2                                |
| Analog output             | $\leq \pm 1.6\text{ }\mu\text{A}$ (0.01% of the full output span) | $\leq \pm 0.48\text{ }\mu\text{A/K}$ ( $\leq \pm 0.003\%$ of the full output span/K) |

# Temperature measurement

## Temperature transmitters

### Field transmitters/Field indicator

SITRANS TF420 (HART, universal)

**Selection and ordering data****Single chamber enclosure**

|                                                                                                                                                                                     | Article No.   |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|
| <b>SITRANS TF420 Temperature transmitter with single chamber enclosure for wall or pipe mounting, two separately configurable inputs and a galvanically isolated 2-wire output.</b> | <b>7NG044</b> |
| Click on the Article No. for the online configuration in the PIA Life Cycle Portal.                                                                                                 |               |
| <b>Communication</b>                                                                                                                                                                |               |
| With HART (4 ... 20 mA)                                                                                                                                                             | 0             |
| <b>Primary value output</b>                                                                                                                                                         |               |
| Input 1                                                                                                                                                                             | 0             |
| Input 1, input 2 as redundancy (hot backup)                                                                                                                                         | 1             |
| Input 2, input 1 as redundancy (hot backup)                                                                                                                                         | 2             |
| Average input 1 and input 2, both as redundancy (hot backup)                                                                                                                        | 3             |
| Minimum input 1 and input 2, both as redundancy (hot backup)                                                                                                                        | 4             |
| Maximum input 1 and input 2, both as redundancy (hot backup)                                                                                                                        | 5             |
| Difference input 1 - input 2                                                                                                                                                        | 6             |
| Difference input 2 - input 1                                                                                                                                                        | 7             |
| Absolute difference                                                                                                                                                                 | 8             |
| <b>Input 1, type</b>                                                                                                                                                                |               |
| RTD                                                                                                                                                                                 |               |
| • Pt100 (IEC 60751), 3-wire                                                                                                                                                         | B             |
| • Pt100 (IEC 60751), 4-wire                                                                                                                                                         | C             |
| • Pt1000 (IEC 60751), 3-wire                                                                                                                                                        | D             |
| • Pt1000 (IEC 60751), 4-wire                                                                                                                                                        | E             |
| TC                                                                                                                                                                                  |               |
| • Type B                                                                                                                                                                            | F             |
| • Type E                                                                                                                                                                            | G             |
| • Type J                                                                                                                                                                            | H             |
| • Type K                                                                                                                                                                            | J             |
| • Type L                                                                                                                                                                            | K             |
| • Type N                                                                                                                                                                            | L             |
| • Type R                                                                                                                                                                            | N             |
| • Type S                                                                                                                                                                            | P             |
| • Type T                                                                                                                                                                            | Q             |
| Potentiometer, 4-wire                                                                                                                                                               | R             |
| RTD                                                                                                                                                                                 |               |
| • Pt100 (IEC 60751), 3-wire                                                                                                                                                         | B             |
| • Pt100 (IEC 60751), 4-wire                                                                                                                                                         | C             |
| • Pt1000 (IEC 60751), 3-wire                                                                                                                                                        | D             |
| • Pt1000 (IEC 60751), 4-wire                                                                                                                                                        | E             |
| TC                                                                                                                                                                                  |               |
| • Type B                                                                                                                                                                            | F             |
| • Type E                                                                                                                                                                            | G             |
| • Type J                                                                                                                                                                            | H             |
| • Type K                                                                                                                                                                            | J             |
| • Type L                                                                                                                                                                            | K             |
| • Type N                                                                                                                                                                            | L             |
| • Type R                                                                                                                                                                            | N             |
| • Type S                                                                                                                                                                            | P             |
| • Type T                                                                                                                                                                            | Q             |
| Potentiometer, 4-wire                                                                                                                                                               | R             |

|                                                                                                                                                                                     | Article No.   |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|
| <b>SITRANS TF420 Temperature transmitter with single chamber enclosure for wall or pipe mounting, two separately configurable inputs and a galvanically isolated 2-wire output.</b> | <b>7NG044</b> |
| Click on the Article No. for the online configuration in the PIA Life Cycle Portal.                                                                                                 |               |
| <b>CJC configuration for TC</b>                                                                                                                                                     |               |
| Input 1: None CJC; Input 2: No CJC                                                                                                                                                  | 0             |
| Input 1: Internal CJC; Input 2: Internal CJC                                                                                                                                        | 1             |
| Input 1: External CJC; input 2: External CJC; define type in option Jxx                                                                                                             | 2             |
| Input 1: External CJC; define type in option Jxx; input 2: Internal CJC                                                                                                             | 3             |
| Input 1: Internal CJC; Input 2: External CJC; define type in option Jxx                                                                                                             | 4             |
| Input 1: Internal CJC; Input 2: No CJC                                                                                                                                              | 5             |
| Input 1: External CJC (define type in option Jxx); input 2: No CJC                                                                                                                  | 6             |
| <b>Material of non-wetted parts</b>                                                                                                                                                 |               |
| Die-cast aluminum enclosure                                                                                                                                                         | 1             |
| <b>Type of protection (Ex)</b>                                                                                                                                                      |               |
| General purpose                                                                                                                                                                     | A             |
| Intrinsic safety (Ex i) / Non-incendive field wiring (NIFW)                                                                                                                         | B             |
| Flameproof enclosure (Ex d) / Explosion proof (XP)                                                                                                                                  | C             |
| Dust ignition protection by enclosure zone 21/22 (Ex t) / Dust ignition proof (DIP) / Increased safety zone 2 (Ex ec) / Non-incendive (NI)                                          | L             |
| Flameproof enclosure (Ex d) / Intrinsic safety (Ex i) / Dust ignition protection by enclosure zone 21/22 (Ex t) / Increased safety zone 2 (Ex ec)                                   | S             |
| <b>Electrical connection/cable entries</b>                                                                                                                                          |               |
| 2x M20 x 1.5                                                                                                                                                                        | F             |
| 2x ½" NPT                                                                                                                                                                           | M             |
| <b>Local operation</b>                                                                                                                                                              |               |
| Without local operation                                                                                                                                                             | 0             |
| Local operation (closed lid)                                                                                                                                                        | 1             |
| Local operation (lid with glass window)                                                                                                                                             | 2             |

## Temperature measurement

Temperature transmitters

Field transmitters/Field indicator

### SITRANS TF420 (HART, universal)

| Options                                                                                            | Order Code |
|----------------------------------------------------------------------------------------------------|------------|
| Append <b>"-Z"</b> to Article No., add order code and, if applicable, free text.                   |            |
| <b>Cable gland included</b>                                                                        |            |
| Plastic                                                                                            | <b>A00</b> |
| Metal                                                                                              | <b>A01</b> |
| Stainless steel                                                                                    | <b>A02</b> |
| Stainless steel 316L/1.4404                                                                        | <b>A03</b> |
| CMP, for XP devices                                                                                | <b>A10</b> |
| CAPRI ADE 4F, CuZn, cable inner diameter 7 ... 12 mm, cable outer diameter 10 ... 16 mm            | <b>A11</b> |
| CAPRI ADE 4F, stainless steel, cable inner diameter 7 ... 12 mm, cable outer diameter 10 ... 16 mm | <b>A12</b> |
| <b>Mounting cable glands/plugs</b>                                                                 |            |
| Cable gland mounted                                                                                | <b>A97</b> |
| Device plug for output, mounted right                                                              | <b>A98</b> |
| <b>Device options</b>                                                                              |            |
| Degree of protection IP66 / IP68 (not for device plugs M12 and Han)                                | <b>D30</b> |
| <b>General approval without Ex approval</b>                                                        |            |
| Worldwide (CE, RCM) except EAC, FM, KCC                                                            | <b>E00</b> |
| <b>Explosion protection certificates</b>                                                           |            |
| ATEX (Europe) and IECEx (world)                                                                    | <b>E47</b> |
| <b>Mounting system (only single chamber enclosures)</b>                                            |            |
| Pipe mounting kit for single chamber enclosure, stainless steel 316L                               | <b>H06</b> |
| Wall mounting kit for single chamber enclosure, stainless steel 316L                               | <b>H07</b> |

# Temperature measurement

## Temperature transmitters

### Field transmitters/Field indicator

#### SITRANS TF420 (HART, universal)

### Selection and ordering data

#### Dual chamber enclosure

|                                                                                                                                                                                   | Article No.   |                                                                                                                                                                                   | Article No.   |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|
| <b>SITRANS TF420 Temperature transmitter with dual chamber enclosure for wall or pipe mounting, two separately configurable inputs and a galvanically isolated 2-wire output.</b> | <b>7NG045</b> | <b>SITRANS TF420 Temperature transmitter with dual chamber enclosure for wall or pipe mounting, two separately configurable inputs and a galvanically isolated 2-wire output.</b> | <b>7NG045</b> |
| Click on the Article No. for the online configuration in the PIA Life Cycle Portal.                                                                                               |               |                                                                                                                                                                                   |               |
| <b>Communication</b>                                                                                                                                                              |               | <b>CJC configuration for TC</b>                                                                                                                                                   |               |
| With HART (4 ... 20 mA)                                                                                                                                                           | 0             | Input 1: None CJC; Input 2: No CJC                                                                                                                                                | 0             |
| <b>Primary value output</b>                                                                                                                                                       |               | Input 1: Internal CJC; Input 2: Internal CJC                                                                                                                                      | 1             |
| Input 1                                                                                                                                                                           | 0             | Input 1: External CJC; input 2: External CJC; define type in option Jxx                                                                                                           | 2             |
| Input 1, input 2 as redundancy (hot backup)                                                                                                                                       | 1             | Input 1: External CJC; define type in option Jxx; input 2: Internal CJC                                                                                                           | 3             |
| Input 2, input 1 as redundancy (hot backup)                                                                                                                                       | 2             | Input 1: Internal CJC; Input 2: External CJC; define type in option Jxx                                                                                                           | 4             |
| Average input 1 and input 2, both as redundancy (hot backup)                                                                                                                      | 3             | Input 1: Internal CJC; Input 2: No CJC                                                                                                                                            | 5             |
| Minimum input 1 and input 2, both as redundancy (hot backup)                                                                                                                      | 4             | Input 1: External CJC (define type in option Jxx); input 2: No CJC                                                                                                                | 6             |
| Maximum input 1 and input 2, both as redundancy (hot backup)                                                                                                                      | 5             | <b>Material of non-wetted parts</b>                                                                                                                                               |               |
| Difference input 1 - input 2                                                                                                                                                      | 6             | Die-cast aluminum enclosure                                                                                                                                                       | 1             |
| Difference input 2 - input 1                                                                                                                                                      | 7             | Enclosure made of stainless steel precision casting CF3M/1.4409 (similar to 316L)                                                                                                 | 2             |
| Absolute difference                                                                                                                                                               | 8             | <b>Type of protection (Ex)</b>                                                                                                                                                    |               |
| <b>Input 1, type</b>                                                                                                                                                              |               | General purpose (non-Ex)                                                                                                                                                          | A             |
| RTD                                                                                                                                                                               |               | Intrinsic safety (Ex i) / Non-incendive field wiring (NIFW)                                                                                                                       | B             |
| • Pt100 (IEC 60751), 3-wire                                                                                                                                                       | B             | Flameproof enclosure (Ex d) / Explosion proof (XP)                                                                                                                                | C             |
| • Pt100 (IEC 60751), 4-wire                                                                                                                                                       | C             | Dust ignition protection by enclosure zone 21/22 (Ex t) / Dust ignition proof (DIP) / Increased safety zone 2 (Ex ec) / Non-incendive (NI)                                        | L             |
| • Pt1000 (IEC 60751), 3-wire                                                                                                                                                      | D             | Flameproof enclosure (Ex d) / Intrinsic safety (Ex i) / Dust ignition protection by enclosure zone 21/22 (Ex t) / Increased safety zone 2 (Ex ec)                                 | S             |
| • Pt1000 (IEC 60751), 4-wire                                                                                                                                                      | E             | <b>Electrical connection/cable entries</b>                                                                                                                                        |               |
| TC                                                                                                                                                                                |               | 2x M20 x 1.5                                                                                                                                                                      | F             |
| • Type B                                                                                                                                                                          | F             | 2x ½" NPT                                                                                                                                                                         | M             |
| • Type E                                                                                                                                                                          | G             | <b>Local operation</b>                                                                                                                                                            |               |
| • Type J                                                                                                                                                                          | H             | Without local operation                                                                                                                                                           | 0             |
| • Type K                                                                                                                                                                          | I             | Local operation (closed lid)                                                                                                                                                      | 1             |
| • Type L                                                                                                                                                                          | J             | Local operation (lid with glass window)                                                                                                                                           | 2             |
| • Type N                                                                                                                                                                          | K             |                                                                                                                                                                                   |               |
| • Type R                                                                                                                                                                          | L             |                                                                                                                                                                                   |               |
| • Type S                                                                                                                                                                          | N             |                                                                                                                                                                                   |               |
| • Type T                                                                                                                                                                          | P             |                                                                                                                                                                                   |               |
| Potentiometer, 4-wire                                                                                                                                                             | R             |                                                                                                                                                                                   |               |
| <b>Input 2, type</b>                                                                                                                                                              |               |                                                                                                                                                                                   |               |
| Without input 2                                                                                                                                                                   | A             |                                                                                                                                                                                   |               |
| RTD                                                                                                                                                                               |               |                                                                                                                                                                                   |               |
| • Pt100 (IEC 60751), 3-wire                                                                                                                                                       | B             |                                                                                                                                                                                   |               |
| • Pt100 (IEC 60751), 4-wire                                                                                                                                                       | C             |                                                                                                                                                                                   |               |
| • Pt1000 (IEC 60751), 3-wire                                                                                                                                                      | D             |                                                                                                                                                                                   |               |
| • Pt1000 (IEC 60751), 4-wire                                                                                                                                                      | E             |                                                                                                                                                                                   |               |
| TC                                                                                                                                                                                |               |                                                                                                                                                                                   |               |
| • Type B                                                                                                                                                                          | F             |                                                                                                                                                                                   |               |
| • Type E                                                                                                                                                                          | G             |                                                                                                                                                                                   |               |
| • Type J                                                                                                                                                                          | H             |                                                                                                                                                                                   |               |
| • Type K                                                                                                                                                                          | I             |                                                                                                                                                                                   |               |
| • Type L                                                                                                                                                                          | J             |                                                                                                                                                                                   |               |
| • Type N                                                                                                                                                                          | K             |                                                                                                                                                                                   |               |
| • Type R                                                                                                                                                                          | L             |                                                                                                                                                                                   |               |
| • Type S                                                                                                                                                                          | N             |                                                                                                                                                                                   |               |
| • Type T                                                                                                                                                                          | P             |                                                                                                                                                                                   |               |
| Potentiometer, 4-wire                                                                                                                                                             | R             |                                                                                                                                                                                   |               |

## Temperature measurement

### Temperature transmitters

### Field transmitters/Field indicator

#### SITRANS TF420 (HART, universal)

| Options                                                                                            | Order Code |
|----------------------------------------------------------------------------------------------------|------------|
| Append <b>"-Z"</b> to Article No., add order code and, if applicable, free text.                   |            |
| <b>Cable gland included</b>                                                                        |            |
| Plastic                                                                                            | <b>A00</b> |
| Metal                                                                                              | <b>A01</b> |
| Stainless steel                                                                                    | <b>A02</b> |
| Stainless steel 316L/1.4404                                                                        | <b>A03</b> |
| CMP, for XP devices                                                                                | <b>A10</b> |
| CAPRI ADE 4F, CuZn, cable inner diameter 7 ... 12 mm, cable outer diameter 10 ... 16 mm            | <b>A11</b> |
| CAPRI ADE 4F, stainless steel, cable inner diameter 7 ... 12 mm, cable outer diameter 10 ... 16 mm | <b>A12</b> |
| <b>Cable gland accessories</b>                                                                     |            |
| Dual hole insert included                                                                          | <b>A20</b> |
| <b>Mounting cable glands/plugs</b>                                                                 |            |
| Cable gland mounted                                                                                | <b>A97</b> |
| Device plug for output, mounted right                                                              | <b>A98</b> |
| <b>Device options</b>                                                                              |            |
| Double layer coating (epoxy resin and polyurethane) 120 µm of enclosure and lid                    | <b>D20</b> |
| Degree of protection IP66 / IP68 (not for device plugs M12 and Han)                                | <b>D30</b> |
| Stainless steel Ex plate 1.4404/316L                                                               | <b>D42</b> |
| <b>General approval without Ex approval</b>                                                        |            |
| Worldwide (CE, RCM) except EAC, FM, KCC                                                            | <b>E00</b> |
| <b>Explosion protection certificates</b>                                                           |            |
| ATEX (Europe) and IECEx (world)                                                                    | <b>E47</b> |
| <b>Mounting brackets (only dual chamber enclosure)</b>                                             |            |
| Wall/pipe mounting bracket for dual chamber enclosure, steel                                       | <b>H01</b> |
| Wall/pipe mounting bracket for dual chamber enclosure, stainless steel 304                         | <b>H02</b> |
| Wall/pipe mounting bracket for dual chamber enclosure, stainless steel 316L                        | <b>H03</b> |

#### Accessories

|                                                                                                | Article No.          |
|------------------------------------------------------------------------------------------------|----------------------|
| Additional accessories for assembly, connection and transmitter configuration, see page 2/154. |                      |
| <b>Modems</b>                                                                                  |                      |
| Modem with USB interface and SIPROM T software                                                 | <b>7NG3092-8KN</b>   |
| HART modem with USB interface                                                                  | <b>7MF4997-1DB</b>   |
| <b>Thread adapter</b>                                                                          |                      |
| Thread adapter M20x1.5 (male thread) to ½-14 NPT (female thread)                               | <b>7MP1990-0BA00</b> |
| Thread adapter M20x1.5 (male thread) to G½ (female thread)                                     | <b>7MP1990-0BB00</b> |
| <b>Local operation</b>                                                                         |                      |
| Local operation for temperature transmitter in dual chamber enclosure                          | <b>7MF7902-1AD</b>   |
| Mounting system for local operation 7MF7902-1AD in single chamber enclosure                    | <b>7MF7902-1AS</b>   |
| <b>Mounting brackets (only dual chamber enclosure)</b>                                         |                      |
| Wall/pipe mounting bracket for dual chamber enclosure, steel, 5/16-24UNF                       | <b>7MF7900-1AB</b>   |
| Wall/pipe mounting bracket for dual chamber enclosure, steel, M8                               | <b>7MF7900-1AC</b>   |
| Wall/pipe mounting bracket for dual chamber enclosure, stainless steel 316L, 5/16-24UNF        | <b>7MF7900-1AH</b>   |
| Wall/pipe mounting bracket for dual chamber enclosure, stainless steel 316L, M8                | <b>7MF7900-1AJ</b>   |
| <b>Mounting system (only single chamber enclosures)</b>                                        |                      |
| Pipe mounting kit for single chamber enclosure, stainless steel 316L                           | <b>7MF7900-1AK</b>   |
| Wall mounting kit for single chamber enclosure, stainless steel 316L                           | <b>7MF7900-1AL</b>   |
| <b>Cable gland</b>                                                                             |                      |
| Cable gland, gray, non-Ex, M20                                                                 | <b>7MF7906-1AB</b>   |
| Cable gland, gray, non-Ex, NPT                                                                 | <b>7MF7906-1BB</b>   |
| Cable gland, metal, non-Ex, NPT                                                                | <b>7MF7906-1BD</b>   |
| Cable gland, metal, non-Ex, M20                                                                | <b>7MF7906-1AD</b>   |
| Cable gland, metal, Ex-d, NPT                                                                  | <b>7MF7906-1BE</b>   |
| Cable gland, metal, Ex-d, M20                                                                  | <b>7MF7906-1AE</b>   |
| Cable gland, 316L, non-Ex, NPT                                                                 | <b>7MF7906-1BH</b>   |
| Cable gland, 316L, non-Ex, M20                                                                 | <b>7MF7906-1AH</b>   |
| Cable gland, 316L, Ex-d, NPT                                                                   | <b>7MF7906-1BJ</b>   |
| Cable gland, 316L, Ex-d, M20                                                                   | <b>7MF7906-1AJ</b>   |
| Cable gland, E1FX Tri-Star 1/2-14NPT, CMP                                                      | <b>7MF7906-1NE</b>   |
| Cable gland, ½ NPT Capri ADE 4F cpl., CuZn                                                     | <b>7MF7906-1PE</b>   |
| Cable gland, ½ NPT Capri ADE 4F cpl., stainless steel                                          | <b>7MF7906-1PJ</b>   |
| Dual hole gasket for 2 cables in cable gland                                                   | <b>7MF7906-1WN</b>   |

|                                                                                    | Article No.        |
|------------------------------------------------------------------------------------|--------------------|
| <b>Plug and cable socket</b>                                                       |                    |
| Plug Han 7D, plastic, straight                                                     | <b>7MF7906-2AB</b> |
| Plug Han 7D, plastic, angled                                                       | <b>7MF7906-2AC</b> |
| Plug Han 7D, metal, straight, blue                                                 | <b>7MF7906-2AQ</b> |
| Plug Han 7D, metal, straight, grey                                                 | <b>7MF7906-2AN</b> |
| Plug Han 7D, metal, angled, blue                                                   | <b>7MF7906-2AR</b> |
| Plug Han 7D, metal, angled, grey                                                   | <b>7MF7906-2AP</b> |
| Plug Han 8D, plastic, straight                                                     | <b>7MF7906-2EB</b> |
| Plug Han 8D, plastic, angled                                                       | <b>7MF7906-2EC</b> |
| Plug Han 8D, metal, straight, blue                                                 | <b>7MF7906-2EQ</b> |
| Plug Han 8D, metal, straight, grey                                                 | <b>7MF7906-2EN</b> |
| Plug Han 8D, metal, angled, blue                                                   | <b>7MF7906-2ER</b> |
| Plug Han 8D, metal, angled, grey                                                   | <b>7MF7906-2EP</b> |
| Cable socket, plastic, for plug Han 7D                                             | <b>7MF7906-2BB</b> |
| Cable socket, plastic, for plug Han 8D                                             | <b>7MF7906-2FB</b> |
| Cable socket, metal, for Han 7D blue                                               | <b>7MF7906-2BQ</b> |
| Cable socket, metal, for Han 8D blue                                               | <b>7MF7906-2FQ</b> |
| Cable socket, metal, for Han 7D grey                                               | <b>7MF7906-2BN</b> |
| Cable socket, metal, for Han 8D grey                                               | <b>7MF7906-2FN</b> |
| Plug M12 with cable socket, stainless steel                                        | <b>7MF7906-3AB</b> |
| <b>Overvoltage protection</b>                                                      |                    |
| Overvoltage protection up to 20 kV, M20                                            | <b>7MF7906-3AC</b> |
| Overvoltage protection up to 20 kV, NPT                                            | <b>7MF7906-3AD</b> |
| <b>Lid</b>                                                                         |                    |
| Closed lid aluminum, painted 2x, without glass window, with seal NBR               | <b>7MF7901-1BB</b> |
| Closed lid aluminum, painted 2x, without glass window, with seal FVMQ              | <b>7MF7901-1BC</b> |
| Lid aluminum 2x coated, with glass window, with seal NBR                           | <b>7MF7901-1BG</b> |
| Lid aluminum 2x coated, with glass window, with seal FVMQ                          | <b>7MF7901-1BH</b> |
| Closed lid stainless steel precision casting, without glass window, with seal NBR  | <b>7MF7901-2AB</b> |
| Closed lid stainless steel precision casting, without glass window, with seal FVMQ | <b>7MF7901-2AC</b> |
| Lid stainless steel precision casting, with glass window, with seal NBR            | <b>7MF7901-2AG</b> |
| Lid stainless steel precision casting, with glass window, with seal FVMQ           | <b>7MF7901-2AH</b> |

**Ordering example**

SITRANS TF420 (single chamber enclosure)

7NG0450-0BA02-0AF2-Z Y01+Y17+P10

Y01: -10 ... +100 °C (32 ... 212 °F)

Y17: TICA123

**Factory setting**

- Input 1: Pt100 (IEC 751); 3-wire connection
- Input 2: not configured (inactive)
- Measuring range: 0 ... 100 °C (32 ... 212 °F)
- Fault current
  - Input circuit wire break: 22.8 mA
  - Input circuit short circuit: 22.4 mA
  - Input circuit drift: 22 mA (active when input 2 is active)
  - Input monitoring wire break and short-circuit
- No trimming of input and output (offset)
- Damping 0.0 s

## Temperature measurement

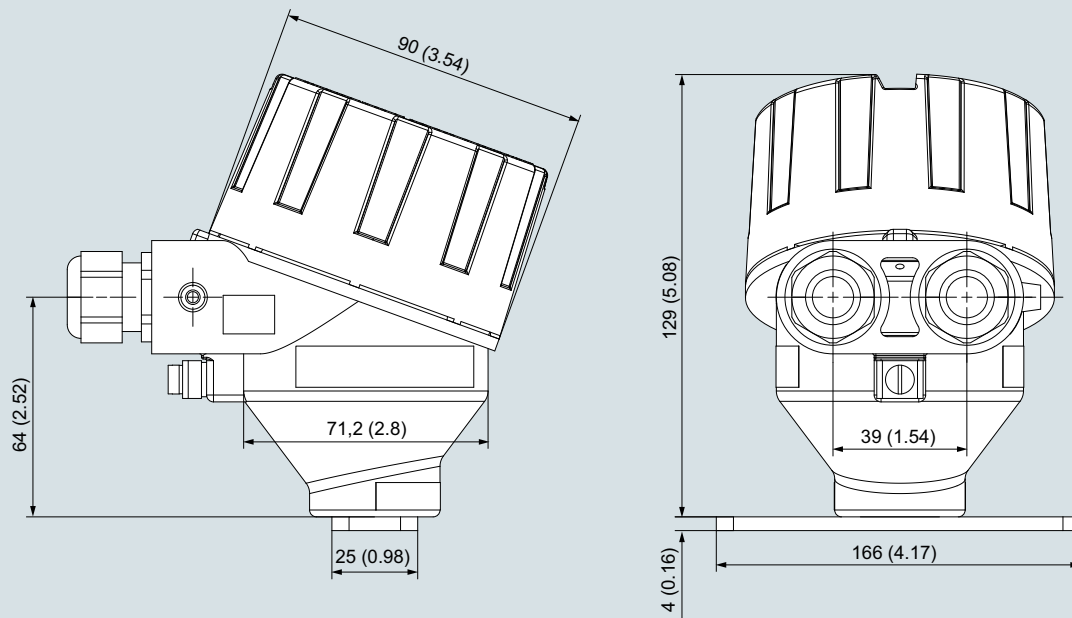
Temperature transmitters

Field transmitters/Field indicator

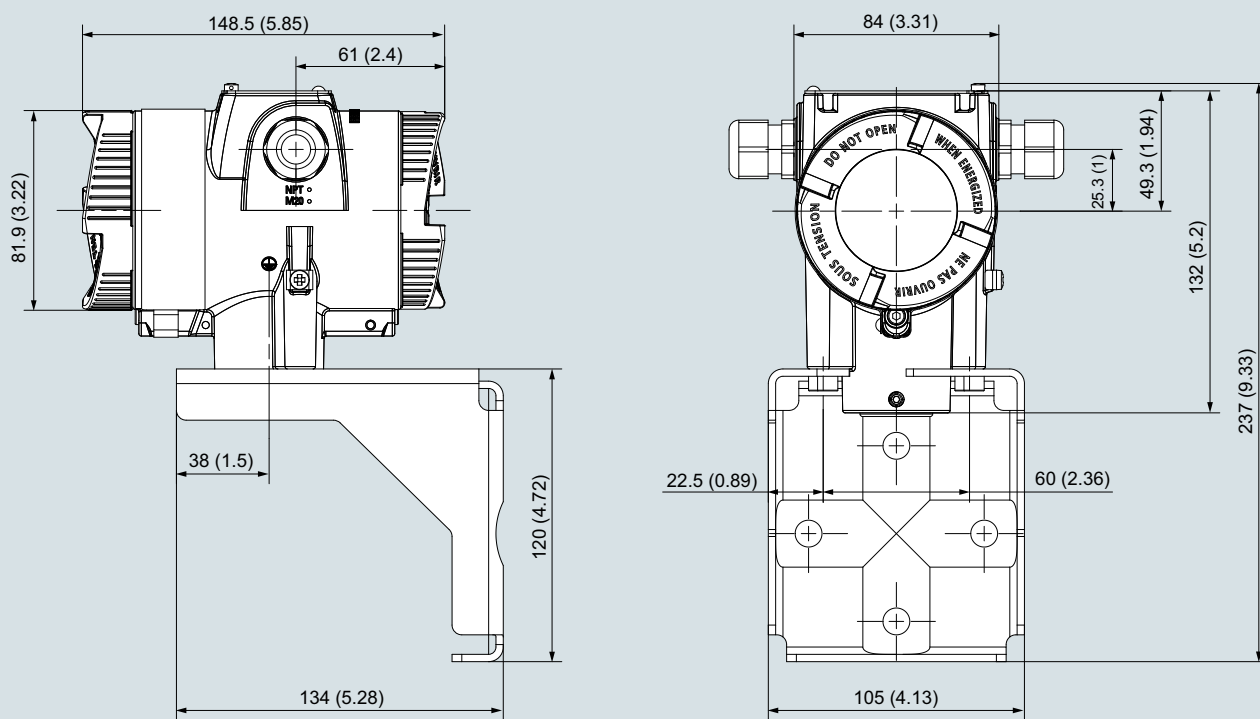
SITRANS TF420 (HART, universal)

### Dimensional drawings

2



SITRANS TF420, single chamber enclosure, dimensions in mm (inch)

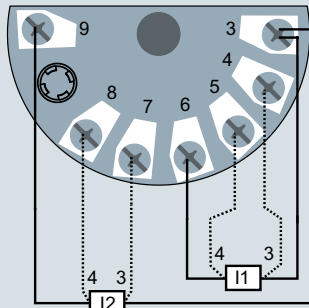


SITRANS TF420, dual chamber enclosure, dimensions in mm (inch)

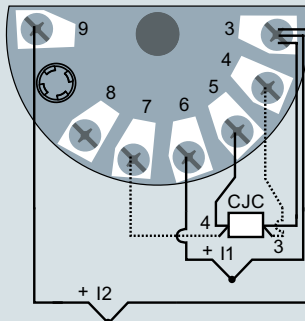
## Circuit diagrams

### Connections

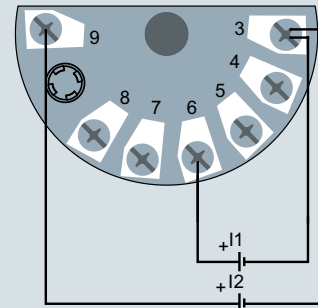
#### Input connection



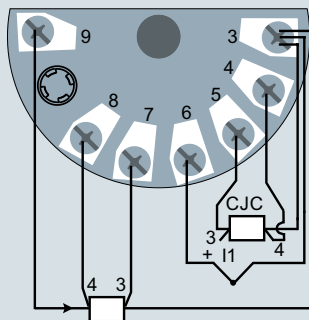
Input 1 and/or input 2:  
2-wire, 3-wire or 4-wire RTD or  
linear resistance



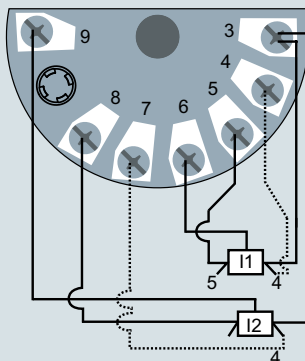
Input 1 and/or input 2:  
TC (internal CJC or  
external 2-wire, 3-wire or  
4-wire CJC)



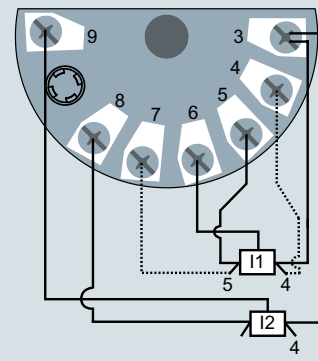
Input 1 and/or input 2:  
Voltage input  
(unipolar or bipolar)



Input 1: TC (internal CJC or  
external 2-wire or 3-wire CJC)  
Input 2: 2-wire, 3-wire or 4-wire RTD



Input 1 and/or Input 2:  
3-wire or 4-wire potentiometer



Input 1: 5-wire potentiometer  
Input 2: 3-wire potentiometer

SITRANS TF420 in single chamber enclosure (7NG044\*), input connection assignment

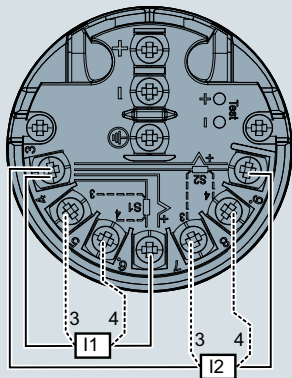
## Temperature measurement

Temperature transmitters

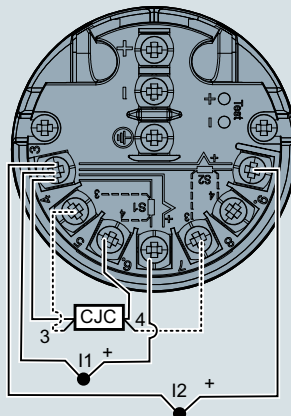
Field transmitters/Field indicator

SITRANS TF420 (HART, universal)

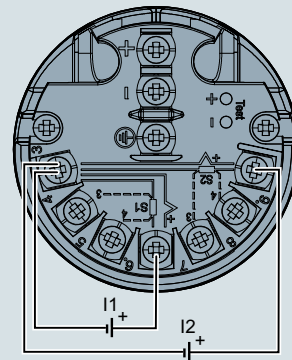
2



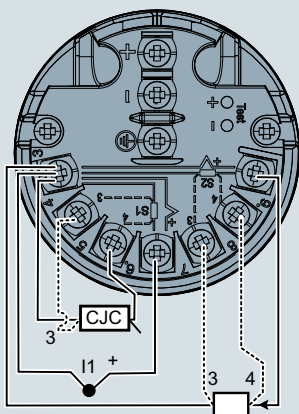
Input 1 (I1) and/or input 2 (I2):  
2-wire, 3-wire or 4-wire RTD or  
linear resistance



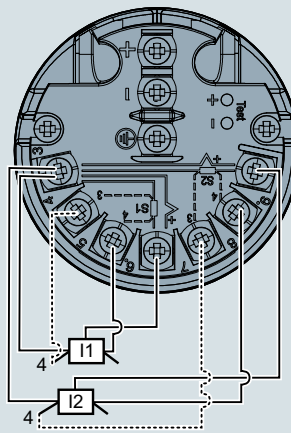
Input 1 (I1) and/or input 2 (I2):  
TC (internal CJC or  
external 2-wire, 3-wire or  
4-wire CJC)



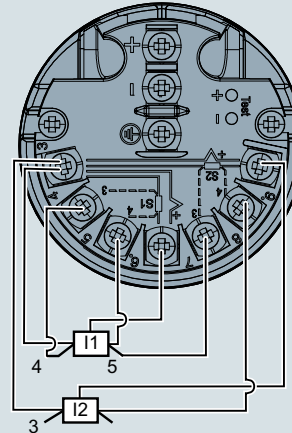
Input 1 (I1) and/or input 2 (I2):  
Voltage input  
(unipolar or bipolar)



Input 1: TC (internal CJC or  
external 2-wire or 3-wire CJC)  
Input 2: 2-wire, 3-wire or 4-wire RTD



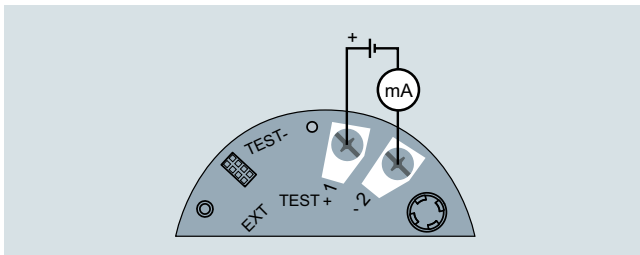
Input 1 (I1) and/or input 2 (I2):  
3-wire or 4-wire potentiometer



Input 1 (I1): 5-wire potentiometer  
Input 2 (I2): 3-wire potentiometer

SITRANS TF420 in dual chamber enclosure (7NG045\*), input connection assignment

### Output connection



SITRANS TF420 in single chamber enclosure (7NG044\*), output connection assignment

# Temperature Measurement

## Temperature transmitters

### Fiber-optic temperature measurement

#### SITRANS TO500, multipoint temperature transmitter

#### Overview



SITRANS TO500 is a multipoint temperature transmitter for measuring temperatures and temperature profiles with fiber-optic multipoint measuring lances.

#### Benefits

- Evaluation of a large number of sensors (Fiber Bragg Grating (FBG)) in one temperature transmitter
- Low space requirements of the multipoint measuring lance
- 4 multipoint measuring lance channels per temperature transmitter
- Easy to install
- PROFIBUS DP - Simple integration into control system
- Fast response to temperature changes
- Exact, no recalibration required due to internal reference
- Also suitable for high process temperatures

#### Application

SITRANS TO500 is used for evaluating a high number of sensors that are arranged on a fiber-optic multipoint measuring lance.

Up to 4 multipoint measuring lances, each with as many as 48 sensors (Fiber Bragg Grating (FBG)), can be simultaneously processed by one SITRANS TO500.

Accurate and fast determination of temperature profiles enables process optimization in terms of service life, quality and output.

Locations of excessive temperature rise are quickly and accurately detected, thereby preventing damage to the process, equipment and environment.

Wherever temperature profiles must be determined and installation space is limited, the SITRANS TO500 with fiber-optic temperature measurement is the right choice.

#### Design

The SITRANS TO500 multipoint temperature transmitter is located in the control cabinet in a compact aluminum enclosure for mounting onto DIN rails.

The connectors are easy to access on the front:

- 4 x connector for multipoint measuring lances
- 1 x connector for power supply
- 1 x connector PROFIBUS DP
- 1 x connector Ethernet

The status displays are also located on the front.

#### Mode of operation

In the SITRANS TO500 multipoint temperature transmitter, light with a wavelength from 1 500 to 1 600 nm is generated with a continuously adjustable laser and decoupled to the multipoint measuring lance. Fiber Bragg Gratings (FBG) are mounted at freely defined points on the multipoint measuring lances. Each FBG reflects light of a defined wavelength. The wavelength reflected by the FBG varies depending on the temperature. The reflection at the FBGs is thus a measurement of the temperature at the corresponding measuring point. A maximum of 48 FBGs per channel can be evaluated, depending on the temperature range.

A gas cell with fixed absorption line serves as a reference in the SITRANS TO500 and the wavelength determination is continuously adjusted by it.

#### Function

The SITRANS TO500 has 4 channels which are evaluated simultaneously. The wavelength reflected at each sensor in the multipoint measuring lance depends on the temperature, and this wavelength is output in the multipoint temperature transmitter. All 4 channels are read at the same time and updated once per second. The temperature can be determined and displayed accurately at up to 48 sensors per channel. The positions of the sensors can be specified by the customer. This leads to a flexible and application-specific solution for the customer.

The measured temperatures are transferred to the control system by PROFIBUS DP. The parameters of the SITRANS TO500 are set via the integrated Ethernet interface.

## Temperature Measurement

Temperature transmitters

Fiber-optic temperature measurement

### SITRANS TO500, multipoint temperature transmitter

#### Technical specifications

|                                      |                                                                                                                                                                 |
|--------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Input</b>                         |                                                                                                                                                                 |
| Channels                             | 4                                                                                                                                                               |
| Measured variable                    | Temperature                                                                                                                                                     |
| Input type                           | max. 48 sensors (FBGs) per channel                                                                                                                              |
| Characteristics                      | Temperature-linear                                                                                                                                              |
| Resolution                           | 0.1 K                                                                                                                                                           |
| Measuring accuracy                   | < 0.5 K                                                                                                                                                         |
| Repeatability                        | < 0.5 K                                                                                                                                                         |
| Measuring cycle                      | 1 s                                                                                                                                                             |
| Measuring range                      | -180 ... +800 °C (-292 ... +1472 °F)<br>depending on the<br>multipoint measuring lance                                                                          |
| Unit                                 | °C                                                                                                                                                              |
| Power supply                         | 24 V DC + 20%                                                                                                                                                   |
| Power consumption                    | Max. 15 W                                                                                                                                                       |
| Protection                           | Against reverse polarity                                                                                                                                        |
| Measuring velocity                   |                                                                                                                                                                 |
| • Measurement rate                   | 1 Hz independent of the number of<br>APCBs                                                                                                                      |
| <b>Output</b>                        |                                                                                                                                                                 |
| Output signal                        | PROFIBUS DP                                                                                                                                                     |
| Optical power                        | ≤ 1 mW per channel                                                                                                                                              |
| Laser protection class               | Class 1                                                                                                                                                         |
| <b>Rated conditions</b>              |                                                                                                                                                                 |
| Ambient conditions                   |                                                                                                                                                                 |
| • Ambient temperature                | 0 ... 50 °C (32 ... 122 °F)                                                                                                                                     |
| • Storage temperature                | -40 ... +85 °C (-40 ... +185 °F)                                                                                                                                |
| • Relative humidity                  | < 80%, non condensing at 50 °C<br>(122 °F)                                                                                                                      |
| • Electromagnetic compatibility      | According to EN 61326 and NAMUR<br>NE21                                                                                                                         |
| Degree of protection to EN 60529     |                                                                                                                                                                 |
| • Enclosure                          | IP20                                                                                                                                                            |
| <b>Design</b>                        |                                                                                                                                                                 |
| Weight                               | 2.4 kg (5.3 lb)                                                                                                                                                 |
| Dimensions                           | See "Dimensional drawings"                                                                                                                                      |
| DIN rail adapter                     | Rear-mounted                                                                                                                                                    |
| Material                             | Aluminum                                                                                                                                                        |
| <b>Displays and control elements</b> |                                                                                                                                                                 |
| LEDs                                 | <ul style="list-style-type: none"> <li>• "Power-on" (continuous light)</li> <li>• "Status" (flashing during startup;<br/>otherwise continuous light)</li> </ul> |
| Pushbutton                           | "Reset" (system restart or address<br>reset)                                                                                                                    |

#### Selection and Ordering data

|                                                                                                                                                                                                         |                           |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------|
|                                                                                                                                                                                                         | Article No.               |
| <b>SITRANS TO500</b><br><b>multipoint temperature transmitter</b><br>Communication: PROFIBUS DP<br>Channels: 4<br>Power supply: 24 V DC<br>Optical connection: FC/APC plug<br>Enclosure: Aluminum, IP20 | <b>7NG9551-4AA00-0AA0</b> |