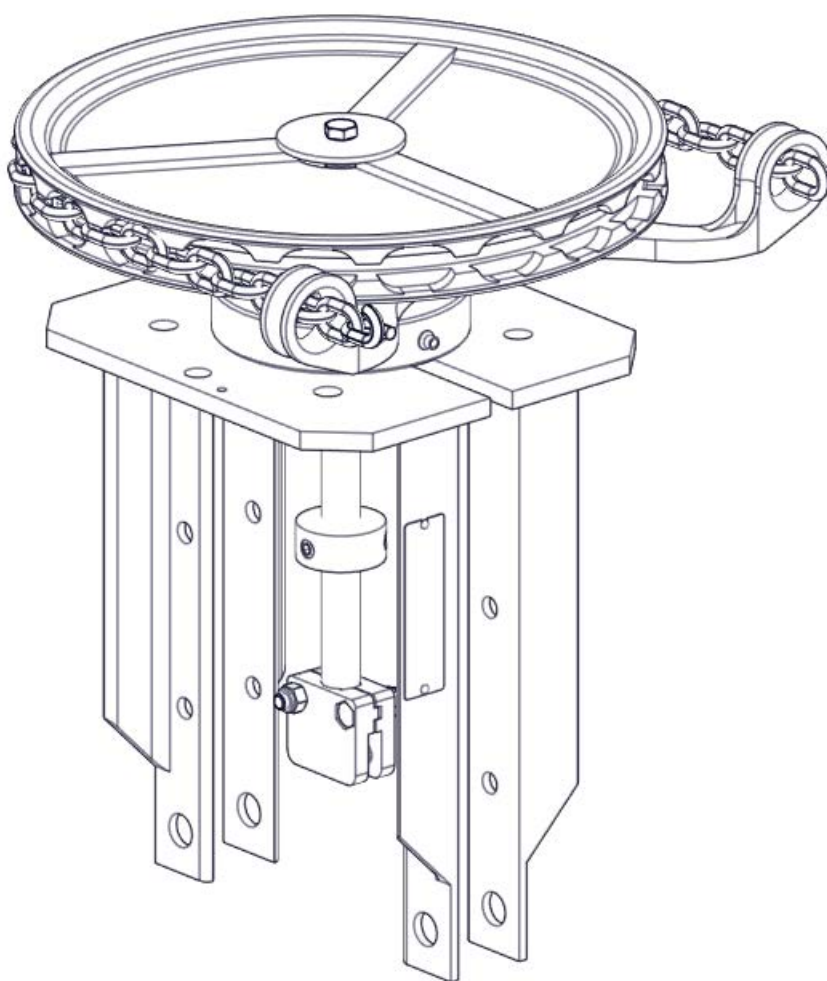




MANUAL ACTUATOR FOR KSL SLURRY VALVES



Instruction **D11041**
July 2015

Instructions

These instructions are intended for personnel who are responsible for the installation, operation and maintenance of your manual actuator.

Safety Messages

All safety messages in the instructions are flagged with the word Caution, Warning or Danger. These messages must be followed exactly to avoid equipment damage, personal injury or death.

Safety label(s) on the product indicate hazards that can cause equipment damage, personal injury or death. If a safety label becomes difficult to see, or if a label has been removed, please contact DeZURIK for replacement.



WARNING!

Personnel involved in the installation or maintenance of valves should be constantly alert to potential emission of process material and take appropriate safety precautions. Always wear suitable protection when dealing with hazardous process materials. Handle valves which have been removed from service with the assumption of process material within the valve.

Inspection

Your manual actuator has been packaged to provide protection during shipment. Carefully inspect the unit for damage upon arrival and file a claim with the carrier if damage is apparent.

Parts

Recommended spare parts are listed on the assembly drawing. These parts should be stocked to minimize downtime.

Order parts from your DeZURIK sales representative, or directly from DeZURIK. When ordering parts, please include the 7-digit part number and 4-digit revision number (example: **9999999R000**) located on the data plate attached to the valve assembly. Also include the part name, the assembly drawing number, the balloon number and the quantity stated on the assembly drawing.

DeZURIK Service

DeZURIK service personnel are available to install, maintain and repair all DeZURIK products. DeZURIK also offers customized training programs and consultation services. For more information, contact your local DeZURIK sales representative or visit our website at www.dezurik.com.

Lubrication

Lubricate the fitting near the top of the yoke monthly with a lithium-based grease.

Operation

Handwheel, Chainwheel and Bevel-Gear Actuators

Rotate the handwheel or chainwheel clockwise to close the valve.

Note: There is an arrow cast on the wheel to indicate direction of rotation.

Removing Actuator

1. Close the valve.
2. Disconnect the stem from the gate by removing the two screws and nuts.
3. Remove the screws securing the legs to the valve, then separate the actuator from the valve.

Actuator Installation

1. Close the valve.
2. Set the actuator on the valve and secure it in place with the screws.
3. Connect the stem to the gate with two screws and nuts.

Mounting Handwheel on 2-6" Valves

2-6" Valves—See Figure 2

Two coiled spring pins (B18) provided by DeZURIK are used to connect the handwheel (B11) to the yoke sleeve (B3). The use of any other type of pin will result in actuator failure.

1. Rotate the yoke sleeve (B3) until the flange on the yoke sleeve touches the adaptor plate (B2).
2. Place the thrust washer (B4) and the wave washer (B5) over the yoke sleeve (B3) so they are on top of the adaptor plate (B2).
3. Set the handwheel (B11) in place. Turn the handwheel so the holes in the handwheel line up with the pin grooves in the yoke sleeve (B3).
4. Insert a 5/16"-diameter bolt in one of the holes.

Note: This will prevent misalignment. If the holes are not aligned with the pin grooves in the yoke sleeve, it could be damaged by the coiled spring pins (B18) provided by DeZURIK.



WARNING!

This actuator has been designed to use only heavy-duty coiled spring pin provided by DeZURIK. The use of any other brand or type of pin will result in actuator failure. See Figure 1.

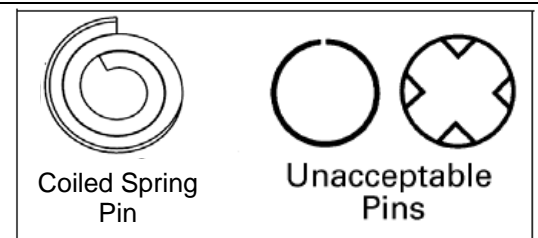


FIGURE 1– Pin Designs

5. Drive a coiled spring pin (B18) provided by DeZURIK into the remaining hole in the handwheel (B11) until the end of the pin is flush with the outer surface of the handwheel.
6. Remove the 5/16" bolt installed in Step 4, and drive a coiled spring pin (B18) provided by DeZURIK into the hole.
7. Install top stop collar (B8) onto stem and secure position with set screws (B23). This stop collar is to stop on top of the yoke sleeve (B3) when the valve is in the closed position. Refer to installation drawing for gate closed measurement.
8. Lubricate the actuator as described in the LUBRICATION section of these instructions.

Mounting Chainwheel on 2-6" Valves

2-6" Valves—See Figure 2

Two coiled spring pins (B18) provided by DeZURIK are used to connect the chainwheel (B12) to the yoke sleeve (B3). The use of any other type of pin will result in actuator failure.

1. Rotate the yoke sleeve (B3) until the flange on the yoke sleeve touches the bottom of the adaptor plate (B2).
2. Place the thrust washer (B4) and the wave washer (B5) over the yoke sleeve (B3) so they are on top of the adaptor plate (B2).
3. Set the chainwheel (B12) in place. Turn the chainwheel so the holes in the chainwheel line up with the pin grooves in the yoke sleeve (B3).
4. Insert a 5/16"-diameter bolt in one of the holes.

Note: This will prevent misalignment. If the holes are not aligned the pin grooves in the yoke sleeve (B3) could be damaged by the coiled spring pins (B18) provided by DeZURIK.



WARNING!

This actuator has been designed to use only coiled spring pins provided by DeZURIK. The use of any other brand or type of pin will result in actuator failure. See Figure 1.

5. Drive a coiled spring pin (B18) provided by DeZURIK into the remaining hole in the chainwheel (B12) until the end of the pin is flush with the outer surface of the chainwheel.
6. Remove the 5/16" bolt installed in Step 4, and drive a coiled spring pin (B18) provided by DeZURIK into the hole.
7. Install top stop collar (B8) onto stem (B6) and secure position with set screws (B23). This stop collar (B8) is to stop on top of the yoke sleeve (B3) when the valve is in the closed position. Refer to installation drawing for gate closed measurement.
8. Insert the large hex-head retaining bolt (B33) through the 2.5-inch retaining washer (B32) and stake the washer to the head of the bolt. This keeps the washer from sliding down the shaft of the bolt when the valve is open (when the stem is extended upward).
9. Turn the 3/8-16 jam nut (B34) onto the retaining bolt/washer assembly. Turn the nut on far enough to allow the bolt to be fully inserted into the valve stem (detailed in the next step).
10. Turn the retaining bolt assembly into the tapped hole on the valve stem until it bottoms out.
11. Tighten the jam nut firmly against the valve stem. This prevents the retaining bolt assembly (and the chainwheel) from being dislodged if the two coiled spring pins provided by DeZURIK are damaged or fatigued.
12. Lubricate the actuator as described in the LUBRICATION section of these instructions.

Mounting Handwheel or Chainwheel on 8-10" Valves

8-10" Valves—See Figure 3

1. Rotate the yoke sleeve (B3) until the flange on the yoke sleeve touches the adaptor plate (B2).
2. Place the thrust washer (B4) over the yoke sleeve (B3).
3. Install the woodruff key (B24) in the yoke sleeve (B3) keyseat.
4. Align the keyway in the wheel with the key in the yoke sleeve (B3), then slide the wheel into the yoke sleeve until the wheel contacts the shoulder on the yoke sleeve.
5. On valves with a chainwheel actuator, slide the chain guide (B13) over the yoke sleeve (B3) so the guide loops are directly under the chainwheel (B12).
6. Screw the nut (B5) onto the yoke sleeve (B3) to retain the wheel.
7. Lock the nut (B5) to the yoke sleeve (B3) with set screw (B23).
8. Install top stop collar (B8) onto stem (B6) and secure position with set screws (B23). This stop collar (B8) is to stop on top of the yoke sleeve (B3) when the valve is in the closed position. Refer to installation drawing for gate closed measurement.

Figure 2—2-6” Handwheel & Chainwheel Mounting Configuration

B1	Leg Fab	B17	Grease Fitting
B2	Adaptor Plate	B18	Pin
B3	Yoke Sleeve	B19	Nut
B4	Thrust Bearing	B20	Screw
B5	Wave Washer	B21	Screw
B6	Stem	B22	Lockwasher
B7	Clip	B23	Setscrew
B8	Stop Collar	B24	Setscrew (Dogpoint) (MN-CW ONLY)
B9	Data Plate	B25	Locknut (MN-CW ONLY)
B10	Rivet	B26	Locknut Pin (MN-HD ONLY)
B11	Handwheel	B27	Pin (MN-HD ONLY)
B12	Chainwheel	B28	Lockout Cable (MN-HD ONLY)
B13	Chainguide	B29	Cable Sleeve (MN-HD ONLY)
B14	Bearing	B32	Retaining Washer (MN-CW ONLY)
B15	Chain	B33	Screw (MN-CW ONLY)
B16	Closing Link	B34	Nut (MN-CW ONLY)

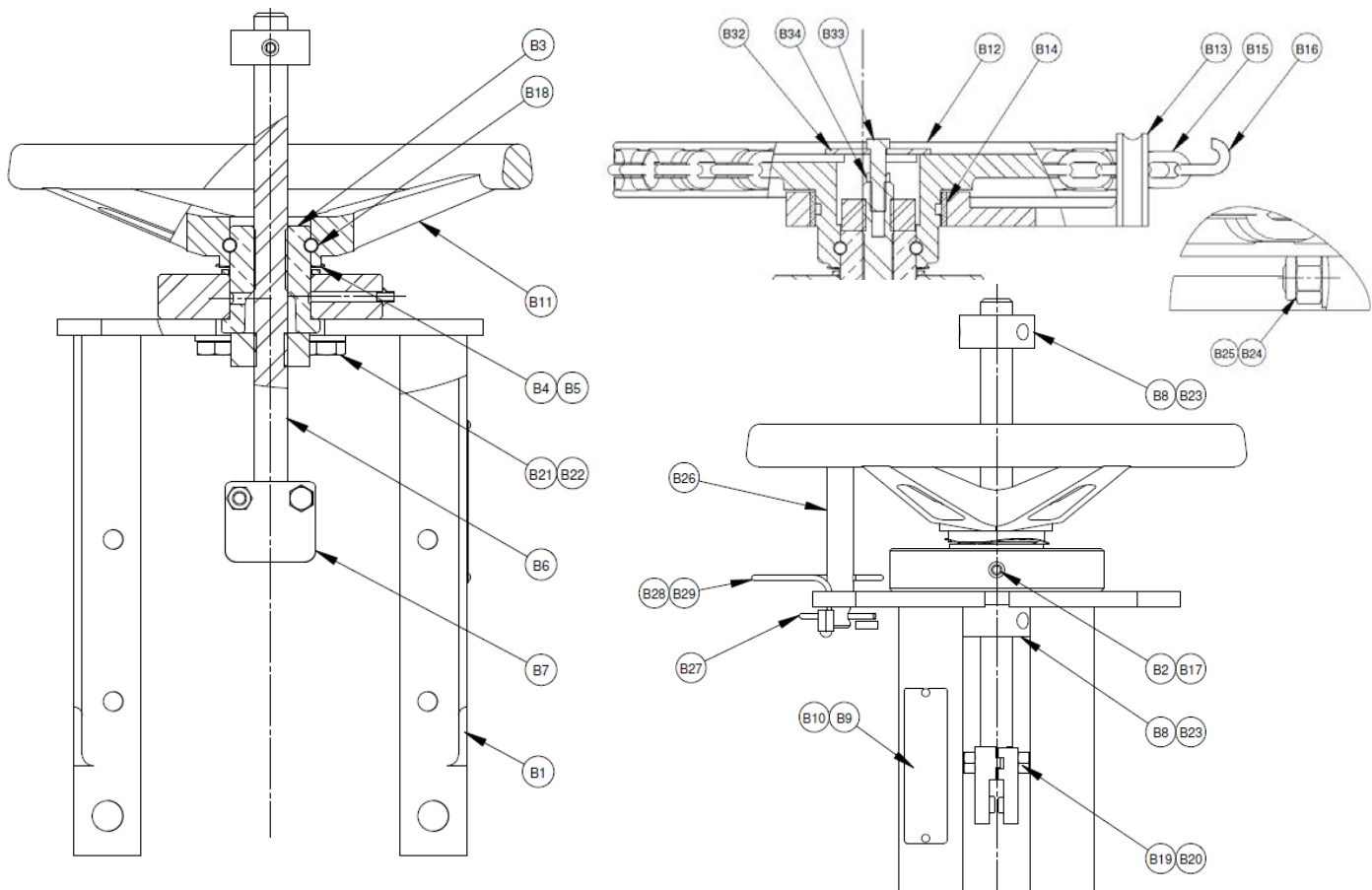


Figure 3—8-10” Handwheel & Chainwheel Mounting Configuration

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|-----|---------------|-----|-------------------------------|
| B1 | Leg Fab | B17 | Grease Fitting |
| B2 | Adaptor Plate | B18 | Nut |
| B3 | Yoke Sleeve | B19 | Screw |
| B4 | Thrust Washer | B20 | Screw |
| B5 | Sleeve Nut | B21 | Lockwasher |
| B6 | Stem | B22 | Setscrew |
| B7 | Clip | B23 | Setscrew |
| B8 | Stop Collar | B24 | Key |
| B9 | Data Plate | B25 | Locknut |
| B10 | Rivet | B26 | Lockout Pin (LK MN-HD ONLY) |
| B11 | Handwheel | B27 | Pin (LK MN-HD ONLY) |
| B12 | Chainwheel | B28 | Lockout Cable (LK MN-HD ONLY) |
| B13 | Chainguide | B29 | Cable Sleeve (LK MN-HD ONLY) |
| B14 | Bearing | | |
| B15 | Chain | | |
| B16 | Closing Link | | |

