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Tools and Strategies for Optimal Gas and Flame Detector Placement



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Providing Solutions to Detect, Measure, Analyze, and Control Your Process and Your Facility.

Tools and Strategies for Optimal Gas and Flame Detector Placement

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- Flame Detector sensor designed to detect and respond to the presence of flame or fire, allowing flame detection
- Types:
 - Ultraviolet
 - Infrared
 - UV/IR



- Gas Detector Device that detects the presence of gases in an area, often as a part of the safety system
- Detectors can help early detection of different types of gases including flammable, toxic, oxygen, and others
- Types: Electrochemical, catalytic bead, IR, Photoionization and ultrasonic



Introduction

- What is F&G?
 - Fire and Gas Detection
 - Used to alert personnel of a potential fire or gas release
 - Outputs can include:
 - Visual and audible alarms
 - Operator intervention
 - Isolation of processes (manual/automatic)
 - Activation of deluge systems (manual/automatic)



How to Locate Fire and Gas Detectors







Performance Based Detector Mapping

- ISA84 TR7 provides guidance on the implementation of fire and gas detectors
- According to ISA84 TR7, performance of these systems depends on three main components:
 - Detector coverage
 - Fire and Gas System (FGS) safety availability
 - Mitigation effectiveness
- Two main approaches coverage
 - Geographic covera
 - Scenario coverage





Types of Coverage

Simply defined,

- Scenario coverage indicates the number of hazardous scenarios that can be successfully detected by FGS out of all the plausible scenarios
- Geographic coverage indicates the area or a volume that can be covered with detectors if a release or fire occurs in the monitored area



- Depends on the number of scenarios defined
 - What are the right number of scenarios?
- Depends on the fluctuations in the plume concentration
 - Is there enough time for the sensor to detect?
- How to model cross-wind and up-wind releases?
- Different detectors have different response times
 - Response characteristic impacts if detection is successful
 - Impacts the speed of the response



- To answer some of the questions, we performed a series of tests
- Tests were performed with saturated propane for ½", ¾" and 1" releases in 5 different orientations
- 74 tests were performed ranging from 1 to 1.5 minutes
- 14 detectors were placed 60ft up to 200ft from the release point (3 different manufacturers)



Case Study Results

Horizontal release downwind





- Scenario coverage for 1001 detector was observed to be <60%
- Scenario coverage for 2002 detector was observed to be <40%
- Most of the releases in the up or west direction were not detected
- Wide ranging fluctuations were observed in concentrations during the test duration
- Speed of rise and maximum concentrations varied significantly between detectors



Performing FGS Mapping with Scenario Coverage



Methodology

- Model development
- Import consequence and risk contours to aid in fire and gas detector placement
 - Flammable Contours
 - Toxic Contours
 - Thermal Contours
 - Risk Contours
- Placement and orientation of fire and gas detectors within the site
- Analyze and review detector coverage



Model Development

- Start with a CAD plot plan of the unit
- A unit survey is conducted to determine the dimensions of major equipment and structures
- Major equipment and structures are added to the FGS software model in 3-dimensions









Complete Model – 2D





Complete Model – 3D





Consequence and Risk Contours

- Contours are imported into the model from the site consequence models
- Flammable contours are imported at values of UFL, LFL, ½ LFL
- Toxic contours are imported at values of appropriate probit concentrations
- Thermal contours are imported at values of 4 kW/m², 12.5 kW/m², and 37.5 kW/m²
- Risk contours
 - Flammable, toxic, and thermal risk only



Flammable Contours







Thermal Contours





Risk Contours





Fire and Gas Detection

- Fire and gas detectors are located based on consequence and risk contours, client guidelines, and industry practices
- Gas detectors
 - Point gas detectors are given coordinates and a height to show a physical location in 3D
 - Line detectors are given coordinates and a height to allow them to interact with the 3D model
 - Acoustic detectors are given coordinates and a height to allow them to interact with 3D model
- Fire detectors
 - Conical flame detectors



Example Flammable Gas Detection





Example Toxic Gas Detection





Example Fire Detection





Completed Model – 2D



Completed Model – 3D







Comparison of FGS and SIS Life Cycles



FGS Life Cycle





SIS Life Cycle





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