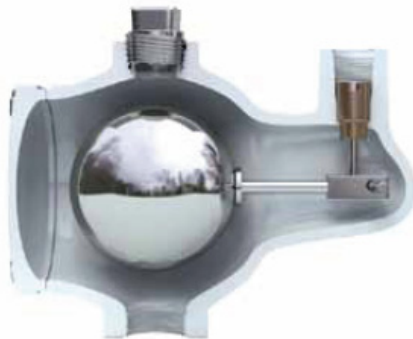




## **APCO ARV CLEAN WATER AIR RELEASE VALVES**



**Model 50A**



**Model 55**



**Model 200A**

Instruction D12013  
February 2017

### Instructions

These instructions provide installation, operation and maintenance information for APCO ARV Clean Water Air Release Valves. They are for use by personnel who are responsible for installation, operation and maintenance of APCO ARV Clean Water Air Release Valves.

### Safety Messages

All safety messages in the instructions are flagged with an exclamation symbol and the word Caution, Warning or Danger. These messages indicate procedures that must be followed exactly to avoid equipment damage, personal injury or death. Safety label(s) on the product indicate hazards that can cause equipment damage, personal injury or death.

Safety label(s) on the product indicate hazards that can cause equipment damage, personal injury or death. If a safety label becomes difficult to see or read, or if a label has been removed, please contact DeZURIK for replacement label(s).



#### **WARNING!**

**Personnel involved in the installation or maintenance of valves should be constantly alert to potential emission of pipeline material and take appropriate safety precautions. Always wear suitable protection when dealing with hazardous pipeline materials. Handle valves, which have been removed from service with suitable protection for any potential pipeline material in the valve.**

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### Inspection

Your APCO ARV Clean Water Air Release Valve has been packaged to provide protection during shipment; however, it can be damaged in transport. Carefully inspect the unit for damage upon arrival and file a claim with the carrier if damage is apparent.

### Parts

Recommended spare parts are listed on the assembly drawing. These parts should be stocked to minimize downtime. Order parts from your local DeZURIK sales representative, or directly from DeZURIK. When ordering parts please choose from the following:

**If the valve has a DeZURIK APCO nameplate** please include the 7-digit part number and 4-digit revision number (example: 9999999R000) located on the data plate attached to the valve assembly. Also include the part name, the assembly drawing number, the balloon number and the quantity stated on the assembly drawing.

**If there isn't any nameplate visible on the valve**, please include Valve Model number, the part name, and item number from the assembly drawing. You may contact your local DeZURIK APCO Representative to help you identify your valve.

### DeZURIK Service

DeZURIK service personnel are available to maintain and repair all DeZURIK products. DeZURIK also offers customized training programs and consultation services.

For more information, contact your local DeZURIK sales representative or visit our website at [www.dezurik.com](http://www.dezurik.com).

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### Description

Air Release Valves have a small venting orifice and are used wherever air is entrained in water under pressure. Their function is to release small pockets of air which gather at the high points of a system after it is filled under pressure.

### Handling and Storage

Lifting the valve improperly may damage it. Do not fasten lifting devices to ports in valve. Lift the valve with slings, chains or cables fastened around the valve body, or fastened to bolts or rods through bolt holes in the flanges.

If installation will be delayed, place valve indoors in secure, weather tight storage. If temporary outside storage is unavoidable, make sure a vermin proof rain cover (water shedding tarp, etc.) is secured around/over the valve to keep off rain and mud. Skid and set the assembly on a flat, solid, and well drained surface for protection from ground moisture, runoff and pooled rain water.

### Installation

ARV Clean Water Air Release Valves should always be installed in a vertical position at high points of a pipeline. An isolation valve between this unit and the transmission (pipeline) system is recommended.

- Before installation, remove foreign material such as weld spatter, oil, grease, and dirt from the pipeline.
- Prepare pipe ends and install valves in accordance with the pipe manufacture's instructions for the joint used.



#### **CAUTION!**

Do not deflect the pipe-valve joint. Minimize bending stresses in the valve end connection with pipe loading.

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- Tighten the flange bolts or studs in a crisscross pattern and minimum of four stages.
- The ARV-50A valve is supplied standard with a 1" NPT female tap on body. If a 3/4" or 1/2" NPT female connection is desired, a reducer bushing should be used. Included in the box is a 1" NPT male to 3/4" NPT female and 1" NPT male to 1/2" NPT female hex reducer bushing. Install the male 1" NPT thread into the body as shown in Figure 1 using a thread sealant.

### Fusion/Powder Coated Valves

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#### **CAUTION!**

**Valves with fusion/powder coated exterior paint require flat washers to be installed under the flange nuts when installing the valve to the pipeline flange to prevent the paint from cracking or chipping.**

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**APCO ARV Clean Water Air Release Valves**

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## Maintenance

Air Release Valves are automatic in operation and require very little or no maintenance. It is recommended that they be checked visually semi-annually for leakage. A malfunction of the valve will be evident by leakage of the media through the small orifice. Should a malfunction occur, the following steps should be taken to repair the valve.

### ***Cleaning of Seat Orifice***

See Figures 1 thru 8 for part identification.

**WARNING!**

**Servicing the Air Valve while the pipeline is under pressure can cause personal injury or equipment damage. Relieve pipeline pressure or shut off isolation valve before servicing the Air Valve.**

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1. Relieve pipeline pressure or shut off isolation valve at inlet to Air Release Valve.
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**WARNING!**

**Do not completely remove pipe plug or cover screws while the valve is under pressure.**

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2. For ARV-55, ARV-65, ARV-200A, ARV-200, ARV-205, ARV-206 and ARV 207 loosen pipe plug on body (R1) or cover (R2) to relieve internal pressure. **Do not completely remove pipe plug while the valve is under pressure.**
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**For ARV-50A Valves:** Loosen the cover bolts (R4) to allow internal pressure to escape. Once pressure is completely released, re-tighten cover screws. **Do not completely remove cover screws while the valve is under pressure.**

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3. Remove pipe plug. (Except ARV-50A)
4. Connect air or preferably water to orifice outlet and blow down into valve to clean any sediment that may be clogging orifice.
5. Disconnect air or water connection from orifice outlet.
6. Replace and tighten pipe plug. (Except ARV-50A)
7. Open isolation valve on inlet to Air Release Valve. Valve is now back in service. If this procedure has not remedied the problem, proceed with disassembly.

### ***Disassembly Procedure***

See Figures 1 thru 8 for part identification.

**WARNING!**

**Servicing the Air Valve while the pipeline is under pressure can cause personal injury or equipment damage. Relieve pipeline pressure or shut off isolation valve before servicing the Air Valve.**

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1. Relieve pipeline pressure or shut off isolation valve at inlet to Air Release Valve.

### Maintenance *(Continued)*

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#### **WARNING!**

**Do not completely remove pipe plug or cover screws while the valve is under pressure.**

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2. Loosen cover bolts (R4) to allow internal pressure to escape.
3. Remove cover bolts (R4) and cover (R2). All internals are attached to cover except ARV-55 and 65.
4. **For ARV-55 and 65 valves:** Unscrew side plug (R32) to remove float (R14) and needle (R7). To remove seat (R6), unscrew it from orifice outlet with a flat bar 1/8" t X 1/2" w.
5. If cover gasket (R3) is torn or damaged, it must be replaced. Clean flange surfaces of cover (R2) and body (R1).
6. Inspect sealing surface of needle (R7) and seat (R6) for nicks, wear or sediment coating from chemicals in the media.
7. Clean or replace needle (R7) and seat (R6).
8. Inspect float (A14) to insure that it is not damaged or that it does not have liquid in it.
9. Inspect all connections of linkage for excessive wear.
10. Clean all surfaces before re-assembly.

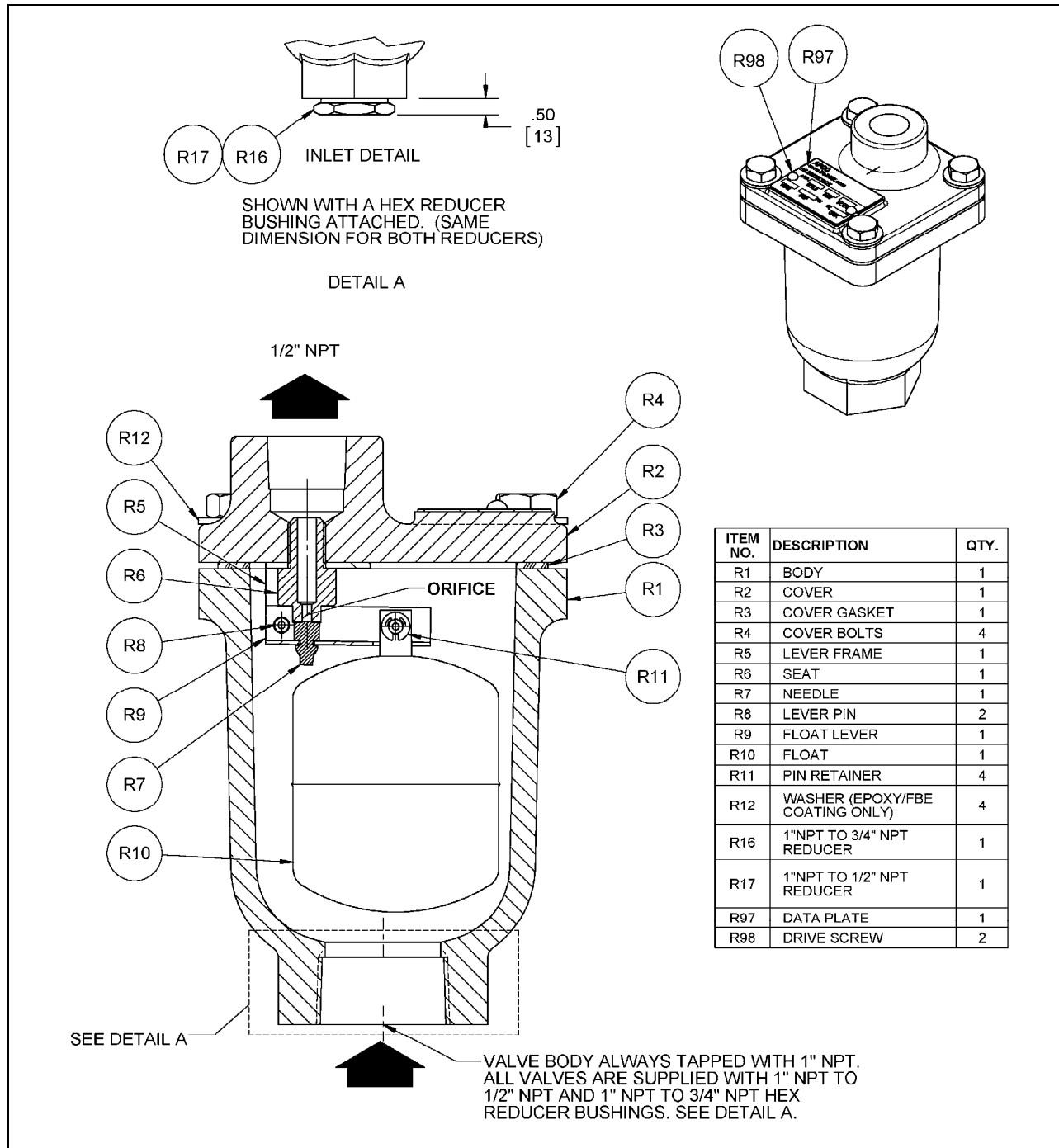
### **Assembly Procedure**

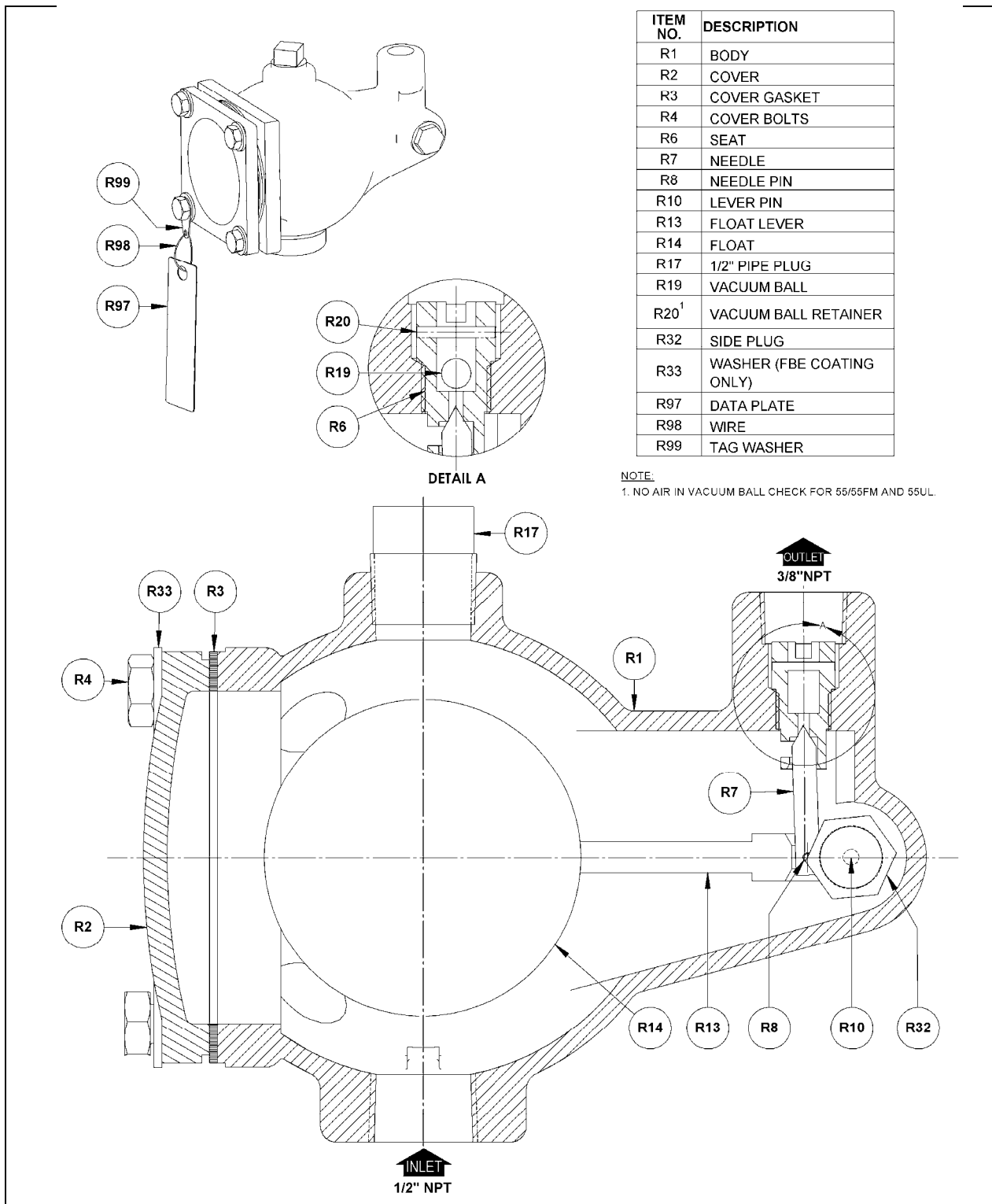
See Figures 1 thru 8 for part identification.

1. Re-assemble in the opposite order as disassembly procedure.
2. Assemble cover (R2) to body (R1), installing new gasket (R3) if necessary. Tighten cover bolts (R4) opposite each other in rotation.
3. Open isolation valve on inlet to Air Release Valve. Valve is now back in service.

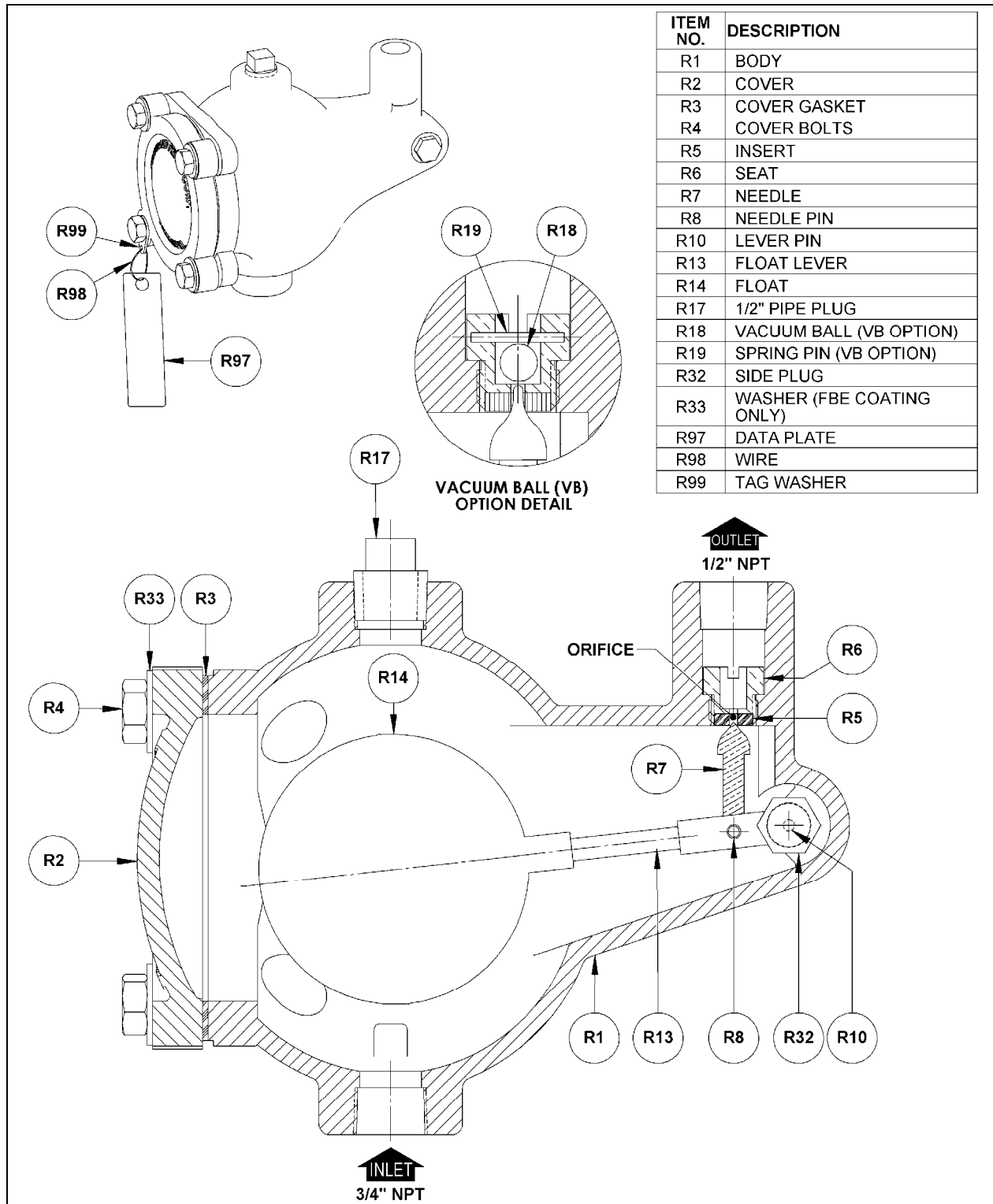
### Operation

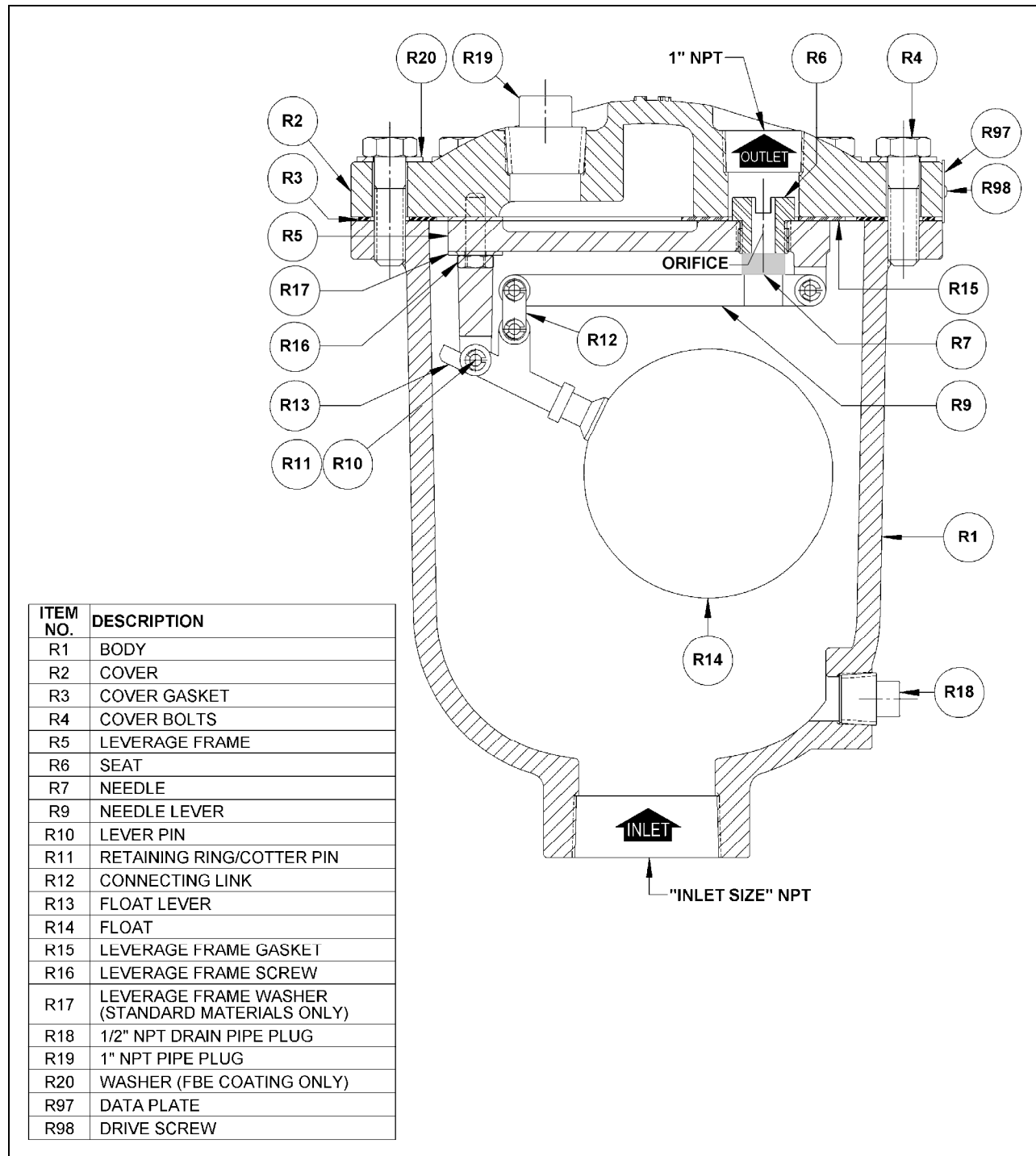
The Air Release Valve is automatic in operation. They have much smaller orifices than Air/Vacuum Valves. They release small pockets of air that gather at the high points of a system after it is filled and under pressure. The Air Release Valve has the ability to open against internal pressure because it has a small orifice and a leverage mechanism that multiplies the force of the float. This force must be greater than the internal pressure across the orifice in order to open the orifice when a pocket of air needs to be vented.

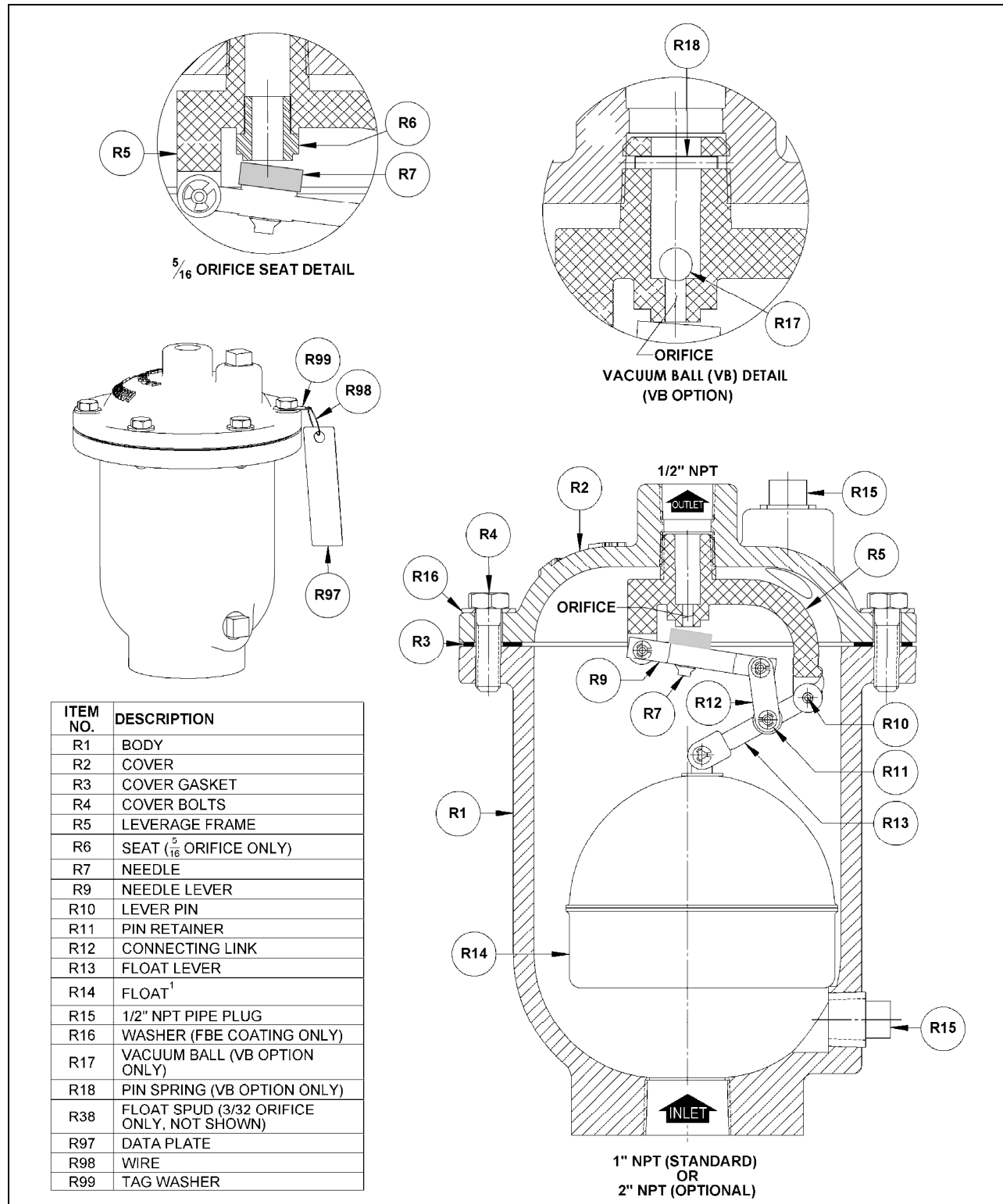
**APCO ARV Clean Water Air Release Valves****Drawings****Figure 1: ARV-50A Clean Water Air Release Valve**

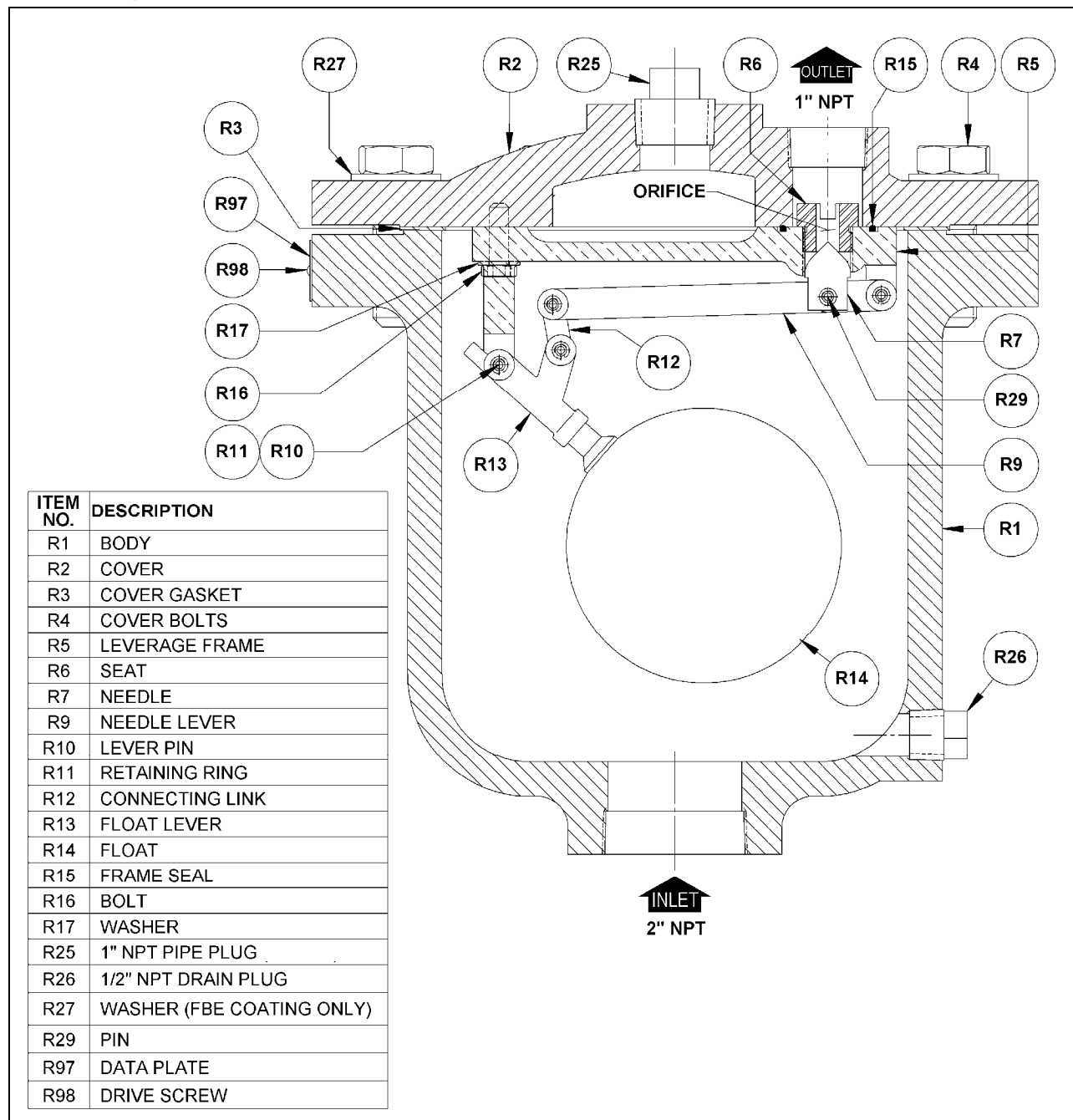
**Drawings (Continued)**

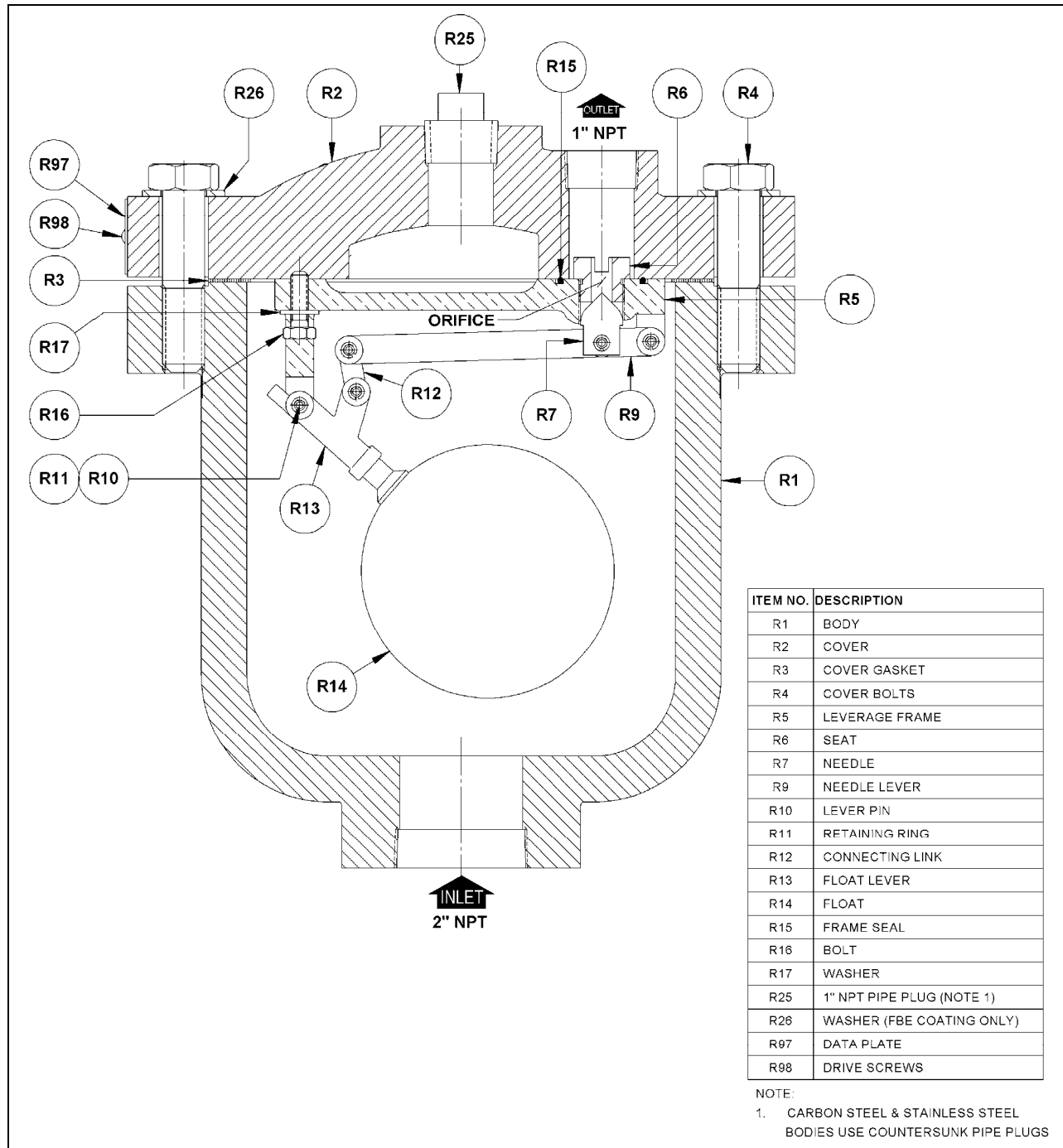


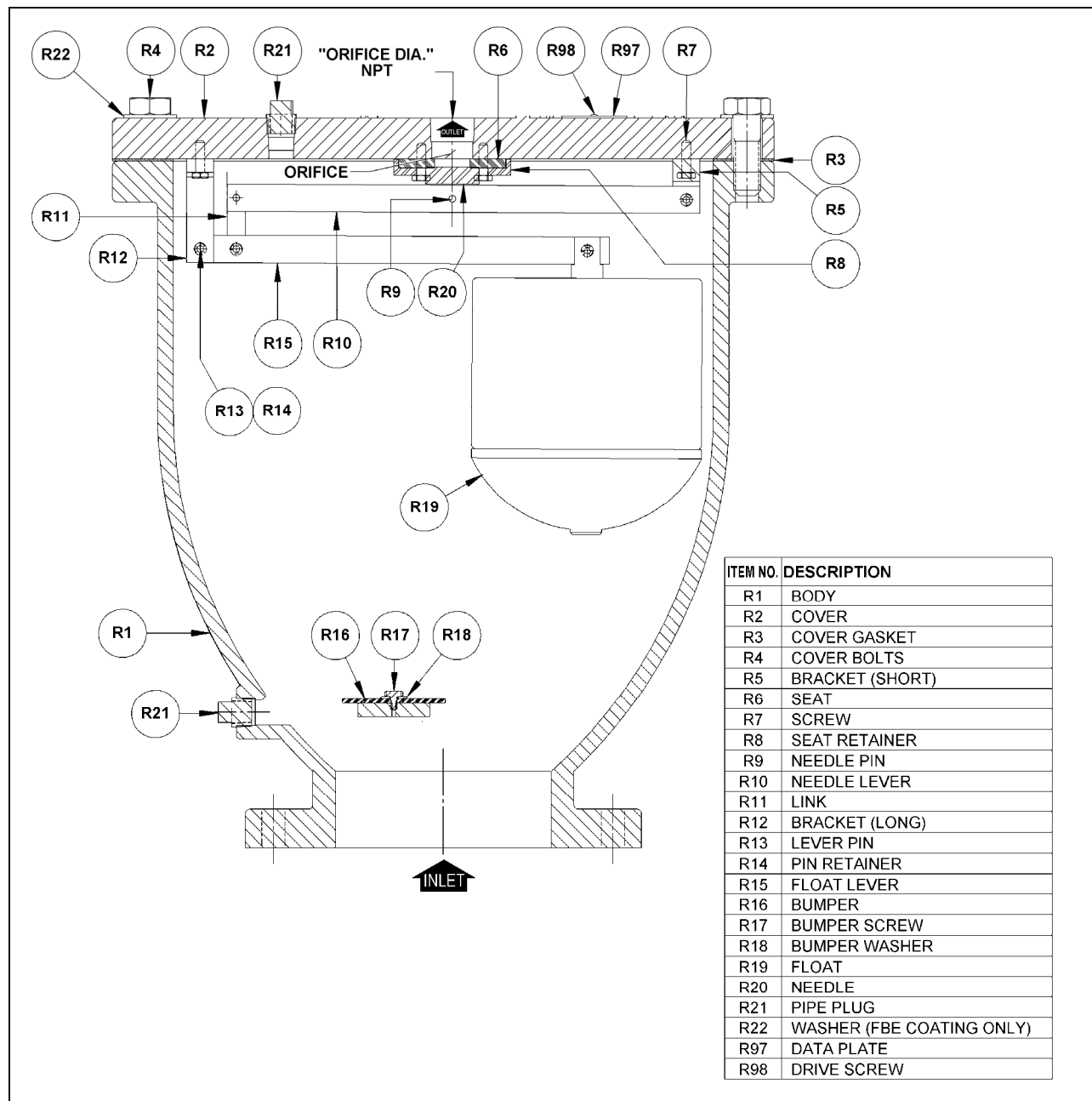
**APCO ARV Clean Water Air Release Valves****Drawings (Continued)**

**Figure 4: ARV-200 Clean Water Air Release Valve**

**APCO ARV Clean Water Air Release Valves****Drawings (Continued)****Figure 5: ARV-200A Clean Water Air Release Valve**

**Drawings (Continued)****Figure 6: ARV-205 Clean Water Air Release Valve**

**APCO ARV Clean Water Air Release Valves****Drawings (Continued)****Figure 7: ARV-206 Clean Water Air Release Valve**

**Drawings (Continued)****Figure 8: ARV-207 Clean Water Air Release Valve**

**APCO ARV Clean Water Air Release Valves**

## Troubleshooting

Condition	Possible Cause	Corrective Action
Valve leaks at flange joint.	Loose flange bolting.	Tighten flange bolting.
	Blown flange gasket.	Replace flange gasket.
	Damaged flange face/s or improper flange connections.	Repair flange, replace valve body or adjust flange connections.
Valve leaks out of outlet port.	Dirty needle.	Clean needle.
	Worn needle.	Replace needle.
	Float has liquid in it.	Replace float.
	Dirty seat and/or float.	Clean seat and/or float.
	Worn seat and/or float.	Replace seat and/or float.

## Guarantee

Products, auxiliaries and parts thereof of DeZURIK, Inc. manufacture are warranted to the original purchaser for a period of twenty-four (24) months from date of shipment from factory, against defective workmanship and material, but only if properly installed, operated and serviced in accordance with DeZURIK, Inc. recommendations. Repair or replacement, at our option, for items of DeZURIK, Inc. manufacture will be made free of charge, (FOB) our facility with removal, transportation and installation at your cost, if proved to be defective within such time, and this is your sole remedy with respect to such products. Equipment or parts manufactured by others but furnished by DeZURIK, Inc. will be repaired or replaced, but only to the extent provided in and honored by the original manufacturers warranty to DeZURIK, Inc., in each case subject to the limitations contained therein. No claim for transportation, labor or special or consequential damages or any other loss, cost or damage shall be allowed. You shall be solely responsible for determining suitability for use and in no event shall DeZURIK, Inc. be liable in this respect. DeZURIK, Inc. does not guarantee resistance to corrosion, erosion, abrasion or other sources of failure, nor does DeZURIK, Inc. guarantee a minimum length of service. Your failure to give written notice to us of any alleged defect under this warranty within twenty (20) days of its discovery, or attempts by someone other than DeZURIK, Inc. or its authorized representatives to remedy the alleged defects therein, or failure to return product or parts for repair or replacement as herein provided, or failure to install and operate said products and parts according to instructions furnished by DeZURIK, Inc., or misuse, modification, abuse or alteration of such product, accident, fire, flood or other Act of God, or failure to pay entire contract price when due shall be a waiver by you of all rights under this warranty.

The foregoing guarantee shall be null and void if, after shipment from our factory, the item is modified in any way or a component of another manufacturer, such as but not limited to, an actuator is attached to the item by anyone other than DeZURIK, Inc. Factory Service personnel. All orders accepted shall be deemed accepted subject to this limited warranty, which shall be exclusive of any other or previous Warranty, and this shall be the only effective guarantee or warranty binding on DeZURIK, Inc., despite anything to the contrary contained in the purchase order or represented by any agent or employee of DeZURIK, Inc., in writing or otherwise, notwithstanding, including but not limited to implied warranties.

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## Sales and Service

For information about our worldwide locations, approvals, certifications and local representative:

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