

Technical Information

STA800 SmartLine Absolute Pressure Specification 34-ST-03-85, November 2018



Introduction

Part of the SmartLine® family of products, the STA800 and STA80L are high performance absolute pressure transmitters featuring piezoresistive sensor technology combining pressure sensing with on chip temperature compensation capabilities providing high accuracy, stability and performance over a wide range of application pressures and temperatures. The SmartLine family is also fully tested and compliant with Experion® PKS providing the highest level of compatibility assurance and integration capabilities. SmartLine easily meets the most demanding application needs for pressure measurement applications.

Best in Class Features:

- o Accuracy up to 0.025 %
- Stability up to 0.01% of URL per year for ten years
- o Automatic temperature compensation
- o Rangeability up to 100:1
- Response times as fast as 80ms
- o Multiple local display capabilities
- o External zero, span, & configuration capability
- o Polarity insensitive electrical connections
- o Comprehensive on-board diagnostic capabilities
- Integral Dual Seal design for safety based on ANSI/NFPA 70-202 and ANSI/ISA 12.27.0
- o Full compliance to SIL 2/3 requirements as a standard.
- Modular design characteristics
- o Available with 15-year warranty
- Plugged Impulse Line Detection Option
- Dual/Triple Calibration Option (HART & Fieldbus Only)



Figure 1 – STA800 Absolute Pressure Transmitters feature field-proven piezoresistive sensor technology

Communications/Output Options:

- o 4-20mA dc
- Honeywell Digitally Enhanced (DE)
- o HART® (version 7.0)
- o FOUNDATION™ Fieldbus

All transmitters are available with the above listed communications protocols.

Span & Range Limits:

Model	URL mmHgA (mbarA)	LRL mmHgA (mbarA)	Min Span mm HgA (mbarA)	MAWP mmHgA (mbarA)
STA822/82L	780 (1040)	0 (0)	50 (65)	780 (1040)
Model	psia (barA)	psi (barA)	psi (barA)	psia (barA)
STA840/84L	500 (35)	0 (0)	5 (.35)	500 (35)
STA87L	3000 (210)	0 (0)	30 (2.1)	3000 (210)

Description

The SmartLine family of gauge pressure, differential pressure, and absolute pressure transmitters is designed around a high performance piezo-resistive sensor. This one sensor actually integrates multiple sensors linking process pressure measurement with on-board static pressure (DP Models) and temperature compensation measurements resulting in the best total performance available. This level of performance allows the ST 800 to replace virtually any competitive transmitter available today. ($\sqrt{}$)

Unique Indication/Display Options

The ST 800 modular design accommodates a basic alphanumeric LCD display or a unique advanced graphics LCD display with many unparalleled features.

Basic Alphanumeric LCD Display Features

- o Modular (may be added or removed in the field)
- o 0, 90,180, & 270 degree position adjustments
- Configurable (HART only) and standard (Pa, KPa, MPa, KGcm2, Torr, ATM, inH₂O, mH₂O, bar, mbar, inH₂O, inHG, FTH₂O, mmH₂O, mm HG, & psi) measurement units
- o 2 Lines 16 Characters (4.13H x 1.83W mm)
- Square root output indication

Advanced Graphics LCD Display Features

- Modular (may be added or removed in the field)
- o 0, 90, 180, & 270 degree position adjustments
- o Standard and custom measurement units available.
- Up to eight display screens with 3 formats are possible (Large PV with Bar Graph or PV with Trend Graph)
- o Configurable screen rotation timing (1 to 30 sec)
- Display Square Root capabilities may be set separately from the 4-20mA dc output signal
- Unique "Health Watch" indication provides instant visibility of diagnostics
- Multiple language capability. (EN, GE, FR, IT, SP, RU, TR, CN and JP)

Diagnostics

SmartLine transmitters all offer digitally accessible diagnostics which aid in providing advanced warning of possible failure events minimizing unplanned shutdowns, providing **lower overall operational costs**

Configuration Tools

Integral Three Button Configuration Option

Suitable for all electrical and environmental requirements, SmartLine offer the ability to configure the transmitter and display via three externally accessible buttons when either display option is selected. Zero/span capabilities are also optionally available via these buttons with or without selection of a display option.

Hand Held Configuration

SmartLine transmitters feature two-way communication and configuration capability between the operator and the transmitter. This is accomplished via Honeywell's field-rated Multiple Communication Configurator (MCT404). The MCT404 is capable of field configuring DE and HART Devices and can also be ordered for use in intrinsically safe environments. All Honeywell transmitters are designed and tested for compliance with the offered communication protocols and are designed to operate with any properly validated hand held configuration device.

Personal Computer Configuration

Honeywell's SCT 3000 Configuration Toolkit provides an easy way to configure Digitally Enhanced (DE) instruments using a personal computer as the configuration interface. Field Device Manager (FDM) Software and FDM Express are also available for managing HART & Fieldbus device configurations.

System Integration

- SmartLine communications protocols all meet the most current published standards for HART/DE/Fieldbus.
- Integration with Honeywell's Experion PKS offers the following unique advantages.
 - o Transmitter messaging
 - o Maintenance mode indication
 - o Tamper reporting
 - o FDM Plant Area Views with Health summaries
 - All ST 800 units are Experion tested to provide the highest level of compatibility assurance

Modular Design

To help contain maintenance & inventory costs, all ST 800 transmitters are modular in design supporting the user's ability to replace meter bodies, add indicators or change electronic modules without affecting overall performance or approval body certifications. Each meter body is uniquely characterized to provide in-tolerance performance over a wide range of application variations in temperature and pressure and due to the Honeywell advanced interface, electronic modules may be swapped with any electronics module without losing in-tolerance performance characteristics.

Modular Features

- Meter body replacement
- Exchange/replace electronics/comms modules*
- o Add or remove integral indicators*
- Add or remove lightning protection (terminal connection)*
- * Field replaceable in all electrical environments (including IS) except flameproof without violating agency approvals.

With no performance effects, Honeywell's unique modularity results in *lower inventory needs and lower overall operating costs.*

Plugged Impulse Line Detection:

STA800 models are offered with a PILD option which provides indication of a plugged impulse line or process connection. When used in conjunction with a basic or advanced display, a non-critical diagnostic indication appears on the integral display. For units without an integral display, an indication can be seen via the host or hand held device when HART Protocol is utilized.

Dual/Triple Calibration:

STA800 models are optionally offered with multiple calibrations. In lieu of a standard factory calibration, units can be supplied with 1, 2, or 3 customer specified calibrations. These calibrations are stored in the meter body and provide users with factory calibrated performance at up to three different calibrated ranges. This increases application flexibility without requiring any costly recalibration or additional inventory.

Performance Specifications

Reference Accuracy:(conformance to +/-3 Sigma)

Model	URL	LRL		Maximum Turndown Ratio	Stability (% URL/ Year for 10 years)	Reference Accuracy % Span ^{1,2}
STA822	780 mmHgA (1040 mbarA)	0.0 mmHgA (0.0 mbarA)	50 mmHgA (65 mbarA)	15:1	0.010	0.055/0.025%
STA840	500 psia (35 barA)	0.0 mmHgA (0.0 mbarA)	5 psia (0.35 barA)	100:1		
STA82L	780 mmHgA (1040 mbarA)	0.0 mmHgA (0.0 mbarA)	50 mmHgA (65 mbarA)	15:1	0.015	0.055%
STA84L	500 psia (35 barA)	0.0 mmHgA (0.0 mbarA)	5 psia (0.35 barA)	100:1	0.010	0.055/0.0359/
STA87L	3000 psi (210 barA)	0.0 mmHgA (0.0 mbarA)	30 psia (2.1 barA)	100:1	0.010	0.055/0.025%

Zero and span may be set anywhere within the listed (URL/LRL) range limits

Accuracy at Specified Span and Temperature: (Combined Zero & Span, conformance to +/-3 Sigma)

Total Performance (% of Span):

Total Performance Calculation: = $\pm -\sqrt{(Accuracy)^2 + (Temperature Effect)^2}$

Standard Accuracy Total Performance Examples (for comparison): @ 5:1 Turndown, +/-50 °F (28°C) shift

 STA822 @ 156 mmHgA: 0.256% of span
 STA82L @ 156 mmHgA: 0.451% of span

 STA840 @ 100 psia: 0.074% of span
 STA84L @ 100 psia: 0.081% of span

 STA87L @ 600 psia: 0.081% of span

Typical Calibration Frequency:

Calibration verification is recommended every four (4) years.

Notes:

- 1. Terminal Based Accuracy Includes combined effects of linearity, hysteresis, and repeatability. Analog output adds 0 .005% of span.
- 2. For zero based spans and reference conditions of: $25 \,^{\circ}\text{C}$ (77oF), 10 to 55% RH, and 316 Stainless Steel barrier diaphragm.

				Accura (% of \$			Eff	erature ect n/50°F)
	Model	URL	For Spans Below	А	В	C (see URL units)	D	E
	STA822	780 mmHgA (1040 mbarA)	8:1	0.015	0.04	90 (120)	0.050	0.040
Standard Accuracy	STA840	500 psia (35 barA)	25:1			20 (1.4)	0.025	0.005
Standard Accuracy	STA82L	780 mmHgA (1040 mbarA)	5:1			140 (187)	0.050	0.080
Sta	STA84L	500 psia (35 barA)	25:1			20 (1.4)	0.025	0.007
	STA87L	3000 psi (210 barA)	10:1			300 (35)	0.025	0.007
۶,۲	STA822	780 mmHgA (1040 mbarA)	50:1			90 (120)	0.050	0.040
High Accuracy Option	STA840	500 psia (35 barA)	16:1	0.015	0.01	20 (1.4)		0.005
Hi CCL	STA84L	500 psia (35 barA)	10:1	0.013	0.01	20 (1.4)	0.025	0.007
₹ `	STA87L	3000 psi (206.8 barA)	10:1			300 (35)		0.007
			Turn Down Effect			Temp	Effect	
				± A + B	Span /		± D + E	\(\begin{pmatrix} \text{URL} \\ \text{Span} \\ \text{28°C (50°F)} \end{pmatrix}

Operating Conditions - All Models

Parameter	Refer Cond	ence lition	Rated C	ondition			tation and rage	
	°C	°F	°C	°F	°C	°F	°C	°F
Ambient Temperature ¹	25±1	77±2	-40 to 85	-40 to 185	-40 to 85	-40 to 185	-55 to 120	-67 to 248
Meter Body Temperature ²								
STA822/STA82L	25±1	77±2	See F	igure 2	See Fig	gure 2	-55 to 125	-67 to 257
STA840, 84L, 87L	25±1	77±2	-40 to 110	-40 to 230	-40 to 125	-40 to 257	-55 to 125	-67 to 257
Humidity %RH	10 to	10 to 55 0 to 100		0 to 100		0 to 100		
Vacuum Region - Minimum Pressure STA822, 82L, 840,84L, 87L	See Figure 2. Operate within specifications above 25 mmHgA (33 mbarA). Short term ³ exposure to ful vacuum will not result in damage.				to full			
Supply Voltage, Current, and Load Resistance (HART & DE)	10.8 to 42.4 Vdc at terminals (IS versions limited to 30 Vdc) 0 to 1,440 ohms (as shown in Figure 3)							
Maximum Allowable Working Pressure (MAWP) ⁴ , ⁵	STA822, 82L = 780 mmHgA, 1,040 mbarA STA840, 84L = 500 psia, 35 barA STA87L = 3,000 psia, 210 barA							

 $^{^1}$ LCD Display operating temperature -20°C to +70°C $\,$ Storage temperature -30°C to 80°C.

 $^{^2}$ Silicone 704 minimum temperature rating is 0°C (32°F $\,$

³ Short term equals 2 hours at 70°C (158°F)

 $^{^4}$ Units can withstand overpressure of 1.5 x MAWP without damage

 $^{^{\}rm 5}$ Consult factory for MAWP of ST 700 transmitters with CRN approval

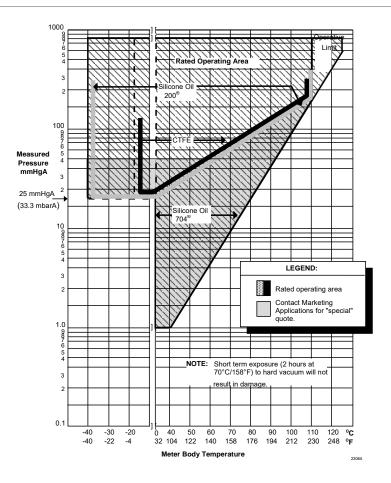


Figure 2 - Measured pressure versus meter body temperature chart for STA722, 72L

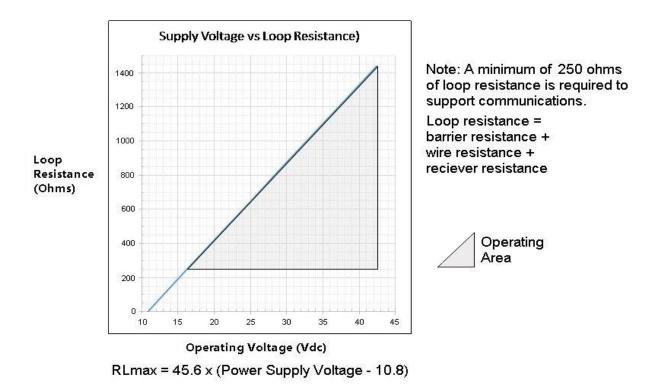


Figure 3 - Supply voltage and loop resistance chart & calculations

Performance Under Rated Conditions - All Models

Parameter	Description		
Analog Output Digital Communications:	Honeywell DE, HART	(HART & DE Transmitters of protocol or Foundation ective of protocol have pola	Fieldbus ITK 6.0.1 compliant
HART & DE Output Failure Modes		Honeywell Standard:	NAMUR NE 43 Compliance:
(NAMUR for DE Units requires selecting display and configuration buttons or factory configuration)	Normal Limits: Failure Mode:	3.8 – 20.8 mA ≤ 3.6 mA and ≥ 21.0 mA	3.8 – 20.5 mA ≤ 3.6 mA and ≥ 21.0 mA
Supply Voltage Effect	0.005% of span per vo	olt.	
Transmitter Turn on Time (includes power up & test algorithms)	HART or DE: 2.5 se Foundation Fieldbu		
Response Time (delay + time constant)	DE/HART Proto		ATION Fieldbus (Host Dependant)
Damping Time Constant	,		rements. Default Value: 0.5 seconds 32 seconds. Default Value: 0.48 seconds
Vibration Effect	Less than +/- 0.1% of Per IEC60770-1 field acceleration)	, ,	vel (10-2000Hz: 0.21 displacement/3g max
Electromagnetic Compatibility	Meets IEC61326		

Materials Specifications (see model selection guide for availability/restrictions with various models)

Parameter	Description
Barrier Diaphragms Material	STA800 : 316L SS, Hastelloy [®] C-276 ² , Monel [®] 400 ³ , Tantalum, Gold-plated 316L SS, Gold-plated Hastelloy [®] C-276, Gold-plated Monel [®] 400
	STA80L : 316L SS, Hastelloy C-276
Process Head Material	STA800: Carbon Steel (Zinc Plated) 5, 316 SS ⁴ , Hastelloy® C-2766, Monel® 400 7
	STG80L: 316L SS, Hastelloy C-276 ⁶
Vent/Drain Valves & Plugs ¹	STA800 : 316 SS ⁴ , Hastelloy C-276 ² , Monel 400 ⁷
	STA80L: N/A
Head Gaskets	STA800: Glass-filled PTFE standard. Viton® and graphite are optional. STA80L: N/A
Meter Body Bolting	STA800: Carbon Steel (Zinc plated) standard. Options include 316 SS, NACE A286 SS bolts and nuts or NACE A286 SS bolts and 304 SS nuts STA80L: N/A
Mounting Bracket	Carbon Steel (Zinc-plated) or 304 Stainless Steel or 316Stainless Steel. See Figure 4 & Figure 5
Fill Fluid	Silicone 200, CTFE or Silicone 704
Electronic Housing	Pure Polyester Powder Coated Low Copper (<0.4%)-Aluminum. Meets NEMA 4X, IP66, IP67 and NEMA 7 (explosion proof). All stainless steel housing is optional.
Process Connections	STA800: ½ -inch NPT(female), DIN 19213 (standard)
	STA80L: $\frac{1}{2}$ -inch NPT(female), $\frac{1}{2}$ -inch NPT male, $\frac{9}{16}$ Aminco, DIN19213, G $\frac{1}{2}$ -B Male threaded
Wiring	Accepts up to 16 AWG (1.5 mm diameter).
Dimensions	See Figure 4 & Figure 5
Net Weight	STA800: 8.3 pounds (3.8 Kg). STA80L: 3.6 pounds (1.6 Kg) with Aluminum Housing

¹ Vent/Drains are sealed with Teflon®

 $^{^3}$ Monel $^{\tiny{\circledR}}$ 400 or UNS N04400

² Hastelloy[®] C-276 or UNS N10276

 $^{^{\}rm 4}\,$ Supplied as 316 SS or as Grade CF8M, the casting equivalent of 316 SS.

⁵ Carbon Steel heads are zinc-plated and not recommended for water service due to hydrogen migration. For that service, use 316 stainless steel wetted Process Heads.

6 Hastelloy® C-276 or UNS N10276. Supplied as indicated or as Grade CW12MW, the casting equivalent of Hastelloy® C-276

⁷ Monel[®] 400 or UNS N04400. Supplied as indicated or as Grade M30C, the casting equivalent of Monel[®] 400

Communications Protocols & Diagnostics

HART Protocol

Version: HART 7
Power Supply

Voltage: 10.8 to 42.4 Vdc at terminals Load: Maximum 1440 ohms See **Figure 3**

Minimum Load: 0 ohms. (For handheld communications a

minimum load of 250 ohms is required)

Foundation Fieldbus (FF)

Power Supply Requirements

Voltage: 9.0 to 32.0Vdc at terminals Steady State Current: 17.6mAdc Software Download Current: 27.4mAdc

Available Function Blocks

Block Type	Qty	Execution Time
Resource	1	n/a
Transducer	1	n/a
Diagnostic	1	n/a
Analog Input	1*	30 ms
PID w/Autotune	1	45 ms
Integrator	1	30 ms
Signal Char (SC)	1	30 ms
LCD Display	1	n/a
Flow Block	1	30 ms
Input Selector	1	30 ms
Arithmetic	1	30 ms

* Al block may have two (2) additional instantiations.
All available function blocks adhere to FOUNDATION
Fieldbus standards. PID blocks support ideal & robust PID
algorithms with full implementation of Auto-tuning.

Link Active Scheduler

Transmitters can perform as a backup Link Active Scheduler and take over when the host is disconnected. Acting as a LAS, the device ensures scheduled data transfers typically used for the regular, cyclic transfer of control loop data between devices on the Fieldbus.

Number of Devices/Segment

Entity IS model: 6 devices/segment

Schedule Entries

18 maximum schedule entries

Number of VCR's: 24 max

Compliance Testing: Tested according to ITK 6.0.1

Software Download

Utilizes Class-3 of the Common Software Download procedure as per FF-883 which allows the field devices of any manufacturer to receive software upgrades from any host.

Honeywell Digitally Enhanced (DE)

DE is a Honeywell proprietary protocol which provides digital communications between Honeywell DE enabled field devices and Hosts.

Power Supply

Voltage: 10.8 to 42.4 Vdc at terminals Load: Maximum 1440 ohms See **Figure 3**

Standard Diagnostics

ST 800 top level diagnostics are reported as either critical or non-critical and readable via the DD/DTM tools or integral display as shown below.

Critical Diagnostics		
HART DD/DTM tools	Advanced Display	Basic Display
Electronic Module DAC Failure	Electronics Module fault	Electronics Module fault
Meter Body NVM Corrupt	Meterbody fault	Meterbody fault
Config Data Corrupt	Electronics Module fault	Electronics Module fault
Electronic Module Diag Failure	Electronics Module fault	Electronics Module fault
Meter Body Critical Failure	Meterbody fault	Meterbody fault
Sensor Comm Timeout	Meterbody Comm fault	Meterbody Comm fault

Non-Critical Diagnostics		
HART DD/DTM tools	Advanced Display	Basic Display
Display Failure	n/a	n/a
Electronic Module Comm Failure	n/a	n/a
Meter Body Excess Correct	Zero Correct (OK or EXCESSIVE) Span Correct (OK or EXCESSIVE)	n/a
Sensor Over Temperature	Meterbody Temp (OK, OVER TEMP)	n/a
Fixed Current Mode	Analog Out mode (Fixed or Normal)	n/a
PV Out of Range	Primary PV (OK or OVERLOAD)	n/a
No Factory Calibration	Factory Cal (OK, NO FACTORY CAL)	n/a
No DAC Compensation	DAC Temp Comp (OK, NO COMPENSATION)	n/a
LRV Set Error – Zero Config Button	n/a	n/a
URV Set Error – Span Config Button	n/a	n/a
AO Out of Range	n/a	n/a
Loop Current Noise	n/a	n/a
Meter Body Unreliable Comm	Meterbody Comm (OK, SUSPECT)	n/a
Tamper Alarm	n/a	n/a
No DAC Calibration	n/a	n/a
Sensor Supply Voltage Low	Supply Voltage (OK, LOW, or HIGH)	n/a

Refer to ST 800 diagnostics tech note for additional level diagnostics.

Other Certification Options

Materials

NACE MRO175, MRO103, ISO15156

Approval Certifications:

AGENCY	TYPE OF PROTECTION	COMM. OPTION	FIELD PARAMETERS	AMBIENT TEMP (Ta)
	Explosion proof: Class I, Division 1, Groups A, B, C, D; Dust Ignition Proof: Class II, III, Division 1, Groups E, F, G; T6T5 Class I, Zone 0/1, AEx db IIC T6T5 Ga/Gb Class II, Zone 21, AEx tb IIIC T95° Db	All	Note 1	T5: -50 °C to 85°C T6: -50 °C to 65°C
FM Approvals™ USA	Intrinsically Safe: Class I, II, III, Division 1, Groups A, B, C, D, E, F, G: T4	4-20 mA / DE/ HART	Note 2a	-50 °C to 70°C
USA	Class I, Zone O, AEx ia IIC T4 Ga FISCO Field Device (Only for FF Option) Ex ia IIC T4 Ga; Ex ic IIC T4 Gc	Foundation Fieldbus	Note 2b	-50 °C to 70°C
	Nonincendive: Class I, Division 2, Groups A, B, C, D locations, T4 Class I, Zone 2, AEx nA IIC T4 Gc	4-20 mA / DE/ HART/ Foundation Fieldbus	Note 1	-50 °C to 85°C
	Enclosure: Type 4X/ IP66/ IP67	All	All	-
	Explosion Proof: Class I, Division 1, Groups A, B, C, D; Dust Ignition Proof: Class II, III, Division 1, Groups E, F, G; T6T5 Class I Zone 1 AEx db IIC T6T5 Ga/Gb Ex db IIC T6T5 Ga/Gb Zone 22 AEx tb IIIC T95° Db Ex tb IIIC T95° Db	All	Note 1	T5: -50 °C to 85°C T6: -50 °C to 65°C
Canadian Standards Association (CSA) USA and	Intrinsically Safe: Class I, II, III, Division 1, Groups A, B, C, D, E, F, G; T4 Class I Zone 0 AEx ia IIC T4 Ga	4-20 mA / DE/ HART	Note 2a	-50 °C to 70°C
Canada	Ex ia IIC T4 Ga FISCO Field Device (Only for FF Option) Ex ia IIC T4 Ga; Ex ic IIC T4 Gc	Foundation Fieldbus	Note 2b	-50 °C to 70°C
	Nonincendive: Class I, Division 2, Groups A, B, C, D; T4 Class I Zone 0 AEx nA IIC T4 Gc Ex nA IIC T4 Gc	4-20 mA / DE/ HART/ Foundation Fieldbus	Note 1	-50 °C to 85°C
	Enclosure: Type 4X/ IP66/ IP67	All	All	-

Approval Certifications: (Continued)

	Flameproof: II 1/2 G Ex db IIC T6T5 Ga/Gb II 2 D Ex tb IIIC T95° Db	All	Note 1	T5: -50 °C to 85°C T6: -50 °C to 65°C
	Intrinsically Safe: II 1 G Ex ia IIC T4 Ga	4-20 mA / DE/ HART	Note 2a	-50 °C to 70°C
ATEX	FISCO Field Device (Only for FF Option) Ex ia IIC T4 Ga; Ex ic IIC T4 Gc	Foundation Fieldbus	Note 2b	-50 °C to 70°C
	Nonincendive: II 3 G Ex nA IIC T4 Gc	4-20 mA / DE/ HART/ Foundation Fieldbus	Note 1	-50 °C to 85°C
	Enclosure: IP66/ IP67	All	All	-
	Flameproof : Ex db IIC T6T5 Ga/Gb Ex tb IIIC Db T 95°C Db	All	Note 1	T5: -50 °C to 85°C T6: -50 °C to 65°C
	Intrinsically Safe: Ex ia IIC T4 Ga	4-20 mA / DE/ HART	Note 2a	-50 °C to 70°C
IECEx World	FISCO Field Device (Only for FF Option) Ex ia IIC T4 Ga; Ex ic IIC T4 Gc	Foundation Fieldbus	Note 2b	-50 °C to 70°C
	Nonincendive: Ex nA IIC T4 Gc	4-20 mA / DE/ HART/ Foundation Fieldbus	Note 1	-50 °C to 85°C
	Enclosure: IP66/ IP67	All	All	-
	Flameproof : Ex d IIC Ga/Gb T4 Ex tb IIIC Db T 95°C	All	Note 1	-50 °C to 85°C
	Intrinsically Safe: Ex ia IIC Ga T4	4-20 mA / DE/ HART	Note 2a	-50 °C to 70°C
SAEx South Africa	FISCO Field Device (Only for FF Option) Ex ia IIC T4 Ga; Ex ic IIC T4 Gc	Foundation Fieldbus	Note 2b	-50 °C to 70°C
	Nonincendive: Ex nA IIC Gc T4	4-20 mA / DE/ HART/ Foundation Fieldbus	Note 1	-50 °C to 85°C
	Enclosure: IP66/ IP67	All	All	-
	Flameproof: Ex db IIC T6T5 Ga/Gb Ex tb IIIC T 95°C Db	All	Note 1	50 °C to 85°C
INMETRO	Intrinsically Safe: Ex ia IIC T4 Ga	4-20 mA / DE/ HART	Note 2a	50 °C to 70°C
Brazil	FISCO Field Device (Only for FF Option) Ex ia IIC T4 Ga; Ex ic IIC T4 Gc	Foundation Fieldbus	Note 2b	50 °C to 70°C
	Nonincendive: Ex nA IIC T4 Gc	4-20 mA / DE/ HART/ Foundation Fieldbus	Note 1	-50 °C to 85°C
	Enclosure: IP 66/67	All	All	-

Approval Certifications: (Continued)

	Flameproof:			
	Ex d IIC Ga/Gb T4 Ex tb IIIC Db T 85°C	All	Note 1	-50 °C to 85°C
	Intrinsically Safe: Ex ia IIC Ga T4	4-20 mA / DE/ HART	Note 2a	-50 °C to 70°C
NEPSI China	FISCO Field Device (Only for FF Option) Ex ia IIC T4	Foundation Fieldbus	Note 2b	-50 °C to 70°C
	Nonincendive: Ex nA IIC Gc T4	4-20 mA / DE/ HART/ Foundation Fieldbus	Note 1	-50 °C to 85°C
	Enclosure: IP 66/67	All	All	-
EAC	Flameproof: 1 Ex d IIC Ga/Gb T4 Ex tb IIIC Db T 85°C	All	Note 1	-50 °C to 85°C
Russia, Belarus and	Intrinsically Safe: 0 Ex ia IIC Ga T4	4-20 mA / DE/ HART	Note 2a	-50 °C to 70°C
Kazakhstan	FISCO Field Device (Only for FF Option) Ex ia IIC T4	Foundation Fieldbus	Note 2b	-50 °C to 70°C
	Enclosure: IP 66/67	All	All	
Vocate and the state of the sta	Flameproof: Ex d IIC T6T5 Ex tD T 95°C	All	Note 1	T6: Ta= -50 °C to 65°C T5: Ta= -50 °C to 85°C
KOSHA Korea	Intrinsically Safe:	4-20 mA / DE/ HART	Note 2a	Ta= -50 °C to 70°C
	Ex ia IIC T4	Foundation Fieldbus	Note 2b and 2c	Ta= -50 °C to 70°C
	Enclosure: IP66/ IP67	All	All	-

Notes:

1. Operating Parameters:

- 2. Intrinsically Safe Entity Parameters
 - a. Analog/ DE/ HART Entity Values:

Transmitter with Terminal Block Revision E or Later

Note: Transmitter with Terminal Block Revision E or later

The revision is on the label that is on the module. There will be two lines of text on the label:

- First is the Module Part #: 50049839-001 or 50049839-002
- Second line has the supplier information, along with the REVISION:

XXXXXXX-EXXXX, THE "X" is production related, THE POSITION of the "E" IS THE REVISION.

b. Foundation Fieldbus- Entity Values

Transmitter with Terminal Block Revision F or Later

FISCO Field Device Imax= Ii= 380 mA Ci = 0nF Li = 0 Pi =5.32 W

Vmax= Ui = 17.5V

Note: Transmitter with Terminal Block Revision F or later

The revision is on the label that is on the module. There will be two lines of text on the label:

- First is the Module Part #: 50049839-003 or 50049839-004
- Second line has the supplier information, along with the REVISION:

XXXXXXX-EXXXX, THE "X" is production related, THE POSITION of the "E" IS THE REVISION.

Approval Certifications: (Continued)

This certificate defines the certifications covered for the ST 800 Pressure Transmitter family of
products, including the SMV 800 Smart Multivariable Transmitter. It represents the compilation
of the five certificates Honeywell currently has covering the certification of these products into
marine applications.

For ST 800 Smart Pressure Transmitter and SMV800 Smart Multivarible Transmitter

American Bureau of Shipping (ABS) - 2009 Steel Vessel Rules 1-1-4/3.7, 4-6-2/5.15, 4-8-3/13 & 13.5, 4-8-4/27.5.1, 4-9-7/13. Certificate number: 04-HS417416-PDA

Marine Certificates

Bureau Veritas (BV) - Product Code: 389:1H. Certificate number: 12660/B0 BV

Det Norske Veritas (DNV) - Location Classes: Temperature D, Humidity B, Vibration A, EMC B, Enclosure C. For salt spray exposure; enclosure of 316 SST or 2-part epoxy protection with 316 SST bolts to be applied. Certificate number: A-11476

Korean Register of Shipping (KR) - Certificate number: LOX17743-AE001

Lloyd's Register (LR) - Certificate number: 02/60001(E1) & (E2)

SIL 2/3 Certification

IEC 61508 SIL 2 for non-redundant use and SIL 3 for redundant use according to EXIDA and TÜV Nord Sys Tec GmbH & Co. KG under the following standards: IEC61508-1: 2010; IEC 61508-2: 2010; IEC61508-3: 2010.

MEASUREMENT INTRUMENTS DIRECTIVE (MID) 2004/ 22/ EC

Certificate Issued by NMI Certin B.V.

Mechanical Class: M3 Electromagnetic Environment: E3

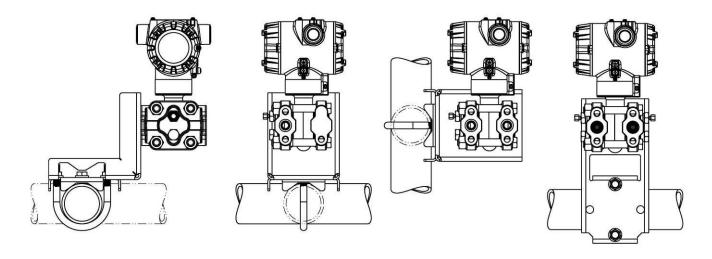
Ambient Temperature Range: -25 °C to + 55 °C

_	
Unit	Custom Calibration
STD820	0 to 1000 mBar
STD830	0 to 7 Bar
STA84L	0 to 35 Bar A
STG84L	0 to 35 Bar
STD870	0 to 100 Bar
STA87L	0 to 100 Bar A
STG87L	0 to 100 Bar

Mounting & Dimensional Drawings)

Reference Dimensions: $\frac{\text{millimeters}}{\text{inches}}$

Mounting Configurations (Dual head design)



Dimensions (Dual head design)

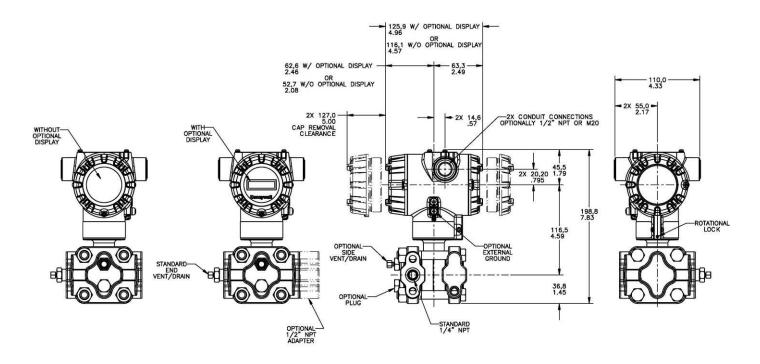
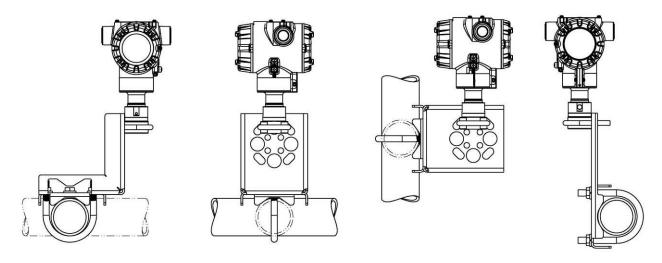


Figure 4 – Typical mounting dimensions of STA822 & STA840 for reference

Reference Dimensions: $\frac{\text{millimeters}}{\text{inches}}$

Mounting Configurations (Inline Designs)



Dimension (Inline Design)

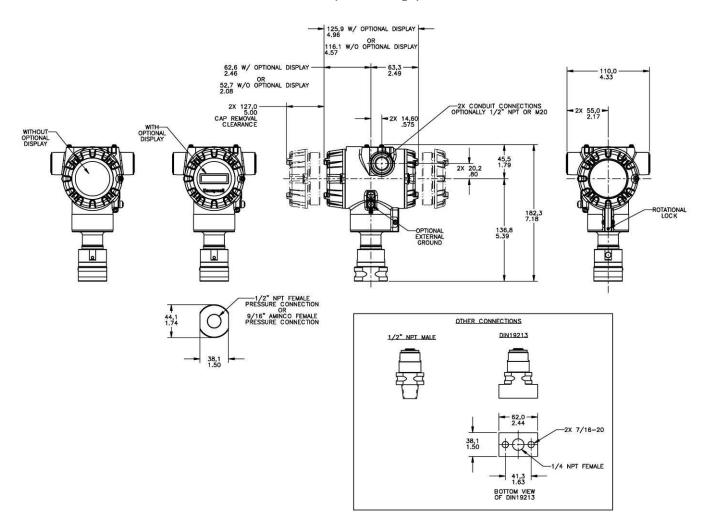


Figure 5 – Typical mounting dimensions of STA82L, STA84L, & STA87L for reference

Model Selection Guide

Model Selection Guides are subject to change and are inserted into the specifications as guidance only.

Min Span

Selection

Model STA800 & STA80L Absolute Pressure Transmitters

URL/Max Span

Model Selection Guide 34-ST-16-85 Issue 19B

KEY NUMBER

KEY NUMBER	URL/Max Span	LRL	Min Span	Units	Selection			
Absolute	780 (1040)	0 (0)	50 (65.0)	mm HgA (mbarA)	STA822	₩		i I
Dual Head	500 (35)	0 (0)	5 (.35)	psia (barA)	STA840	↓		i
	780 (1040)	0 (0)	50 (65.0)	mm HgA (mbarA)	STA82L	\top	\forall	
Absolute	500 (35)	0 (0)	5 (.35)	psia (barA)	STA84L		*	l ↓
In-Line	3000 (210)	0 (0)	30 (2.1)	psia (barA)	STA87L			Ĭ
	3000 (210)	0 (0)	30 (2.1)	psia (bair)	SIAGIL			
TABLE I		METER	BODY SELECT	IONS				
	Process Head/Re	eference Head Mat'I ^{1b}	Barr	ier Diaphragm Material				
			316L SS	--	Δ	*		П
			Hastelloy® C - 2	276	A	*		
			Monel 400®	210	B	*		
	Plated 0	Carbon Steel /	Tantalum		C	а		
	Plated (Carbon Steel			D	a		
			Gold Plated 316		1			
			Gold Plated Ha	•	2			
a. Process			Gold Plated Mo	onel 400	3	*		
Head &			316L SS		E	*	*	*
Diaphragm			Hastelloy C - 2	76	F	*	*	*
Materials	316 Sta	inless Steel /	Monel 400		G	*		
		inless Steel	Tantalum		Н	а		
	010 012	iiiiicaa oleei	Gold Plated 316	6L SS	4	*		
			Gold Plated Has	5	*			
			Gold Plated Mo	6	*			
		0.070./	Hastelloy C - 27		J	*	*	*
		oy C - 276 /	Tantalum	K	а			
	316 Sta	inless Steel	Gold Plated Ha	7	*			
	Moi	nel 400 /	Monel 400		L	а		П
	316 Sta	inless Steel	Gold Plated Mo	onel 400	8	а		i I
	Silicone Oil 200				_1	*	*	*
b. Fill Fluid	Fluorinated Oil C	TEF		2	*	*	*	
	Silicone Oil 704	3	*	*	*			
		ze/Type		Material				ш
	9/16" Aminco		Same as Proce		A	\Box	*	*
c. Process	1/2" NPT (female	a)	Same as Proce		^	*	*	*
Connection	1/2" NPT (male)		Same as Proce			*	*	
•	DIN 19213 (1/4"		Same as Proce		D	*	*	*
	G1/2 B Threaded		Same as Proce		B		*	*
	None	u i ituiig	Same as 1 loce	33 i leau	0	₩	*	*
					C_			
	Carbon Steel 316 SS							i I
d. Bolt/Nuts		NE 4000):#- NIAOE 0	04.00 No.4-		S			
Materials		E A286) with NACE 3 E A286) Bolts & Nuts	04 55 Nuis		^N			
Materials	Monel K500	E AZOO) DOILS & NULS			K	р		
					M	р		
	Super Duplex				D B	p		
	B7M Head Type	Vent Type	Location	Vent Material	<u> </u>	ш		ш
		None Vent Type		None Vent Material	H	т.	*	*
	None	None	None		⁰ -			
a Vant/Dust	Single Ended		None	None	¹ -			
e. Vent/Drain	Single Ended	Standard	Side	Matches Head Material	2_	*		
Type/Location		Center Vent	Side	Stainless Steel Only	3_	t		
	Dual Ended	Standard Vent	End	Matches Head Material ¹	4_	*		
	Dual Ended	Center Vent	End	Stainless Steel Only	5_	t		
	Dual Ended	Standard/Plug	Side/End	Matches Head Material ¹	6_	*		Ш
	None				0		*	*
f. Gasket	Teflon® or PTFE	(Glass Filled)			A	*		
Materials	Viton [®]				В	*		H
	Graphite				C	*		
1 Francis Contrar Otal Handa alta Handa alta Handa O1000 Vant/David A River								

 $^{^{\}rm 1}$ Except Carbon Steel Heads shall use 316SS Vent/Drain & Plugs

^{1a} STA822,840 supplied via 1/2" flange adapter same material as process head except carbon steel shall use 316 SS

^{1b} Reference head available only with Dual head models. In-line models supplied with process head only

TABLE II	Meter Body & Co	onnection Orientation
Head/Connect Orientation	Reversed	High Side Left, Low Side Right ² / Std Head Orientation Low Side Left, High Side Right ² / Std Head Orientation High Side Left, Low Side Right ² / 90 ⁰ Head Rotation

	STA82L STA822 STA840	7		
		\	\downarrow	<u> </u>
	1	*	*	*
ш	2	*		
	3	h		

STA84L & 87L -

TABLE III	AGENCY APPROVALS
	No Approvals Required
	<fm> Explosion proof, Intrinsically Safe, Non-incendive, & Dustproof</fm>
	CSA Explosion proof, Intrinsically Safe, Non-incendive, & Dustproof
	ATEX Explosion proof, Intrinsically Safe & Non-incendive
	IECEx Explosion proof, Intrinsically Safe & Non-incendive
Approvals	SAEx/CCoE Explosion proof, Intrinsically Safe & Non-incendive
	INMETRO Explosion proof, Intrinsically Safe & Non-incendive
	NEPSI Explosion proof, Intrinsically Safe & Non-incendive
	KOSHA Explosion proof, Intrinsically Safe & Non-incendive
	EAC Customs Union(Russia,Belarus,Kazakhstan)Ex Approval, Flame proof, Intrinsically

0	*	*	*
Α	*	*	*
В	*	*	*
С	*	*	*
D	*	*	*
E	*	*	*
F	*	*	*
G	*	*	*
Н	*	*	*
I	*	*	*

TABLE IV		TRANSMITTER ELECTRONICS SELECTIONS			
	M	aterial	Connection	Lightning Protection	
	Polyester Powder Coated Aluminum		1/2 NPT	None	
a. Electronic	Polyester Powd	er Coated Aluminum	M20	None	
Housing	Polyester Powd	er Coated Aluminum	1/2 NPT	Yes	
Material &	Polyester Powd	er Coated Aluminum	M20	Yes	
Connection	316 Stainless	Steel (Grade CF8M)	1/2 NPT	None	
Туре	316 Stainless	Steel (Grade CF8M)	M20	None	
	316 Stainless	Steel (Grade CF8M)	1/2 NPT	Yes	
	316 Stainless Steel (Grade CF8M)		M20	Yes	
	Analog Output		Digital Protocol		
b. Output/	4-20mA dc		HART Protocol		
Protocol	4-20mA dc		DE Protocol		
		none	F	oundation Fieldbus	
	Indicator	Ext Zero, Span & Config Buttons		Languages	
	None	None	•	None	
	None	Yes (Zero/Sp	an Only)	None	
c. Customer	Basic	None	•	EN	
Interface	Basic	Yes		EN	
Selections	Advanced	None	1	EN, GE, FR, IT, SP, RU, TU	
	Advanced	Yes		EN, GE, FR, IT, SP, RU, TU	
	Advanced	None		EN, CH, JP	
	Advanced	Yes		EN, CH, JP	

A	*	*	*
B	*	*	*
C	*	*	*
D	*	*	*
E	*	*	*
F	*	*	*
G	*	*	*
H	*	*	*

H _D_ _F_	* u *	* u *	* u *
0	*	*	*
A	f	f	f
B	*	*	*
C	*	*	*
 D	*	*	*
E	*	*	*

TABLE V	CONFIGURATION SELECTIONS						
	Diagnostics						
a. App S/W	Standard Diagno	Standard Diagnostics					
	Advanced Diagn	ostics (Above with Plu	ugged Impulse De	etection PILD)			
	Write Protect	Fail Mode	High	& Low Output Limits ³			
	Disabled	High> 21.0mAdc	Honeywell Std	(3.8 - 20.8 mAdc)			
b. Output Limit, Failsafe & Write	Disabled	Low< 3.6mAdc	Honeywell Std	(3.8 - 20.8 mAdc)			
Protect Settings	Enabled	High> 21.0mAdc	Honeywell Std	(3.8 - 20.8 mAdc)			
	Enabled	Low< 3.6mAdc	Honeywell Std	(3.8 - 20.8 mAdc)			
Jettings	Enabled	N/A	N/A	Fieldbus or Profibus			
	Disabled	N/A	N/A	Fieldbus or Profibus			
c. General	General Configuration						
Configuration	Factory Standard	t					
Comigaration	Customer Configuration (Unit Data Required)						

1	*	*	*
2	*	*	*
1	f	f	f
2	f	f	f f f
3	f	f	f
4	f	f	f
5 6	g	g	g
6	g	g	g

S	*	*	*
C	*	*	*

² Left side/Right side as viewed from the customer connection perspective

 $^{^{\}rm 3}$ NAMUR Output Limits 3.8 - 20.5mAdc can be configured by the custom

					STA84L, 87I STA82I		٦
					STA822		
TABLE VI		CALIBRATION	& ACCURACY		STA840) -	
	Accuracy Standard	Calibrated Factory Std		Calibration Qty Single Calibration	A	<u> </u>	*
	Standard	Custom (Unit Data F	. ,	Single Calibration	В	* *	*
a. Accuracy and	Standard	Custom (Unit Data F	• •	Dual Calibration	С	* *	*
Calibration	Standard	Custom (Unit Data F	(equired)	Triple Calibration	D		
	High Accuracy	Factory Std		Single Calibration	E	* *	*
	High Accuracy	Custom (Unit Data Required)		Single Calibration	F -	* *	*
	High Accuracy	Custom (Unit Data Required) Custom (Unit Data Required)		Dual Calibration Triple Calibration	G H	s s	s
	High Accuracy	Custom (Onit Data P	tequileu)	Triple Calibration		SS	S
TABLE VII		ACCES	SORY SELECT	TIONS			
		cket Type		Material		T . T .	
	None		None Carbon Steel		0	* *	*
	Angle Bracket Angle Bracket		304 SS		1	* *	*
	Angle Bracket		316 SS		3	* *	*
a. Mounting	Marine Approve	d Bracket	Carbon Steel		8	*	
Bracket		d Bracket (In-Line)	Carbon Steel		9	*	*
	Marine Approve	, , , ,	304 SS		4	*	
		d Bracket (In-Line)	304 SS		A	*	*
	Flat Bracket	a Bracket (III-EIIIe)	Carbon Steel		5	* *	*
	Flat Bracket		304 SS		6	* *	*
	Flat Bracket		316 SS		7	* *	*
		Cu	stomer Tag Ty	pe			
b. Customer	No customer tag				_0	* *	*
Tag		nless Steel Tag (Up to		*	-1	* *	*
	Two Wired Stair	nless Steel Tag (Up to	I Conduit Plugs		<u> </u>	1 " "	
C.	No Conduit Pluc	gs or Adapters Requir		a Adaptoro	A0	* *	*
Jnassembled		3/4 NPT Female 316		onduit Adapter	A2	n n	n
Conduit		Certified Conduit Plu	g		A6	n n	n
Plugs &		rtified Conduit Plug			A7	m m	m
Adapters		1/2 NPT) (not suitable			A8	n n	n
	Minifast® 4 pin (M20) (not suitable for	X-Proof applica	ations)	A9	m m	m
TABLE VIII	OTHER Certific	ations & Options: (Str	ing in sequenc	ce comma delimited (XX, XX, XX,)			
		ional options required		perative temperature limit)	00 LT	* * w w	* W
				cess wetted parts only	FG	* *	*
	,	,	,	cess wetted and non-wetted parts	F7	СС	c b
	Marine (DNV, A	BS, BV, KR, LR)			MT	d d	d
	7.	3.1 Material Traceabili	,		FX	* *	*
			ech Support to	r specific MID approved ranges	MD	* *	\ <u>\</u>
		onformance (F3391) t Report & Certificate o	of Conformance	(F3300)	F3 F1	* *	, b
Certifications	Certificate of Ori	•	or Comormano	3 (1 0000)	F5	* *	*
& Warranty) Certification (FC333	37)		FE	j j	j
	Over-Pressure Leak Test Certificate (1.5X MAWP) (F3392)		TP	* *	*		
	Cert Clean for C PMI Certification	0 ₂ or CL ₂ service per A	STM G93		OX PM	e e	e *
		inty Additional 1 year			01	* *	*
		inty Additional 2 years			02	* *	*
		inty Additional 3 years			03	* *	* b
	Extended Warra	inty Additional 4 years			04	* *	*
	Extended Warra	inty Additional 15 year	S		15	* *	*
TABLE IX		Manu	facturing Spe	cials			
	Castamilal autifia				0000	* *	_

0000 * * *

Factory

Factory Identification

RESTRICTIONS

Restriction	Available Only with		Not Available with		
Letter	Table	Selection(s)	Table	Selection(s)	
а			VIII	FG, F7	
С	Ιd	0,N,K,D,B	la	D,H,K,L,8,	
d	IVa	C,D,G,H	VIIa	1,2,3,5,6,7	
е	lb	_2			
f			IV b	_F_	
g			IVb	_ H, D _	
h			le	4,5,6	
"			VIIa	1,2,3,4,5,6,7,8	
j	IVb	_H_	Vb	_ 1,2,6 _	
m	IVa	B,D, F, H			
n	IVa	A,C, E, G			
р			III	B - No CRN number available	
s	la	A,E			
t			1a	J, K, 7, L, 8	
u			Va	2	
u			Vla	C,D,G,H	
V	IVa	C,D,G,H	IVb	_D,F_	
W	lb	_1	VIII	FE	
b	Select Only one option from this group				

¹The PM option is available on all Smartline Pressure Transmitter process wetted parts such as process heads, flanges, bushings and vent plugs except plated carbon steel process heads and flanges. PM option information is also available on diaphragms except Gold plated and STG and STA in-line construction pressure transmitters.

FIELD INSTALLABLE ACCESSORY KITS

FIELD INSTALLABLE ACCESSORT KITS					
Description	Kit Number				
Integrally Mounted Basic Indicator Kit (Compatible with all Electronic Modules)	50049911-501				
Integrally Mounted Advanced Indicator Kit (compatible with all Electronic Modules)	50049846-501				
Terminal Strip w/o Lightening Protection for HART or DE Modules	50075472-531				
Terminal Strip w/Lightning Protection Kit for HART or DE Modules	50075472-532				
Terminal Strip w/o Lightening Protection FFB/Profibus Module	50075472-533				
Terminal Strip w/Lightning Protection Kit for FFB/Profibus Module	50075472-534				
HART Electronics Module	50049849-501				
HART Electronics Module w/connection for external configuration buttons	50049849-502				
DE Electronics Module	50049849-503				
DE Electronics Module w/connection for external configuration buttons	50049849-504				
FFB Electronics Module Kit	50049849-507				
FFB Electronics Module w/connection for external configuration buttons	50049849-508				

Sales and Service

For application assistance, current specifications, pricing, or name of the nearest Authorized Distributor, contact one of the offices below.

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or (TAC)

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Specifications are subject to change without notice.

For more information

To learn more about SmartLine Pressure Transmitters visit <u>www.honeywellprocess.com</u> Or contact your Honeywell Account Manager

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Honeywell

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