



3170 Wasson Road • Cincinnati, OH 45209 USA
Phone 513-533-5600 • Fax 513-871-0105
steriflow@richardsind.com • www.steriflowvalve.com

I & M FB6C

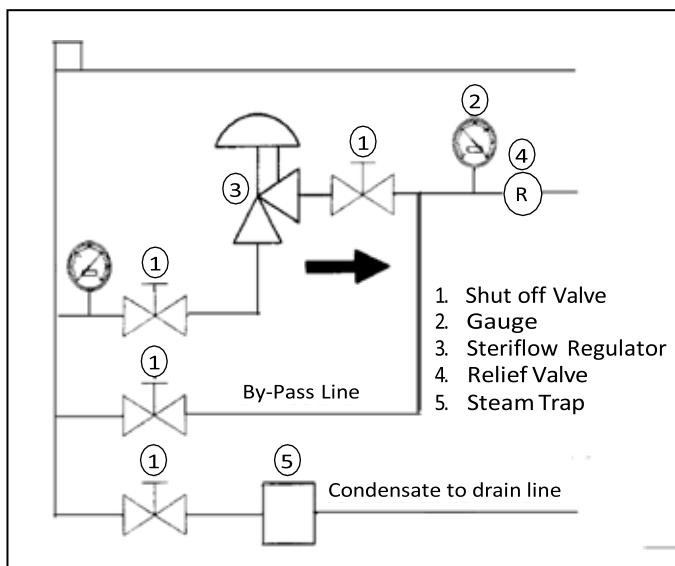
Installation & Maintenance Instructions for FB6C Sanitary Pressure Regulators

Warning: Steriflow Sanitary Pressure Regulators must only be used, installed and repaired in accordance with these Installation & Maintenance Instructions. Observe all applicable public and company codes and regulations. In the event of leakage or other malfunction, call a qualified service person; continued operation may cause system failure or a general hazard. Before servicing any valve, disconnect, shut off, or bypass all pressurized fluid. Before disassembling a valve, be sure to release all spring tension.

Please read these instructions carefully!

Your Steriflow product will provide you with long, trouble-free service if it is correctly installed and maintained. Spending a few minutes now reading these instructions can save hours of trouble and downtime later. When making repairs, use only genuine Steriflow Valve parts, available for immediate shipment from the factory.

Ideal Installation



1. The valve is designed for sanitary service and it is assumed that it will be installed into a clean system. It is highly recommended that upstream lines be blown down prior to installation to remove all welding, polishing, and other debris prior to installing the valve.
2. The regulator is to be installed with the inlet vertical, or the bottom, and the outlet horizontal, but for best drainage, install at a 2° angle. These restrictions apply only for drainage considerations; the valve will function in any position. Contact factory for other possible orientations.
3. Steam regulators are best located at the highest point in the piping with the take-off out of the top of the steam header. This will minimize the possibility of water in the regulator.

4. For best control, 3' 0" straight sections of pipe should be installed on either side of the regulator.
5. Use caution in tightening commercial sanitary fittings. Over-tightening can cause the gasket to extrude into the flow passage.
6. If possible, install a relief valve downstream from the regulator. Set at about 30% above the control point of the regulator.
7. If you are in gas or vapor service, and your control setpoint is 25% or less than the inlet pressure, you should expand your outlet piping by one pipe diameter for optimal performance.
8. Operate the regulator within its pressure and temperature rating as stamped on the valve nameplate.
9. It is recommended that you set and test this regulating valve under flowing conditions. Deadheading the valve to measure set point pressure can give faulty readings due to instantaneous pressure creep (opposite of pressure offset or droop).

Start-Up

1. Make sure that the CIP pin (12) is not inserted into the port in the side of the spring housing (14).
2. Fully open the outlet shutoff valve.
3. Slowly open the inlet shutoff valve.
4. Slowly open and close the outlet shutoff valve several times; this will stroke the valve and confirm satisfactory operation.
5. With both shutoff valves open, slowly turn the adjustment screw clockwise to increase the pressure; or counter-clockwise to decrease the pressure.

Maintenance

Caution: Make certain that there is no pressure in the valve before loosening any fittings or joints. The following steps are recommended:

1. Close the inlet shutoff valve.

2. Allow pressure to bleed off through downstream piping. Do not attempt to reverse the flow through the valve by bleeding pressure from the inlet side.
3. When the pressure gauges indicate that all pressure has been removed from the system, the valve may be serviced.

Note: refer to the drawing at the end of this document for description and proper orientation of parts.

Clean-In-Place

To perform this procedure, the valve is locked in the open position by the CIP pin (17). The pin is attached to the spring housing (11) by a chain. If the valve is open, the pin can be inserted into the port in the side of the spring housing. This prevents the valve from closing and allows cleaning and draining of the internals.

Note: the CIP pin must be removed prior to placing the valve back in service. Otherwise, the valve will not regulate or shutoff, and personal injury or property damage may occur.

Disassembling Valve

3/4" - 3" FB6C

1. Insure that the valve is not pressurized by following the **Caution** note at the beginning of the Maintenance Section.
2. Back off the adjusting screw subassembly (13) to remove the load from the range spring (9).
3. Remove the spring housing (11) by removing the clamp (18).
4. Remove the cylinder (8) from the spring housing (11) by rotating it approximately 90°.
5. Remove the spring (9) and spring guide (10).
6. Remove the hex jam nut (7).
7. Remove the spacer (5), upper diaphragm plate (3), diaphragm gasket (only included on 1/2" - 1" models with a 3-8 psi (0,2-0,5 bar) spring range), and diaphragm (4) from the stem (2). Remove the lower diaphragm plate (15) and o-ring (14) where applicable.
8. Remove the stem (2) from the body (1).

Preparing Valve for Assembly

1. All parts should be cleaned and examined. Damaged parts should be replaced.
2. Do not lubricate o-rings

Assembling the Valve

3/4" - 3" FB6C

1. Install stem (2) into body (1).
2. When supplied, lubricate o-ring (16) and install into the groove in the lower diaphragm plate (15) [or onto stem when applicable on low flow versions].
3. Install diaphragm (4) onto stem (2). Center diaphragm onto body (1).
4. Install diaphragm gasket (only included on 1/2" - 1" models with a 3-8 psi (0,2 -0,5 bar) spring range).
5. Install upper diaphragm plate (3) onto stem (2).
6. Install spacer (5) onto stem(2) as needed to obtain stroke.
7. Install lockwasher (6) & hex jam nut (7) onto stem (2) and tighten only ¼ turn. Apply Loctite Primer 7649 and Sealant 2046 (following Loctite's instructions) to threads to lock the joint.
8. Install spring (9) into the cylinder (8).
9. Install spring guide (10) onto the spring (9).
10. Lubricate the O.D. surfaces of the cylinder (8) and install the spring housing (11). Rotate the cylinder (8) about 90° to engage the bayonet lugs.
11. Center diaphragm (4) onto body (1). Install spring housing (11) onto the body (1).
12. Secure spring housing (14) to the body (1):
 - Clamped assemblies with two bolts: torque hex nuts (not shown) to 240 inch-pounds (20 foot-pounds).
 - Clamp assemblies with wing nut: torque wing nut (not shown) to 25 inch-pounds (2 foot-pounds)
13. Install thumb-lock (12) onto the adjusting screw (13).
14. Install nameplate onto valve.
15. Lubricate the threads on the adjusting screw (13) and thread into the spring housing (11). The adjusting screw should engage the hole on the spring guide (10) inside the spring housing (11). Turn the handle clockwise to place a light preload on the spring (9) to hold the parts in place.
16. Attach the CIP pin (17) and the instruction tag to the spring housing (11) using the chain and chain connector/

Troubleshooting

If You Experience Erratic Control:

- Oversizing causes cycling and hunting and reduces the rangeability of the valve. Make certain that your sizing is correct.
- Steam traps may require maintenance.
- Safety valve may be defective.
- Valve seat in FB6C may be defective ~ replace stem (2) and/or body (1).

Downstream Pressure Build-Up

- CIP pin (17) may be in place; if so, remove it.
- Valve seat in FB6C may be defective ~ replace Stem

and/or stem (2) and/or body (1).

- Diaphragm in FB6C may have failed; replace diaphragm if necessary.

Cannot Maintain Regulated Pressure

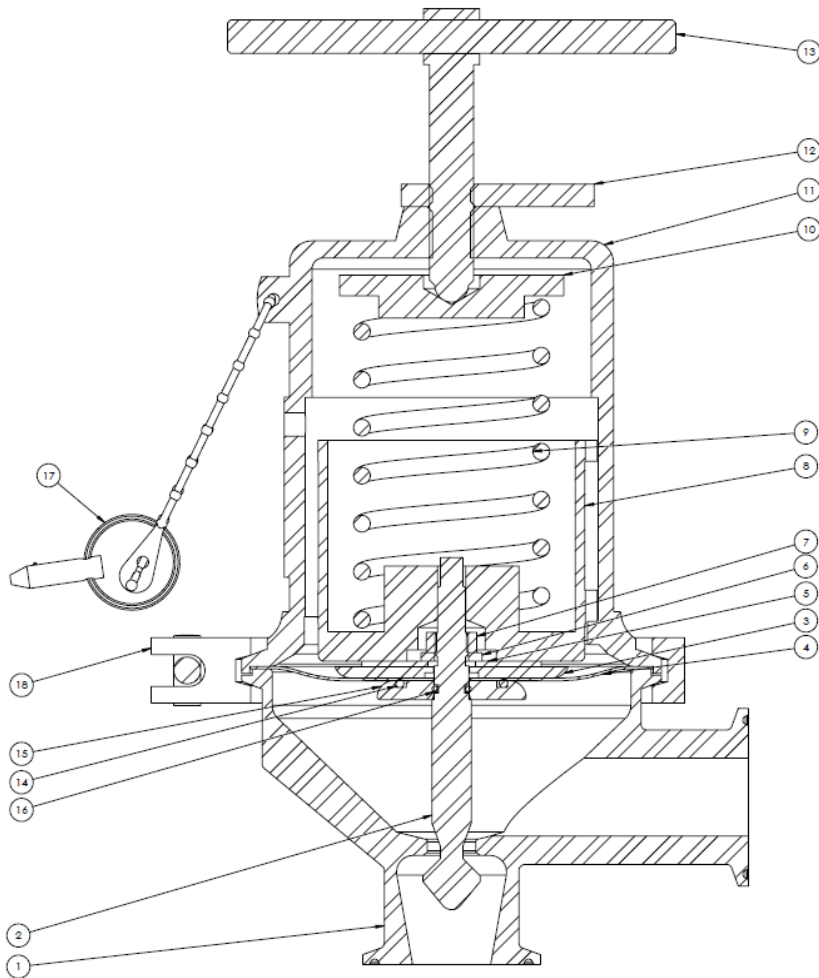
- Piping may be blocked or inadequately sized.
- Inlet pressure may be set too low.
- Spring may be broken or set too low; check setting; replace spring if broken.
Valve may be undersized for required flow; make certain that your sizing is correct.
- System demand exceeds pump or boiler capacity.

Ordering Spare Parts

Use only genuine Steriflow Valve parts to keep your valve in good working order. So that we can supply the parts, which were designed for your valve, we must know exactly which product you are using. The only guarantee to getting the correct replacement parts is to provide your Steriflow Representative with the valve serial number. This number is located on the valve identification tag. If the serial number is not available, the parts needed for your valve might be determined using the following information: Model Number, Valve Body Size, Seat Material and Cv Rating, Spring Range and Set Point, Trim Material, Part Name - Number and Quantity.

NOTE: Any parts ordered without a valve serial number that are found to be incorrect are subject to up to a minimum 25% restock charge when returned.

Illustration and Parts List $\frac{3}{4}$ "-3"



NO.	DESCRIPTION	QTY
1	BODY	1
2	STEM	1
3	UPPER DIAPHRAM PLATE	1
4	DIAPHRAGM	1
5	SPACER (WASHER)(AS NEEDED)	1
6	LOCKWASHER	1
7	HEX JAM NUT	1
8	CYLINDER	1
9	SPRING	1
10	SPRING GUIDE	1
11	SPRING HOUSING	1
12	THUMBLOCK	1
13	ADJUSTING SCREW ASS'Y	1
14	O-RING (JORLON DIA. ONLY)	1
15	LOWER DIAPHRAGM PLATE	1
16	O-RING	1
17	CIP/SIP PIN S/A	1
18	4" TRI-CLAMP	1

$\frac{3}{4}$ "-3" FB6C Tri-Clamp