# Manifolds - Two/Three/Five Valve

A range of 2, 3 and 5 valve integral manifolds to be used with Rosemount<sup>®</sup> Coplanar<sup>™</sup> style transmitters for static and differential pressure applications

### **General Application**

The MC/MT series includes 2 valve manifolds for static pressure; 3 and 5 valve models for differential pressure transmitters with specific variants for gas and power services, including those that meet ASME B31.1 or B31.3 for fossil fuel power plants.

### **TECHNICAL DATA**

Materials 316 SS, Hastelloy®

Seats: Metal

### Connections:

MC: Pipe x flanged MT: Flange x flanged MC: 1/2" NPT MT: Double flanged or 1/4" NPT for futbol mounting

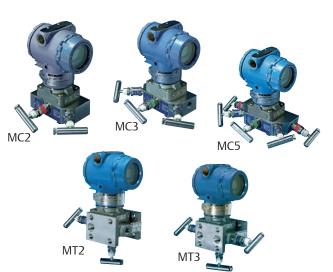
#### Orfice size:

0.156" (4.8 mm) 0.136" (3.5 mm) for gas service

#### Pressure (max): 6000 psig (414 barg)

#### Temperature range (min/max): -70°F to 1000°F

(-57°C to 538°C)



## Features

- Compatible with Rosemount<sup>®</sup> Coplanar<sup>™</sup> style pressure transmitter models 3051C, 3051P, 2024 and 3095 Multivariable<sup>™</sup>.
- Ball end stems eliminate seat galling, provide bubble-tight shutoff and long life. Hardened, non-rotating balls ensure perfectly aligned closure.
- Packing below threads prevents lubricant washout, thread corrosion, process contamination and eliminates galling.
- Easily adjustable PTFE packing decreases replacement downtime and increases valve life.
- Dust covers protect stems from lubricant contamination.
- Safety back seating prevents stem blowout or accidental removal and provides a metal-to-metal secondary stem seal while in the fully open position.
- ENC plated 316 SS stems prevent galling or freezing of stem threads.
- Rolled stem and bonnet threads provide additional strength.
- Mirror stem finish in the packing areas provides smooth operation and extends packing life.
- Metal-to-metal body-to-bonnet seals in constant compression prevent bonnet thread corrosion, eliminate possible tensile breakage and give a reliable seal.
- Bonnet lock pins prevent accidental separation from the body while enabling easy maintenance and repair.
- Patented porting design allows complete venting of process fluids before start-up for easy installation commissioning, not trapping unwanted liquid or gas process fluids.

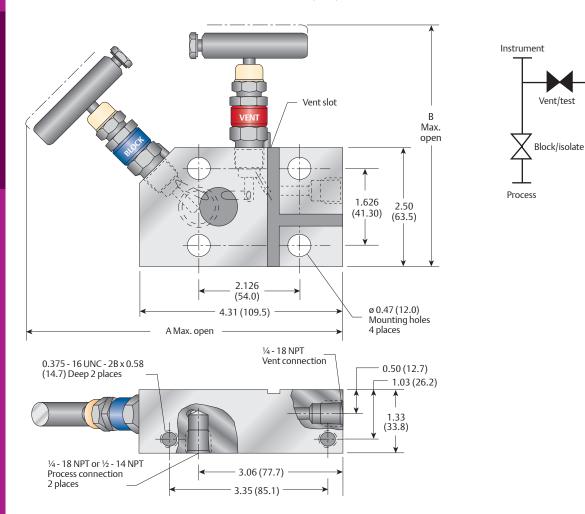


# Manifolds - Two Valve

## **MC2** Dimensions

Integral

MC2 2-Valve Manifold for Static Pressure-Dimensions, inches (mm)





## Manifolds - Two Valve

## **Standard Materials**

Valve	Body and bonnet <sup>[2]</sup>	Stem and ball
316 SS	A479-316	A276-316
	316	316
SG <sup>[3]</sup>	A479-316	Monel <sup>®</sup> 400
	316	Monel <sup>®</sup> K500
SG3 <sup>[4]</sup>	Hastelloy® C-276	Hastelloy® C-276
		Elgiloy®

### Pressure and Temperature Ratings

Valve	Packing	Ratings
316 SS	PTFE	6000 psig at 200°F (414 barg at 93°C)
		4000 psig at 500°F (276 barg at 260°C)
316 SS	GRAFOIL <sup>®</sup> /	6000 psig at 200°F (414 barg at 93°C)
	Low emissions graphite	1500 psig at 1000°F (103 barg at 538°C)
SG <sup>[3]</sup>	PTFE	6000 psig at 200°F (414 barg at 93°C)
		4000 psig at 500°F (276 barg at 260°C)
SG <sup>[3]</sup>	GRAFOIL <sup>®</sup> /	6000 psig at 200°F (414 barg at 93°C)
	Low emissions graphite	1500 psig at 1000°F (103 barg at 538°C)
SG3 <sup>[4]</sup>	PTFE	6000 psig at 200°F (414 barg at 93°C)
		4000 psig at 500°F (276 barg at 260°C)
SG3 <sup>[4]</sup>	GRAFOIL <sup>®</sup> /	6000 psig at 200°F (414 barg at 93°C)
	Low emissions graphite	1500 psig at 1000°F (103 barg at 538°C)

#### Dimensions - inches (mm)

Valve <sup>[1]</sup>	PTFE	GRAFOIL® and Low emissions
A	packed 6.85 (174.0)	graphite packed 7.49 (190.2)
В	5.10 (129.5)	5.75 (146.1)

Minimum temperature			
316 SS O-ring seal	-20°F (-29°C)		
316 SS, Monel®, Hastelloy®,	-70°F (-57°C)		
PTFE packed			
316 SS, Monel®, Hastelloy®,	-70°F (-57°C)		
GRAFOIL <sup>®</sup> packed			

### NOTES

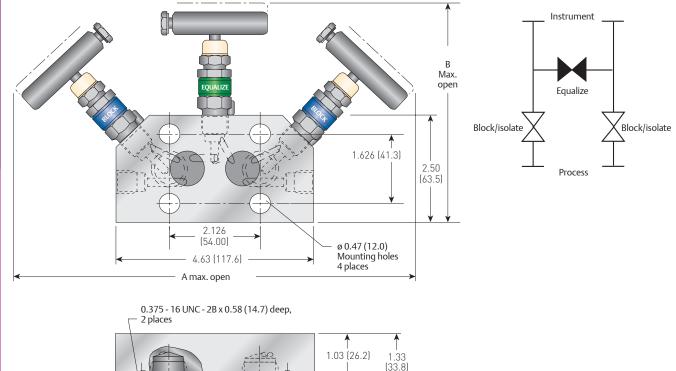
- 1. Approximate valve weight: 4.1 lb (1.9 kg). 0.156 inch (4.0 mm) diameter orifice.
- Valve Cv 0.36 maximum.
- 2. Body face is slotted to assure atmospheric vent when a differential transmitter is used.
- 3. SG (Sour Gas) meets the requirements of NACE MR0175/ISO 15156 (for chloride conditions ≤ 50 mg/l [ppm]) and NACE MR0103.
- 4. SG3 (Sour Gas) meets the requirements of NACE MR0175/ISO 15156 (for chloride conditions > 50 mg/l [ppm]).
- 5. Optional bolting 2.25" consult factory

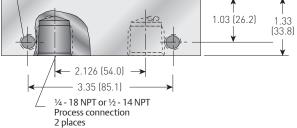


# Manifolds - Three Valve

### **MC3 Dimensions**

MC3 3-Valve Manifold with Optional Externally Valved Test Ports-Dimensions, inches (mm)







TESCOM

Integral

## Manifolds - Three Valve

### **Standard Materials**

Valve <sup>[2]</sup>	Body and bonnet	Stem and ball		
316 SS	A479-316	A276-316		
	316	316		
SG <sup>[3]</sup>	A479-316	Monel <sup>®</sup> 400		
	316	Monel <sup>®</sup> K500		
SG3 <sup>[4]</sup>	Hastelloy <sup>®</sup> C-276	Hastelloy <sup>®</sup> C-276		
		Elgiloy®		

### Pressure and Temperature Ratings

Valve	Packing	Ratings
316 SS	PTFE	6000 psig at 200°F (414 barg at 93°C)
		4000 psig at 500°F (276 barg at 260°C)
316 SS	GRAFOIL <sup>®</sup> /	6000 psig at 200°F (414 barg at 93°C)
	Low emissions graphite	1500 psig at 1000°F (103 barg at 538°C)
SG <sup>[3]</sup>	PTFE	6000 psig at 200°F (414 barg at 93°C)
		4000 psig at 500°F (276 barg at 260°C)
SG <sup>[3]</sup>	GRAFOIL <sup>®</sup> /	6000 psig at 200°F (414 barg at 93°C)
	Low emissions graphite	1500 psig at 1000°F (103 barg at 538°C)
SG3 <sup>[4]</sup>	PTFE	6000 psig at 200°F (414 barg at 93°C)
		4000 psig at 500°F (276 barg at 260°C)
SG3 <sup>[4]</sup>	GRAFOIL <sup>®</sup> /	6000 psig at 200°F (414 barg at 93°C)
	Low emissions graphite	1500 psig at 1000°F (103 barg at 538°C)

#### Dimensions - inches (mm)

Valve <sup>[1]</sup> PTFE packed		GRAFOIL® and Low emissions graphite packed		
A	9.60 (243.8)	10.98 (278.9)		
В	5.10 (129.5)	5.75 (146.1)		

#### Minimum temperature

316 SS O-ring seal	-20°F (-29°C)
316 SS, Monel <sup>®</sup> , Hastelloy <sup>®</sup> ,	-70°F (-57°C)
PTFE packed	
316 SS, Monel <sup>®</sup> , Hastelloy <sup>®</sup> , GRAFOIL <sup>®</sup> packed	-70°F (-57°C)
GRAFOIL® packed	

### NOTES

- 1. Approximate valve weight:
  - 5.0 lb (2.3 kg) for MC3VI ( )-2-H5,

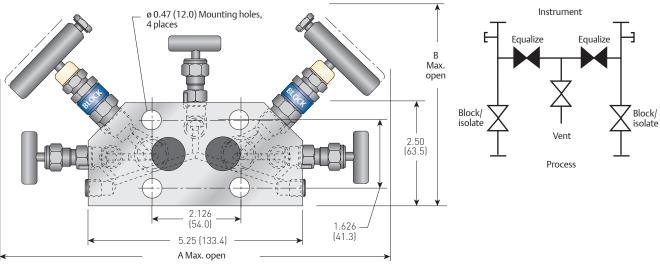
  - .4 lb (2.0 kg) for MC3VI ( )-2 0.156 inch (4.0 mm) diameter orifice.
  - Valve Cv 0.36 maximum.
- 2. Optional test port valves are H5VDS-22, convertible soft-to-metal seat.
- 3. SG (Sour Gas) meets the requirements of NACE MR0175/ISO 15156 (for chloride conditions ≤ 50 mg/l [ppm]) and NACE MR0103.
- 4. SG3 (Sour Gas) meets the requirements of NACE MR0175/ISO 15156 (for chloride conditions > 50 mg/l [ppm]).
- 5. Optional bolting 2.25", consult factory.

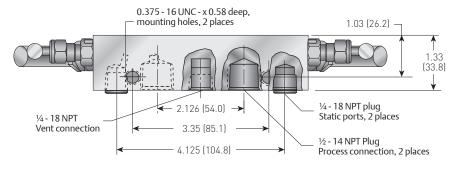
Integral

# **Manifolds - Five Valve**

## **MC5G Dimensions**

MC5G 5-Valve Manifold for Gas Service (Patent Protected)-Dimensions, inches (mm)





# **Standard Materials**

Valve <sup>[1]</sup>	Body and bonnet	Stem and ball	Packing
316 SS	A479-316	A276-316	PTFE
	316	316	
SG <sup>[2]</sup> A479-316		Monel <sup>®</sup> 400	PTFE
	316/Monel®	Monel <sup>®</sup> K500	
SG3 <sup>[3]</sup> Hastelloy <sup>®</sup> C-276		Hastelloy <sup>®</sup> C-276 PTFE	
		Elgiloy®	

### Pressure and Temperature Ratings

Valve	Ratings
316 SS, SG <sup>[2]</sup> , SG3 <sup>[3]</sup>	6000 psig at 200°F (414 barg at 93°C)
	4000 psig at 500°F (276 barg at 260°C)

1. Approximate valve weight: 4.8 lb (2.2 kg).

0.136 inch (3.5 mm) diameter orifice.

Valve Cv 0.24 maximum.

2. SG (Sour Gas) meets the requirements of NACE MR0175/ISO 15156 (for chloride conditions ≤ 50 mg/l [ppm]) and NACE MR0103.

Visit our website at Emerson.com or contact us at +1 (800) 447-1250

3. SG3 (Sour Gas) meets the requirements of NACE MR0175/ISO 15156 (for chloride conditions > 50 mg/l [ppm]).

4. Static port plug is optional.



	Equalize		Equalize	2	_ _]
Σ		Vent		$\sum$	Block/ isolate

Dimensions - inches (mm)

Valve<sup>[1]</sup>

А В

Minimum temperature	
316 SS O-ring seal	-20°F (-29°C)
316 SS, Monel®, Hastelloy®, PTFE packed	-70°F (-57°C)
316 SS, Monel <sup>®</sup> , Hastelloy <sup>®</sup> ,	-70°F (-57°C)
GRAFOIL® packed	

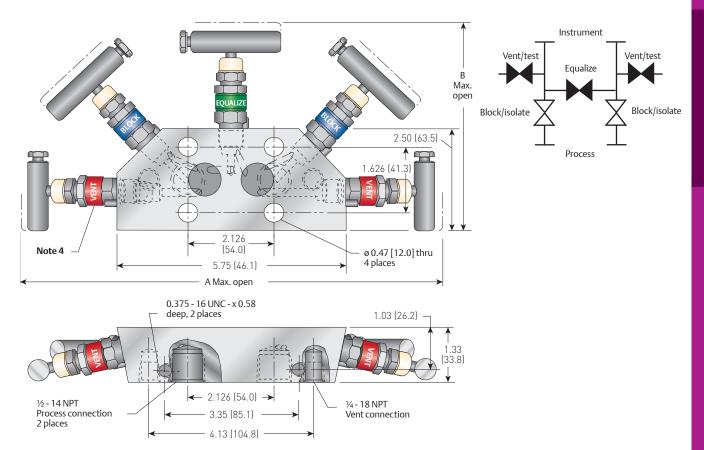
**GRAFOIL**® 10.98 (278.9)

5.55 (140.97)

## Manifolds - Five Valve

### **MC5P Dimensions**

MC5P 5-Valve Manifold with Two Integral Test Valves (Patent Protected)-Dimensions, inches (mm)



# **Standard Materials**

Valve <sup>[1]</sup>	Body and bonnet	Stem and ball	Packing
316 SS	A479-316	A276-316	PTFE
	316	316	
SG <sup>[2]</sup>	A479-316	Monel <sup>®</sup> 400	PTFE
	316/Monel®	Monel <sup>®</sup> K500	
SG3 <sup>[3]</sup>	Hastelloy <sup>®</sup> C-276	Hastelloy <sup>®</sup> C-276	PTFE
		Elgiloy®	

### Pressure and Temperature Ratings

Valve	Ratings	Packing
316 SS, SG <sup>[2]</sup> , SG3 <sup>[3]</sup>	6000 psig at 200°F (414 barg at 93°C)	PTFE
	4000 psig at 500°F (276 barg at 260°C)	
316 SS, SG <sup>[2]</sup> , SG3 <sup>[3]</sup>	6000 psig at 200°F (414 barg at 93°C)	<b>GRAFOIL</b> <sup>®</sup>
	1500 psig at 1000°F (103 barg at 538°C)	

### NOTES

- 1. Approximate valve weight: 5.3 lb (2.4 kg).
- 0.156 inch (4.0 mm) diameter orifice.
- Valve Cv 0.36 maximum.
- 2. SG (Sour Gas) meets the requirements of NACE MR0175/ISO 15156 (for chloride conditions ≤ 50 mg/l [ppm]) and NACE MR0103.
- 3. SG3 (Sour Gas) meets the requirements of NACE MR0175/ISO 15156 (for chloride conditions > 50 mg/l [ppm]).
- 4. Valve bonnet labels not supplied on GRAFOIL® packed bonnets due to temperature limitations.

# Dimensions - inches (mm)

Valve <sup>[1]</sup>	PIFE packed	emissions graphite packed
А	10.95 (278.1)	12.40 (315.0)
В	5.10 (129.5)	5.75 (146.1)

**GRAFOIL®** and Low

#### Minimum temperature

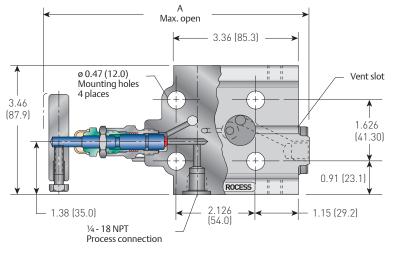
316 SS O-ring seal	-20°F (-29°C)
316 SS, Monel <sup>®</sup> , Hastelloy <sup>®</sup> ,	-70°F (-57°C)
PTFE packed	
316 SS, Monel <sup>®</sup> , Hastelloy <sup>®</sup> ,	-70°F (-57°C)
GRAFOIL <sup>®</sup> packed	

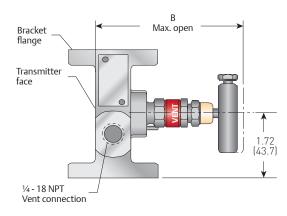
# **MT SERIES**

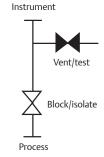
## Manifolds - Two Valve

### **MT2 Dimensions**

### MT2 2-Valve Manifold for Static Pressure-Dimensions, inches (mm)







**GRAFOIL®** and Low

emissions graphite

packed

-20°F (-29°C)

-70°F (-57°C)

-70°F (-57°C)

7.44 (188.9)

4.69 (119.1)

Dimensions - inches (mm)

Valve<sup>[1]</sup>

A B PTFE

packed

6.79 (172.5)

4.04 (102.6)

Minimum temperature 316 SS O-ring seal

PTFE packed

GRAFOIL® packed

316 SS, Monel<sup>®</sup>, Hastelloy<sup>®</sup>,

316 SS, Monel®, Hastelloy®,

## **Standard Materials**

Valve	Body and bonnet <sup>[2]</sup>	Stem and ball
316 SS	A479-316	A276-316
	316	316
SG <sup>[3]</sup>	A479-316	Monel <sup>®</sup> 400
	316	Monel <sup>®</sup> K500
SG3 <sup>[4]</sup>	Hastelloy <sup>®</sup> C-276	Hastelloy <sup>®</sup> C-276
		Elgiloy®

### Pressure and Temperature Ratings

Valve	Packing	Ratings
316 SS	PTFE	6000 psig at 200°F (414 barg at 93°C)
		4000 psig at 500°F (276 barg at 260°C)
316 SS	GRAFOIL <sup>®</sup> /	6000 psig at 200°F (414 barg at 93°C)
	Low emissions graphite	1500 psig at 1000°F (103 barg at 538°C)
SG <sup>[3]</sup>	PTFE	6000 psig at 200°F (414 barg at 93°C)
		4000 psig at 500°F (276 barg at 260°C)
SG <sup>[3]</sup>	GRAFOIL <sup>®</sup> /	6000 psig at 200°F (414 barg at 93°C)
	Low emissions graphite	1500 psig at 1000°F (103 barg at 538°C)
SG3 <sup>[4]</sup>	PTFE	6000 psig at 200°F (414 barg at 93°C)
		4000 psig at 500°F (276 barg at 260°C)
SG3 <sup>[4]</sup>	GRAFOIL <sup>®</sup> /	6000 psig at 200°F (414 barg at 93°C)
	Low emissions graphite	1500 psig at 1000°F (103 barg at 538°C)

#### NOTES

1. Approximate valve weight: 4.6 lb (2.09 kg).

0.156 inch (4.0 mm) diameter orifice.

Valve Cv 0.36 maximum.

2. Body face is slotted to assure atmospheric vent when a differential transmitter is used.

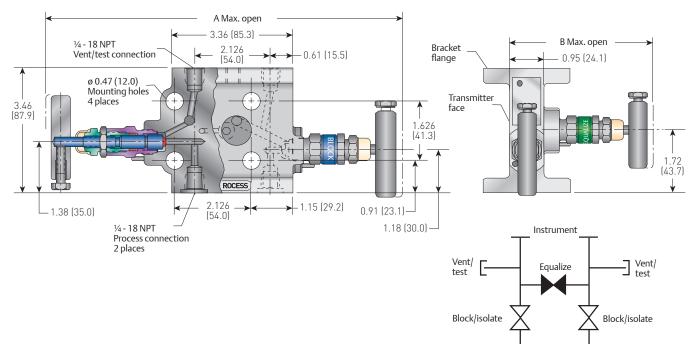
- 3. SG (Sour Gas) meets the requirements of NACE MR0175/ISO 15156 (for chloride conditions  $\leq$  50 mg/l [ppm]) and NACE MR0103.
- 4. SG3 (Sour Gas) meets the requirements of NACE MR0175/ISO 15156 (for chloride conditions > 50 mg/l [ppm]).



## Manifolds - Three Valve

### **MT3 Dimensions**

### MT3 3-Valve Manifold with Test Ports-Dimensions, inches (mm)



Dimensions - inches (mm)

Minimum temperature

316 SS, Monel®, Hastelloy®,

316 SS O-ring seal 316 SS, Monel®, Hastelloy®,

GRAFOIL® packed

PTFE packed

Valve<sup>[1]</sup>

A

В

PTFE

packed

9.72 (246.9)

4.04 (102.6)

### Standard Materials<sup>[2]</sup>

Valve	Body and bonnet	Stem and ball
316 SS	A479-316	A276-316
	316	316
SG <sup>[3]</sup>	A479-316	Monel <sup>®</sup> 400
	316	Monel <sup>®</sup> K500
SG3 <sup>[4]</sup>	Hastelloy <sup>®</sup> C-276	Hastelloy <sup>®</sup> C-276
		Elgiloy®

### Pressure and Temperature Ratings

Valve	Packing	Ratings
316 SS	PTFE	6000 psig at 200°F (414 barg at 93°C)
		4000 psig at 500°F (276 barg at 260°C)
316 SS	GRAFOIL <sup>®</sup> /	6000 psig at 200°F (414 barg at 93°C)
	Low emissions graphite	1500 psig at 1000°F (103 barg at 538°C)
SG <sup>[3]</sup>	PTFE	6000 psig at 200°F (414 barg at 93°C)
		4000 psig at 500°F (276 barg at 260°C)
SG <sup>[3]</sup>	GRAFOIL <sup>®</sup> /	6000 psig at 200°F (414 barg at 93°C)
	Low emissions graphite	1500 psig at 1000°F (103 barg at 538°C)
SG3 <sup>[4]</sup>	PTFE	6000 psig at 200°F (414 barg at 93°C)
		4000 psig at 500°F (276 barg at 260°C)
SG3 <sup>[4]</sup>	GRAFOIL <sup>®</sup> /	6000 psig at 200°F (414 barg at 93°C)
	Low emissions graphite	1500 psig at 1000°F (103 barg at 538°C)

### NOTES

- 1. Approximate valve weight: 4.9 lb (2.22 kg).
- 0.156 inch (4.0 mm) diameter orifice. Valve Cv 0.36 maximum.
- 2. Monel<sup>®</sup> and Hastelloy<sup>®</sup> are also available.
- 3. SG (Sour Gas) meets the requirements of NACE MR0175/ISO 15156 (for chloride conditions ≤ 50 mg/l [ppm]) and NACE MR0103.
- 4. SG3 (Sour Gas) meets the requirements of NACE MR0175/ISO 15156 (for chloride conditions > 50 mg/l [ppm]).



**GRAFOIL®** and Low

emissions graphite

packed

11.02 (279.9)

4.69 (119.1)

-20°F (-29°C)

-70°F (-57°C)

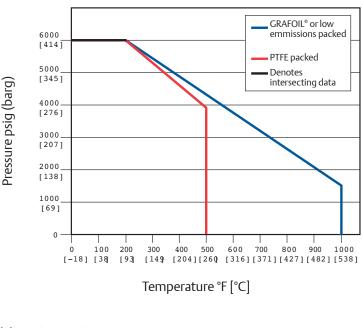
-70°F (-57°C)

# **MC/MT SERIES**

## Manifolds - Two/Three/Five Valve

### Pressure vs. Temperature

Pressure vs. Temperature



### Minimum temperature

316 SS O-ring seal	-20°F (-29°C)
316 SS, Monel®, Hastelloy®,	-70°F (-57°C)
PTFE packed	
316 SS, Monel®, Hastelloy®,	-70°F (-57°C)
GRAFOIL <sup>®</sup> packed	

## **Bonnet Assemblies**

The metal-seated bonnet assemblies have rotating stems with free swivel ball-type seats for long service life. The specially hardened ball seat is ideal for gas, steam and liquid service.

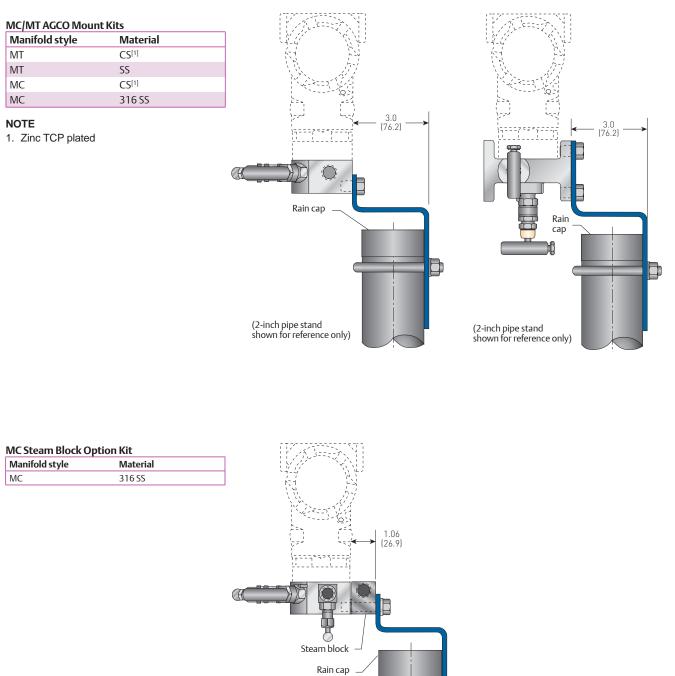
All stem threads are rolled and lubricated to prevent galling and reduce operating torque. The stem seal is a patented PTFE packing gland which is adjustable in service. All bonnets are assembled with a bonnet locking pin to prevent accidental removal while in service and PTFE assemblies have a protective dust cap fitted to contain stem lubricant and prevent the influx of contaminants.

The high-temperature bonnet assemblies use stems and bonnets incorporating adjustable graphite rings and back-up pressure rings to ensure a leak-free stem seal and are fitted with larger size T-bar handles.



# Manifolds - Two/Three/Five Valve

# **MC/MT Mounting Kits**





(2-inch pipe stand shown for reference only)

# Manifolds - Two/Three/Five Valve

# Selection Guide - MC (Rosemount<sup>®</sup> Coplanar<sup>™</sup> only) Specifications

MC		3		v		I.		S		-4		-PS
BASIC SERIES		ТҮРЕ		PACKING		SEAT		MATERIAL	со	END NNECTION		OPTIONS
<b>MC</b> Coplanar™	2	2 valve (static pressure)	v	PTFE	I	Integral (body material)	s	316 SS	4	1/2-inch FNPT	AM	AGCO Mount kit for 2-inch pipe stand mounting of manifold
	3	3 valve ( $\Delta P$ )	н	GRAFOIL® (not available for MC5G)		materialy	J	Hastelloy®			BL	Bonnet lock device (standard on power plant manifolds)
	5G	5 valve (gas)(ΔP)	E	Low emissions- graphite (not available for MC5G)							СВ	Ceramic ball ended stem
	5P	5 valve (power)(∆P)									H5	H5VDS-22 vent valve (2) (MC3 only)
											1H5	H5VDS-22 vent valve (1) (MC2, MC3 only)
											HD	Hydrostatic testing (100 percent) (MSS SP-61)
											OC00	Cleaned for oxygen service
											PS <sup>[1]</sup>	Required MC5G Static test ports only
											SB	Steam block (MC only)
											SG	(Sour Gas) meets the requirements of NACE MR0175/ISO 15156 (for chloride conditions ≤ 50 mg/l [ppm]) and NACE MR0103
											SG3	(Sour Gas) meets the requirements of NACE MR0175/ISO 15156 ( for chloride conditions > 50 mg/l [ppm])
											ss	All 316 SS materials on non wetted components

### NOTES

1. Required on MC5G Static test.

2. Bolts, plugs, bleed plugs and gaskets are not included; contact factory if bolts, plugs or gaskets are required.



# Manifolds - Two/Three Valve

# Selection Guide - MT (Rosemount<sup>®</sup> Coplanar<sup>™</sup> only) Specifications

	MT		3		v		I		S		-2		-PS
	BASIC SERIES		ТҮРЕ		PACKING		SEAT		MATERIAL	со	END NNECTION		OPTIONS
МТ	Traditional (double flanged)	2	2 valve (static pressure)	V	PTFE	I	Integral (body material)	S	316 SS	4	1/4-inch FNPT (use if futbol mount- ing to inlet)	АМ	AGCO Mount kit for 2-inch pipe stand mounting of manifold
		3	3 valve (∆P)	н	GRAFOIL®			1	Hastelloy®			BL	Bonnet lock device (standard on power plant manifolds)
				E	Low emissions- graphite							СВ	Ceramic ball ended stem
												CL00	Cleaned for chlorine service
												HD	Hydrostatic testing (100 percent) (MSS SP-61)
												OC00	Cleaned for oxygen service
												SG	(Sour Gas) meets the requirements of NACE MR0175/ISO 15156 (for chloride conditions ≤ 50 mg/l [ppm]) and NACE MR0103
												SG3	(Sour Gas) meets the requirements of NACE MR0175/ISO 15156 (for C-chloride conditions > 50 mg/l [ppm])
												SS	All 316 SS materials on non wetted components

### NOTE

Bolts, bleed plugs and gaskets are not included; contact factory if bolts, plugs or gaskets are required.



# **MC/MT SERIES**

## Manifolds - Two/Three/Five Valve

## Selection Guide - MC ASME B31.1 - Power industry

MC and MT ASME B31.1 or B31.3 specifications meets MSS SP-105

	МС		3HP	S			-4 -XP	-AM				
	BASIC SERIES		ТҮРЕ		MATERIAL		END CONNECTION	OPTIONS				
M	Coplanar™	2HP 3HP 5HP	2 valve (static pressure) 3 valve (ΔP) 5 valve (power)(ΔP)	S	316 SS	4	1/2-inch FNPT	AM SS	AGCO Mount kit for 2-inch pipe stand mounting of manifold All 316 SS materials on non wetted components			

## Selection Guide - MT ASME B31.1 - Power industry

MC	2	ЗНР			S		-2 -XP	-AM		
BASI SERIE		ТҮРЕ		MATERIAL		END CONNECTION		OPTIONS		
MC Tradit (dout flange	ible	2HP	2 valve (static pressure)	S	31655	4	1/4-inch FNPT (use if futbol mounting to inlet)	AM	AGCO Mount kit for 2-inch pipe stand mounting of manifold	
lang		3HP	3 valve (ΔP)					SS	All 316SS materials on non wetted components	

#### NOTES

1. All manifolds come standard with GRAFOIL® packing, integral seats, bonnet locks, and are subjected to hydrostatic testing.

2. Manifold ratings:

SST

6000 psig at 100°F (414 barg at 38°C)

3030 psig at 1000°F (209 barg at 538°C)

3. Bolts, plugs, bleed plugs and gaskets are not included; contact factory if bolts, plugs or gaskets are required.

