

Installation & Maintenance Instructions

2-WAY INTERNAL PILOT-OPERATED SOLENOID VALVES
NORMALLY CLOSED OPERATION — SOFT CLOSING
3/8", 1/2", OR 3/4" NPT — 9/16" OR 3/4" ORIFICE

SERIES

8221

Form No.V6489R1

IMPORTANT: See separate solenoid installation and maintenance instructions for information on: Wiring, Solenoid Temperature, Causes of Improper Operation, Coil or Solenoid Replacement.

DESCRIPTION

Series 8221 valves are 2-way normally closed, internal pilot-operated solenoid valves designed for soft closing. Valves are made of forged brass with internal parts of brass or stainless steel and elastomers of Buna N or ethylene propylene depending upon service requirements. Valves may be provided with a general purpose or explosionproof/watertight solenoid enclosure.

OPERATION

Normally Closed: Valve is closed when solenoid is de-energized; open when energized.

IMPORTANT: Minimum operating pressure differential required is 5 psi. Valve will remain open down to 3 psi differential.

INSTALLATION

Check nameplate for correct catalog number, pressure, voltage, frequency, and service. Never apply incompatible fluids or exceed pressure rating of the valve. Installation and valve maintenance to be performed by qualified personnel.

Future Service Considerations

Provision should be made for performing seat leakage, external leakage, and operational tests on the valve with a nonhazardous, noncombustible fluid after disassembly and reassembly.

Temperature Limitations

For maximum valve ambient and fluid temperatures, refer to chart. Check catalog number prefix and suffix on nameplate to determine the maximum temperatures. See example following chart.

Construction AC or DC	Catalog Number Prefix	Catalog Number Suffix	Maximum Temperature °F	
			Ambient	Fluid
AC	None	None	125	180
	HT	None	140	180
	None	HW	125	210
	HT	HW	140	210
DC	None, or HT	None	104	150

EXAMPLES: For Catalog No. HT8221G3, AC construction the maximum ambient temperature is 140° F with a maximum fluid temperature of 180°F. For Catalog No. 8221G1HW, AC construction the maximum ambient temperature is 125° F with a maximum fluid temperature of 210°F.

Positioning

This valve is designed to perform properly when mounted in any position. However, for optimum life and performance, the solenoid should be mounted vertically and upright to reduce the possibility of foreign matter accumulating in the solenoid base sub-assembly area.

Piping

Connect piping to valve according to markings on valve body.

▲ CAUTION: Valves with suffix "HW" in the catalog number are equipped with ethylene propylene elastomers which can be attacked by oils and greases. Wipe the pipe threads clean of cutting oils.

Apply pipe compound sparingly to male pipe threads only. If applied to valve threads, the compound may enter the valve and cause operational difficulty. Avoid pipe strain by properly supporting and aligning piping. When tightening the pipe, do not use valve or solenoid as a lever. Locate wrenches applied to valve body or piping as close as possible to connection point.

IMPORTANT: To protect the solenoid valve, install a strainer or filter suitable for the service involved, in the inlet side as close to the valve as possible. Clean periodically depending on service conditions. See ASCO Series 8600, 8601 and 8602 for strainers.

MAINTENANCE

Note: It is not necessary to remove the valve from the pipeline for repairs.

▲ WARNING: To prevent the possibility of personal injury or property damage, turn off electrical power, depressurize valve, and vent fluid to a safe area before servicing the valve.

Cleaning

All solenoid valves should be cleaned periodically. The time between cleanings will vary depending on the medium and service conditions. In general, if the voltage to the coil is correct, sluggish valve operation, excessive noise or leakage will indicate that cleaning is required. In the extreme case, faulty valve operation will occur and the valve may fail to open or close. Clean strainer or filter when cleaning the valve.

Preventive Maintenance

- Keep the medium flowing through the valve as free from dirt and foreign material as possible.
- While in service, the valve should be operated at least once a month to ensure proper opening and closing.
- Depending on the medium and service conditions, periodic inspection of internal valve parts for damage or excessive wear is recommended. Thoroughly clean all parts. If parts are worn or damaged, install a complete ASCO Rebuild Kit.

Causes of Improper Operation

- **Incorrect Pressure:** Check valve pressure. Pressure to valve must be within range specified on nameplate.
- **Excessive Leakage:** Disassemble valve and clean all parts. If parts are worn or damaged, install a complete ASCO Rebuild Kit.

Valve Disassembly

Note: Refer to Figure 1 for AC construction and Figure 2 for DC construction.

1. Disassemble valve in an orderly fashion using exploded views for identification of parts.
2. Remove solenoid, see separate instructions.
3. Unscrew solenoid base sub-assembly and remove core assembly, core spring and bonnet gasket.
4. Remove bonnet screws and valve bonnet from valve body. Then remove the following parts: piston spring, lip seal, support, piston, disc, snubber, body gasket, bleed gasket, flow control, and pilot gasket.
5. All parts are now accessible to clean or replace. Replace worn or damaged parts with a complete ASCO Rebuild Kit.

Valve Reassembly

1. Reassemble valve using exploded views for identification and placement of parts.
2. Lubricate the disc and all gaskets with DOW CORNING® 111 Compound lubricant or an equivalent high-grade silicone grease.
3. Position flow control in valve body with concave end outward; facing valve bonnet.
4. Position bleed gasket, pilot gasket, and body gasket in valve body.
5. Preassemble snubber, disc and piston to form piston assembly. Install snubber into recessed side of disc and press this assembly into the piston.

6. Position lip seal, flanged end up, onto piston. Position support in valve body and install piston with snubber, disc, and lip seal into support.

⚠ WARNING: To prevent the possibility of personal injury or property damage, the valve bonnet and valve body must be in proper alignment. When assembling, be sure that either the letters *MB* (if present) on the valve bonnet line up with *IN* on the valve body, or that the word *OUT* (where applicable) lines up with *OUT* on the valve body. Both *MB* and the word *OUT* may be present on the same valve bonnet.

7. Replace piston spring, valve bonnet, and bonnet screws. Torque bonnet screws in a crisscross manner to 95 ± 10 in-lbs [$10,7 \pm 1,1$ Nm].
8. Replace solenoid base gasket, core assembly, core spring, and solenoid base sub-assembly.

Note: For AC construction, position wide end of core spring in core first, closed end protrudes from top of core.

9. Torque solenoid base sub-assembly to 175 ± 25 in-lbs [$19,8 \pm 2,8$ Nm].
10. Install solenoid, see separate solenoid instructions. Then make electrical hookup to solenoid.

⚠ WARNING: To prevent the possibility of personal injury or property damage, check valve for proper operation before returning to service. Also perform internal seat and external leakage tests with a nonhazardous, noncombustible fluid.

11. Restore line pressure and electrical power supply to valve.
12. After maintenance is completed, operate the valve a few times to be sure of proper operation.

ORDERING INFORMATION

FOR ASCO REBUILD KITS

Parts marked with an asterisk (*) in the exploded view are supplied in Rebuild Kits. When Ordering Rebuild Kits for ASCO valves, order the Rebuild Kit number stamped on the valve nameplate. If the number of the kit is not visible, order by indicating the number of kits required, and the Catalog Number and Serial Number of the valve(s) for which they are intended.

Torque Chart

Part Name	Torque Value In—lbs	Torque Value Nm
solenoid base sub—assembly	175 ± 25	19,8 ± 2,8
bonnet screws	95 ± 10	10,7 ± 1,1

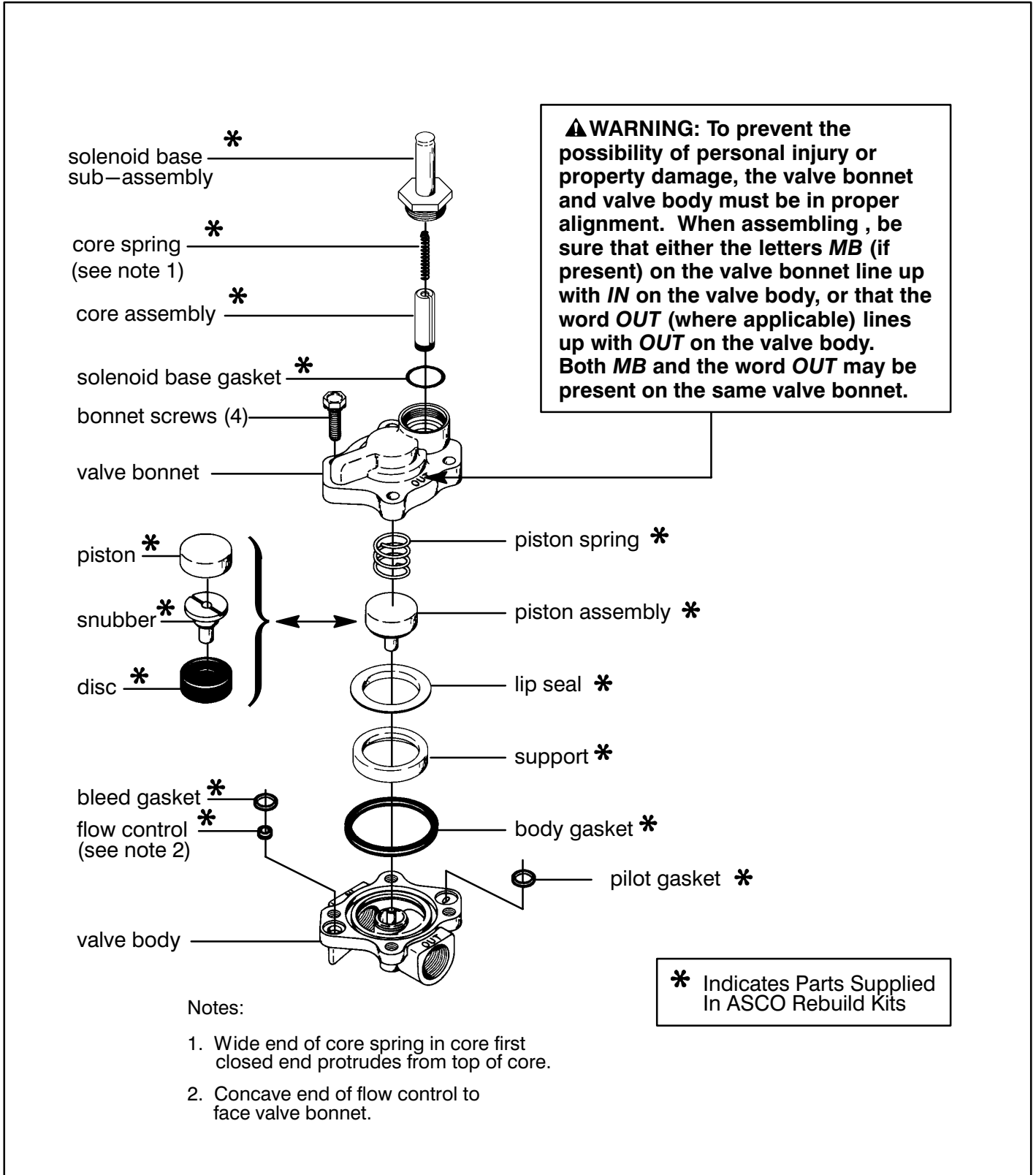


Figure 1. Series 8221 valve without solenoid, AC construction shown.

Torque Chart

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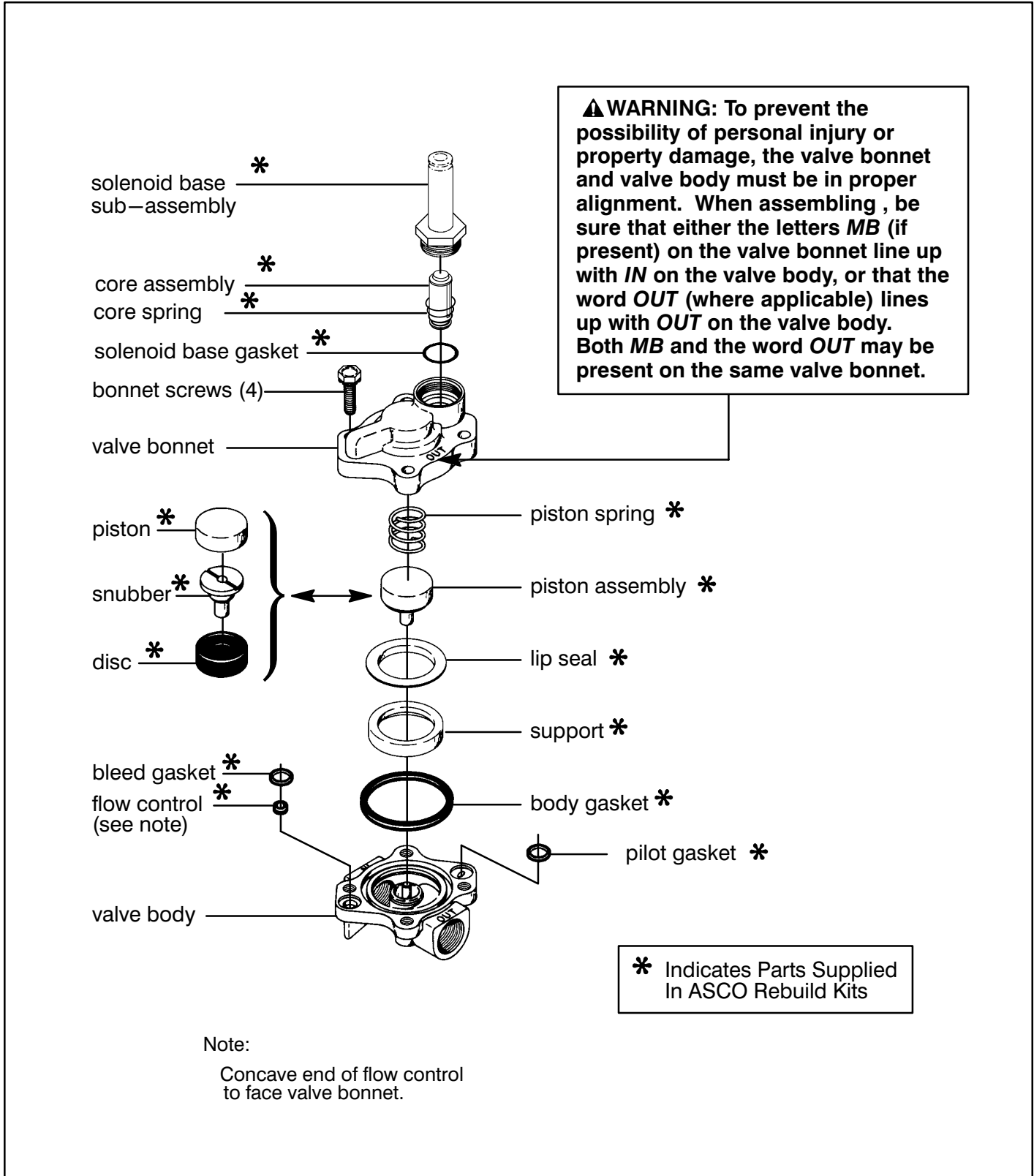


Figure 2. Series 8221 valve without solenoid, DC construction shown.